

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of: )  
GERHARD HOEFLER, ET AL. ) : Examiner: Taofiq A. Solola  
Application No.: 09/313,524 ) : Group Art Unit: 1625  
Filed: May 17, 1999 ) : Confirmation No.: 4030  
For: EPOTHILONES C, D, E, AND F, )  
PREPARATION AND )  
COMPOSITIONS )

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

DECLARATION UNDER 37 C.F.R. §1.131

Sir:

Pursuant to the provisions of MPEP 715, Applicants hereby aver as follows

1. I, Gerhard Hoefle, am a named inventor of the above-identified application.
  
2. I actually reduced to practice various species within the scope of the claims, or supervised the actual reduction to practice various species within the scope of the claims, before September 26, 1996. Copies of various laboratory notebook pages confirming this are attached. Dates on the attached photocopies are redacted, but as to paragraphs 1- 59, they are all prior to September 26, 1996, with the balance at least occurring prior to filing, as developed in the course of Interference No. 105,298. For the Examiner's convenience, an initial table is provided as a summary sheet (labeled

"Evidence for the discovery of epothilones C and D from...") as well. Note too that the laboratory notebook pages have been labeled "Exhibit 3-1, 3-2, etc." by me simply for easy reference herein.

3. Dr. Klaus Gerth, a microbiologist at Gesellschaft für Biotechnologische Forschung mbH ("GBF"), instructed Carmen Fischer, a laboratory technician in the Chemistry Group at GBF, to commence cultivation and screening using a culture sample of *Sorangium cellulosum*, Soce1198 45/30.

4. Accordingly, Ms. Fischer took a sample of this Soce1198 45/30 strain, and inoculated it in heso; she recorded her work on a Sample Table, Exhibit 3-1, and in particular, she recorded the growth of this strain to be "good." Id.

5. Likewise, Ms. Fischer took a second sample of this Soce1198 45/30 strain, inoculated it in Probion (this is a protein supplied by, at that time, Hoechst AG as nutrient component), and took the resultant product and used it to inoculate a 250 ml shaking flask with medium S (S is the lab term for a culture medium used for the screening of Sorangium strains). Id.

6. Ms. Fischer used that material in turn to inoculate three 250 ml flasks with medium S, which she recorded was harvested. Exhibits 3-1 and 3-2.

7. Ms. Fischer recorded that two ("second" is a misinterpretation of "2 K." in the English translation) of the three 250 ml flasks were "good." Exhibit 3-1.

8. The product harvested by Ms. Fischer was then given to Dr. Gerth, who proceeded to conduct an HPLC-UV absorbance analysis on the product – this analysis

was a "production check"; i.e., to check whether the strain was producing the desired materials.

9. In particular, Dr. Gerth injected the product onto an HPLC column and ran a UV absorbance analysis on the eluent, and the resultant spectrum is found in Exhibit 3-3.

10. On the spectrum found in Exhibit 3-3, Dr. Gerth wrote "Epo A" above the UV absorbance peak for the material eluted at 13.282 minutes, and wrote "Epo B" above the absorbance peak for the material eluted at the 14.584 minutes. Id. at page 1.

11. Dr. Gerth was able to identify these materials as epothilone A and epothilone B based upon his previous work with these materials.

12. His identification was also confirmed by the two UV peaks observed at the 13.282 and 14.584 time slices, characteristic of the presence of the thiazole side-chain (only thiazoles with the adjacent double bond show this peak pattern) found in epothilones A and B. See id. at page 4.

13. Additionally, Dr. Gerth noted at the same day the presence of an additional material or materials, which he recorded as "epo unbekannt" (meaning "unknown epothilones") on the spectrum. Id. at page 1.

14. Dr. Gerth identified this material in this manner because it also exhibited the characteristic UV bands of epothilone A and epothilone B, but plainly was not those materials, since it eluted at a different time. [See id. at page 6.]

15. C. Fischer summarized these results on the Sample Table (Exhibit 3-1), where she recorded the names "epothilon A," "epothilon B," and "epo. Unbekannt" adjacent their respective peaks.

16. Ms. Fischer provided Mr. Steinmetz with a 20 microliter (erroneously "ml" in the english translation) into sample of So ce1198 45/30 in a high pressure liquid chromatography ("HPLC") tube for analysis. Exhibit 3-4.

17. Mr. Steinmetz in turn gave the sample to Ms. Antje Ritter, a laboratory technician who also worked in the Chemistry group, and asked her to analyze the sample of Soce1198 using HPLC/UV and on-line mass spectrometry ("MS").

18. Ms. Ritter conducted the requested HPLC-UV analysis. Exhibit 3-5. In the same HPLC run she also conducted the MS analysis on the sample. Id.

19. The same day that the HPLC/UV/MS analysis was conducted, Ms. Pohlan reviewed the print-outs from the HPLC/UV/MS analysis and wrote down "Epo A" and "Epo B" next to the peaks in the chromatogram (page 1) and next to their corresponding UV spectra (pages 2 and 3); she additionally wrote down "Epo neu" ("new epothilones") next to the two peaks in the chromatogram as well as UV spectra corresponding to the newly identified, but as yet unisolated and uncharacterized, materials. Id.

20. Mr. Steinmetz reviewed the results of the ESI-MS analysis, and found that the two new materials showed protonated molecular ion ( $M+H^+$ ) of 478.2 and

492.5 respectively, as compared to those of epothilone A, 494.4, and epothilone B, 508.6.

Exhibit 3-5.

21. Mr. Steinmetz therefore realized that the new materials each differed from epothilones A and B by the atomic mass 16, which is the mass of an oxygen atom.

22. In addition, Mr. Steinmetz reviewed with Ms. Pohlan the HPLC/UV/MS results, and noted that the new materials, which exhibited the characteristic UV bands of epothilones, each had an atomic mass 16 less than epothilones A and B; accordingly, Ms. Pohlan then recorded "Epo neu" (meaning "new epothilone") adjacent the UV absorbance curves taken for the 29.25 and 30.57 time slices. Exhibit 3-5.

23. Mr. Steinmetz discussed with Ms. Pohlan the 16 amu mass difference, and she recorded below the "Epo new" entries the equation "mz = -16," meaning that these new materials differed in mass from epothilones A and B by 16, respectively. Exhibit 3-5, at page 3.

24. Upon analyzing the data, Dr. Hoefle and Mr. Steinmetz concluded that the new materials had the same structures as epothilones A and B, except that they were missing an oxygen atom, presumably the epoxide group (one oxygen atom, atomic mass 16).

25. A departmental meeting was attended by Drs. Hoefle, Gerth, Reichenbach, Mr. Steinmetz and others, and was recorded in Meeting Minutes prepared by Dr. Reichenbach. Exhibit 3-6.

26. At the departmental meeting, Dr. Gerth reported his finding that the *Sorangium cellulosum* Soce 1198 strain produced epothilones A and B, and additionally produced small quantities of two unknown compounds exhibiting the characteristic ultraviolet (UV) spectrum of epothilone A and B, and that the new compounds were more lipophilic than epothilones A and B.

27. The "two peaks" referred to by Dr. Gerth at the departmental meeting were the thiazole double peaks exhibited by the UV absorbance spectrum.

28. In the Minutes of the meeting Dr. Höfle wrote:

According to HPLC/MS studies carried out by Herr Steinmetz, the substance is composed of homologues ( $\Delta 14$ ) possessing one oxygen atom less than epothilone A and B. There were ca. 1-2 mg of the new epothilones present in the shaken culture.

Exhibit 3-6 (English translation).

29. Dr. Höfle's reference to "homologues" was intended to indicate that the new compounds had a similar structure to the known compounds epothilone A and epothilone B, except for the absence of an oxygen atom. Id.

30. Dr Höfle recorded that the next step was to isolate the new compounds individually, or as a mixture. Id.

31. Ms. Pohlan received from Dr. Gerth a methanol extract of adsorber resin collected by Dr. Gerth from the shaking flasks in the screening, which was labeled "So ce1198-45/30, Screening." Exhibit 3-7.

32. Ms. Pohlan evaporated the MeOH off, and recorded that she had obtained 198 mg ( "g", gram is an error in the English translation) of material. On the same day she run an analytical tlc (on the left hand side of Exhibit 3-7) comparing the extract with authentic epothilone A. Exhibit 3-7.

33. Ms. Pohlan fractionated the material using a Sephadex LH-20 column 1.5 cm in diameter and 70 cm long, and obtained six fractions, which she recorded as "LH-1" through "LH-6," respectively. Exhibit 3-7.

34. Ms. Pohlan spotted these fractions onto different positions of a thin layer plate, and she recorded that the developed chromatogram showed spots in fraction "LH-2," which indicated that the epothilones A and B as well as the new compounds would be present in that fraction. Exhibit 3-7.

35. Ms. Pohlan conducted an analytical check on fraction LH-2 by subjecting a small sample to reverse phase HPLC separation and UV detection. Exhibit 3-9.

36. The UV absorption trace of the analytical check on fraction LH-2 displayed in the 2.43 time slice the characteristic UV spectrum of epothilones which confirmed the presence of epothilone A and epothilone B. Exhibit 3-9.

37. The UV absorption trace of the analytical check on fraction LH-2 further displayed in the 4.26 and 5.04 time slices the characteristic UV spectrum of epothilones, thus confirming that this sample also contained the new compounds. Exhibit 3-9.

38. Ms. Pohlan recorded in her notebook that she had conducted a reverse phase ("RP") chromatographic fractionation on sample LH-2, using a Nucleosil 100 column (20 x 250 mm) and a solvent consisting of 73 parts methanol and 27 parts water. Exhibit 3-10.

39. Ms. Pohlan also obtained a UV absorbance trace of the eluent, and on that trace she noted that fractions 35 to 37 exhibited the peaks corresponding to epothilone A and epothilone B, which she labeled "epo A" and "epo B" respectively on the trace. Exhibit 3-11.

40. However, Ms. Pohlan also noted a UV absorption peak spanning fractions [46 and 47], which she labeled "RP-1" on the trace, and another UV absorption peak spanning fractions 50 and 51, which she labeled "RP-2" on the trace.

41. These UV absorbance peaks were believed to have been produced by the new compounds, and thus eluted fractions 46 and 47 were believed to contain one of the new compounds, and eluted fractions 50 and 51 were believed to contain the other of the new compounds.

42. Ms. Pohlan used a thin layer chromatograph technique to analyze a small amount of each of the eluents corresponding to peaks RP-1 and RP-2, and she recorded that the resultant spots had a violet color, which is the color that epothilones A and B were known to develop after spraying with vanillin/sulfuric acid. Exhibit 3-10.

43. Dr. Hoefle instructed Ms. Pohlan to submit the fraction corresponding to peak RP-2 for NMR analysis. Id.

44. Ms. Pohlan submitted the sample with an NMR Request Form, requesting a proton analysis (standard spectrum and COSY, 1D and 2D, respectively); the NMR analyses were conducted on the same day, and the resultant standard spectrum was given Spectrum no. 2550. Exhibit 3-12.

45. Spectrum no. 2550 for sample RP-2 was given to Dr. Hoefle; he reviewed it and found it to have characteristics of epothilone B, such as the five methyl singlets in the range of 1 to 2.7 ppm, and an olefinic singlet around 6.6 ppm. Exhibit 3-12.

46. However, Dr. Hoefle noted the presence in the NMR spectrum for sample RP-2 of a singlet at about 1.7 ppm; if the substance were epothilone B, this singlet would have been present at about the 1.2 ppm position.

47. Thus the singlet location was shifted, relative to epothilone B.

48. Given the previously recognized mass difference of 16, which is the weight of an atom of oxygen, Dr. Hoefle attributed the singlet shift in the RP-2 sample, relative to epothilone B, to the presence of a double bond, which had replaced the epoxide group.

49. After reviewing the NMR print-out, Dr. Hoefle sketched on it the CH<sub>3</sub> structure that he attributed to the singlet on the NMR print-out. See Exhibit 3-12.

50. Dr. Hoefle also drew a more complete picture of the molecular structure of the RP-2 material on the COSY NMR spectrum, which shows in addition to the structure of the -CH=CHCH<sub>3</sub>- group that replaced the epoxide group, the surrounding partial structures of epothilone. Exhibit 3-12.

51. The RP-2 eluent material, which Dr. Hoefle structurally characterized in the manner explained above, is the material that Dr. Hoefle and Mr. Steinmetz named "epothilone D."

52. As to the eluent material identified as RP-1, Dr. Hoefle noticed from the chromatograph (Exhibit 3-11) that it sat on a broader peak, which would suggest that it was mixed with other material.

53. Accordingly, Dr. Hoefle directed that the material RP-1 be further purified, and Ms. Pohlan subjected sample RP-1 to separation on silica gel plate. Exhibit 3-13.

54. Ms. Pohlan then used a thin layer chromatographic technique to analyze the resultant RP-1/DC, (DC means purified by thin-layer chromatography), and recorded that it exhibited a single band only, indicating a purified product. Id.

55. The next day, Ms. Pohlan submitted the purified sample of RP-1 for NMR proton analysis, and the resultant NMR was given Spectrum no. 2630. Exhibit 3-15.

56. Ms. Pohlan showed the NMR print-out for sample RP-1 to Dr. Hoefle, and he was immediately able to characterize the structure of the material, which he drew on the right-hand side of the NMR print-out. Exhibit 3-15.

57. The RP-1 eluent material, which Dr. Hoefle structurally characterized in the manner explained above, is the material that Dr. Hoefle and Mr. Steinmetz named "epothilone C."

58. A departmental meeting was held which was attended by a number of people, including Drs. Hoefle, Reichenbach, Sasse and Mr. Steinmetz and was recorded in Meeting Minutes prepared by Dr. Reichenbach. Exhibit 3-16.

59. At the meeting, Dr. Gerth, Mr. Steinmetz and Dr. Sasse reported to the attendees the following:

The strains So ce1198, So ce1275 and So ce1294 form two new epothilones as well as epithilone, but with the epoxide missing (Gerth, Steinmetz). They had considerably reduced action, but were not abolished: the IC50 for L929 cells was 150 ng/ml for RP1 (from So ce1198), and 100 ng/ml for RP2. Noticeable effect on Tubulin could be detected in cell cultures. (Sasse) Perhaps patenting is possible?

Exhibit 3-16 (English translation).

60. Notably, the above, initial work was completed using strains So ce1198, 1275 and 1294. Further isolation work of epothilone C and D was then conducted using a variant or mutant strain of Sorangium cellulosum, So ce90. The wild version of So ce90 had previously been deposited with the German Collection for Microorganisms ("Deutsche Sammlung von Mikroorganismen") as DSM 6773.

61. A number of cultures were prepared from DSM 6773. These cultures, which were called "clones" generally do not have the same population mixture or production profile as DSM 6773.

62. In particular, So ce90 A3, which based on earlier work was known to be a good producer of epothilone A and epothilone B, was used for this further isolation work since its production profile was similar to that of So ce1198. Ms. Fischer recorded

the preparation of cultures medium for 15 L and 150 L fermentors (having working volumes of 10 L and 100 L respectively). Exhibits 4-10 to 4-12. The details and monitoring of these fermentations were also recorded, including a description of the fermentation medium used. Exhibits 4-13 to 4-26.

63. The product of these fermentations was then used to charge a 750 L fermenter. The details and monitoring of this fermentation was also recorded, including a description of the fermentation medium used. Exhibit 4-27 to 4-34.

64. The harvest of this fermentation was then undertaken by recovering the XAD absorber resin from the 750 L fermenter, filtering the absorber resin, (Exhibit 4-35 to 4-36); eluting the absorber resin with methanol, (Exhibit 4-37 to 4-38); concentrating the eluent by evaporation to a 20 L concentrate, (Exhibit 4-39 to 4-40); performing an ethyl acetate extraction, (Exhibit 4-41 to 4-42); and then subjecting the extract to rotary evaporation to yield crude extract, (Exhibit 4-43 to 4-44).

65. The crude extract was next tested for the presence of epothilone A, B, C and D. See Exhibits 4-45 to 4-49, particularly the mass spectrometer results shown in Exhibit 4-49, which depict the peaks indicative of the presence of these species.

66. The crude extract was then dried, distributed between methanol and heptane (the heptane was discarded), (Exhibit 4-50 to 4-51); and passed through a Sephadex LH20 chromatographic column, (Exhibit 4-52). Fractions were collected and utilized for further analysis. Exhibits 4-53 to 4-57. Again, the mass spectrometer results shown in Exhibit 4-57 exhibited peaks indicating epothilone A, B, C and D were present.

67. A reverse phase chromatography was next performed using fractions 6-12. Exhibits 4-58 to 4-60. A UV absorbance analysis indicated that fractions 8-12 contained epothilone A and B. Exhibits 4-61 to 4-63. Fraction 24, on the other hand, was subject to HPLC MS analysis, and was found to exhibit a peak indicating the presence of epothilone C. Exhibit 4-64. Similarly, fraction 28 was found to exhibit a peak indicating the presence of epothilone D. Exhibit 4-66. Mass spectrometer analyses confirmed these results. Exhibits 4-65, 4-67.

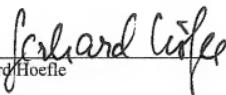
68. The epothilone C and D in the fractions referenced above were next purified using reverse phase RP-18 chromatography, and then analyzed. Exhibits 4-68 to 4-75. In particular, fraction RP-1 was subjected to UV absorbance analysis and exhibited a clean peak, indicating that it contained pure epothilone D. Exhibit 4-74. Fraction RP-2, which was epothilone C, was subject to TLC analysis. That analysis showed it to be free of trace contaminants. Exhibit 4-71.

69. There followed an NMR analysis of fraction RP-2, which confirmed the peaks as those of epothilone C. Exhibit 4-78 to 4-91. An NMR analysis was also conducted of fraction RP-1, which confirmed the peaks as those of epothilone D. Exhibit 4-92 to 4-105.

70. The data from the tests run with the So ce90 A3 clone were then used to prepare Example 1 in the subject application. Thus, the data reported in Example 1 were not generated with DSM 6773, and DSM 6773 was erroneously listed in the application as the starting material.

71. To demonstrate that wild strain DSM 6773 produces epothilones C and D, the strain DSM 6773 was ordered in 2005 and the production process as reported in the subject application was followed to generate and isolate epothilones C and D. These experiments are described at page 5 of the accompanying document, titled "Reply to the Opposition Statement against EP-B-1186606." (For completeness of the record, "epothilones A and B" at page 6, line 6 therein should read --epothilones C and D--.) The experiment produced 1.4 mg epothilone C and 0.5 mg epothilone D as reported in the attached Reply.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

  
\_\_\_\_\_  
Gerhard Hoefle

Date: June 10, 2008

Evidence for the discovery of epothilones C and D from *Sorangium cellulosum* at  
the GBF in early [REDACTED]

No.	Date of document	Type of document	Operation, Results
1.	[REDACTED]	Screening record	<i>Sorangium cellulosum</i> , strain So ce1198 produces two new epothilones
2.	[REDACTED]	Screening record	HPLC sample preparation
3.	[REDACTED]	HPLC/DAD chromatogram	Two minor components identified as new lipophilic epothilones
4.	[REDACTED]	Sampling record	Sample given to H. Steinmetz for HPLC/MS analysis
5.	[REDACTED]	HPLC/MS chromatogram	The new epothilones contain one oxygen less than epothilones A and B
6.	[REDACTED]	Record of project meeting No. 230	Two new epothilone homologues with one oxygen less than epothilones A and B
7.	[REDACTED]	Isolation record	TLC and Sephadex LH 20 chromatography, enriched fraction
8.	[REDACTED]	LH 20 chromatogram	Separation of crude extract
9.	[REDACTED]	Analytical HPLC	The two new epothilones localised (X)
10.	[REDACTED]	Separation record	Fractions RP1 (0.7 mg) and RP2 (1.0 mg) isolated
11.	[REDACTED]	RP18 chromatogram	Separate peaks for RP1 and RP2
12.	[REDACTED]	NMR Spectra	<sup>1</sup> H and COSY spectra prove that RP2 is an epothilone with a methyl substituted 12,13 double bond later named epothilone D
13.	[REDACTED]	TLC	Purification of fraction RP1 to give RP1/DC
14.	[REDACTED]	Flow diagram	Origin of the two new epothilones (C and D)
15.	[REDACTED]	NMR spectra	<sup>1</sup> H spectrum proves that RP1/DC is an epothilone with a 12,13 double bond later named epothilone C
16.	[REDACTED]	Record of project meeting No. 231	The two new epothilones show reduced cytotoxicity and tubulin activity

# Exhibit 3-1

EXHIBIT ADECLARATION OF TRANSLATOR

I, Ronald Richards, of the Technical Translation Agency, 2136  
Laa/Thaya, Austria,

do hereby avow and declare that I am conversant with the English and German languages and am a competent translator of German into English. I declare further that to the best of my knowledge and belief the following is a true and correct translation prepared and reviewed by me of the document in the German language attached hereto.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of U.S. Patent Application Serial No. 09/313,524 or any patent issued thereon.



Date: 5 August 2003

03/4/69

[1]

Table I

Strain: 1198 - 45/30	Aim: Screening	Growth	Liquid culture	Growth
Received on: [REDACTED]	Inoculated on heso: [REDACTED]	good	Inoculated in 50 ml heso: [REDACTED]	good
Preserved:	Inoculated on propion: [REDACTED]		Inoculated in 50 ml propion (German assumed to be misspelled): [REDACTED]	
			Inoculated in 250 ml S: [REDACTED]	moderate
			Inoculated in 3 x 250 ml am (formate?): [REDACTED]	
				Harvest: 30.4
			Medium 360: 1st flask very dark,	2nd flask good
			Medium propion (German assumed to be misspelled):	
			Medium heso:	
Screening on:	Inhibition dil. step:		HPLC	Substances
E.coli			Method screen 1	
Micrococcus	[REDACTED]	No b. scr.		
Staph	[REDACTED]	sample was prepared by Herr Steinmetz!		
Nocardia			Method screen 2	13.282 HP Epothilone A
Mucor				14.584 NP Epothilone B
Hansenula				20.204 + 21.458 NP Unknown epo
Candida				
Schizo				
Rhodotorula				
				Special comments:

Table 1

1

# Exhibit 3-2

EXHIBIT

DECLARATION OF TRANSLATOR

I, Ronald Richards, of the Technical Translation Agency, 2136  
Laa/Thaya, Austria,

do hereby avow and declare that I am conversant with the English and German languages and am a competent translator of German into English. I declare further that to the best of my knowledge and belief the following is a true and correct translation prepared and reviewed by me of the document in the German language attached hereto.

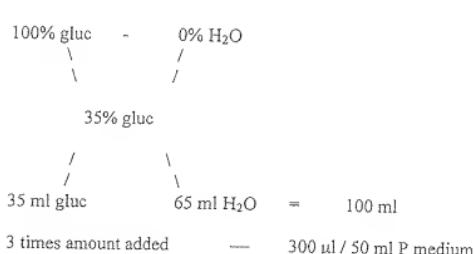
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of U.S. Patent Application Serial No. 09/313,524 or any patent issued thereon.

Ronald

Date: 5 August 2003

Monda [redacted]

- Sample from F100 fetched, microscope inspection → OK  
Can be inoculated
- Protocol for fermentation comp. 55 taken to Herr Schüler,  
Flask order to Frau Heiber.
- Medium + XAD from Ratjadon – fermentation taken to Herr Ebert
- Strain cultures inoculated + for fermentation
- Antifoam flask + alkali flask autoclaved, antifoam sterilised in drying cupboard → transferred/decaned (sterile)
- Sample from F900 checked → OK
- 1 litre P medium boiled ; E medium → thorax treatment → autoclaved.



Tue [redacted]

- Screening - strains : Harvest!  
1198 - 45/30 , 1230 , 1233 , 1235 :
  - 7.30 - sample removed , preparation as for HPLC →  
take methanol flask to Herr Steinmetz →  
carries out analysis
  - check other fermentation protocols
  - HPLC of Soce90 clone (medium with skimmed milk from KS)
  - 2 new screening - strains prepared in 10 ml H medium : Soce1266 + 1257
  - For fermentor : Soce360A1 further inoculated / 6 flasks available  
: Soce 1149 " " / 3 flasks available
- 

Thur [redacted]

- Fermentor sample : HPLC – preparation (Herr Steinmetz)
- Screening - strains -- analysis (1198 - 45/30 ; 1227; 1230; 1233; 1235; 1251)
- Protocol 44 – first evaluation
- Fermentor protocols : sterility check , further inoculation
- Mon, Soce 1149 3 flasks, further inoculation → 6 flasks
- Fri, Soce 360A1 1,5 litres in inoculation flask → inoculation deadline 10.15

- Probe vom T 100 geholt, Autostopstift  $\Rightarrow$  1.0.
- Kons. überprüft werden
- Protokoll für Fermentations Kons. SS zu Hr. Schüler gebracht
- Flaschenbestellung zu Hr. Heber
- Medium + VAD von Zefadon Fermentation zu Hr. Ebert gebracht
- Bauanleitung überprüft + für Fermentation
- Anschluss + doppelhafte Autoklaviert Substrat nur
- Trichteranschluss steht nicht  $\Rightarrow$  unvollständig (steht)
- Probe abt. + 900 rautelliert  $\Rightarrow$  0
- 1L P-Medium gekocht, E-Med  $\Rightarrow$  Thoraxbehandlung  $\Rightarrow$  Autoklaviert
- Medium für Kons. SS - Fermentation abgerufen  
100ml mit 87%  $H_2O$

35 ml Glut

65ml  $H_2O$  = 100ml

3fache Menge = 1300 µl 100ml P-Med

ZJ

②

- Screening - Stämme: Früte, 1148-451/30, 1227, 1230, 1233, 1235
- 7:30 Uhr: Probenvorbereitung, Aufbereitung wie zur HPLC  $\rightarrow$  das Neflaurol - Fläschchen zu den Stämmen hinzugeben  $\rightarrow$  führt die Analyse durch
- andere Fermentationsskalen nachlesen
- HPLC von Soce 90 Blau (Medium mit Lagermüllpulver aus KS)
- 2 neue Screening Stämme in 10 ml Hr. Medium angezettelt: Soce 1266 + 1257
- für fermentierende Soce 360 A1 weitergeklopft / 6 Kalben vorhanden  
Soce 1169 1 3 Kalben vorhanden

- fermentierende Soce 360 A1 - Vorbereitung (Hr. Steinweitz)
- Screening - Stämme - Analyse (1148-451/30, 1227, 1230, 1233, 1235, 1251)
- Protokoll für Abschaltung
- Fermentationsskalen: Stämme kontrollieren, Weiterklopfung
- Hr., Soce 1169 3 Kalben weiterklopft  $\rightarrow$  6 Kalben
- Hr., Soce 360 A1 115 l in Anwesenheit  $\rightarrow$  Anwesenheit 100%

# Exhibit 3-3

Epo unknown  
Epo unbekannt

=====  
 Injection Date : 05.05.2000 13:38:30  
 Sample Name : 1198-45/30  
 Acq. Operator : Gerth

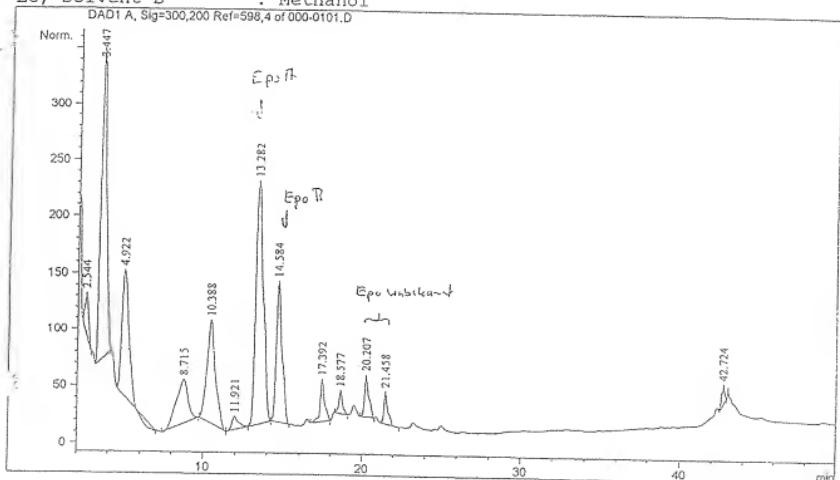
Seq. Line : 1  
 Vial : 0  
 Inj : 1  
 Inj Volume : 10  $\mu$ l

Sequence File : C:\HPCHEM\1\SEQUENCE\DEF\_LC.S  
 Method : C:\HPCHEM\1\METHODS\SCREEN1.M  
 Last changed : 05.05.2000 12:36:13 by Gerth  
 Screening 1 Methode

(3)

Instrument Conditions: At Start At Stop  
 Temperature: 39.8 39.8 °C  
 Pressure: 190.0 213.0 bar  
 Flow: 0.500 0.500 ml/min

Solvent Description :  
 LC, Solvent A : Wasser  
 LC, Solvent B : Methanol

=====  
 Area Percent Report  
 =====

Sorted by Signal

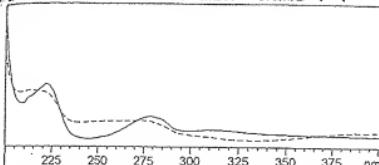
Multiplier : 1.000000  
 Dilution : 1.000000

Signal 1: DAD1 A, Sig=300,200 Ref=598,4

Peak #	RT [min]	Type	Width [min]	Area [mAU*s]	Height [mAU]	Area %
1	2.544	BB	0.208	580.48407	37.79762	2.0091
2	3.447	BB	0.380	6948.34668	277.56702	24.0491
3	4.922	BB	0.443	3222.51660	111.79380	11.1535

RT [min]	Type	Width [min]	Area [mAU*s]	Height [mAU]	Area %
8.715	BB	0.689	1983.70227	39.05926	6.8658
10.388	BB	0.513	3327.00781	91.31287	11.5152
11.921	BB	0.400	344.29031	11.95683	1.1916
13.282	BB	0.466	6934.54688	215.95573	24.0013
14.584	BB	0.355	3090.42578	125.53922	10.6963
17.392	BB	0.289	759.20789	37.43296	2.6277
18.577	BB	0.231	320.88089	20.30108	1.1106
20.207	BB	0.265	701.43530	37.26771	2.4278
21.458	BB	0.228	453.19839	28.68863	1.5686
42.724	BB	0.213	226.30806	17.73971	0.7833
Totals :			28892.35156	1052.41248	

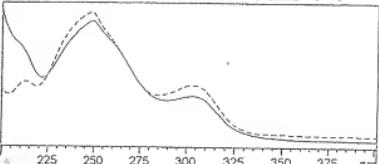
peak :1 at 2.544 min Name : ?



-> The purity factor exceeds the thres

Purity factor : 796.557 (100%  
of spectra)  
Threshold : 990 (Set by user)  
Reference : Peak Apex  
(integrated) (2.545167  
Spectra : 2 (Selection  
automatic, 3)

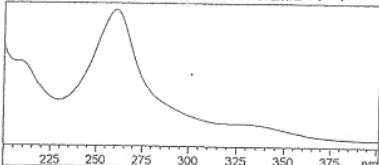
Peak :2 at 3.447 min Name : ?



-> The purity factor exceeds the thres

Purity factor : 842.491 (100%  
of spectra)  
Threshold : 990 (Set by user)  
Reference : Peak Apex  
(integrated) (3.444667  
Spectra : 2 (Selection  
automatic, 3)

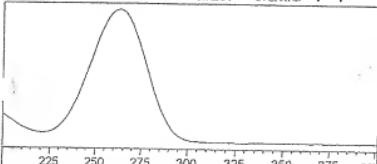
Peak :3 at 4.922 min Name : ?



-> Not enough data for purity calculat

Purity factor : Not available  
Threshold :  
Reference : Peak Apex  
(integrated) (4.925)  
Spectra : 1 (Selection  
automatic, 3)

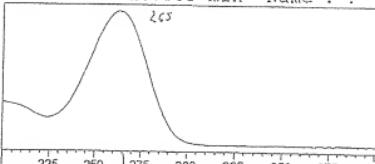
Peak :4 at 8.715 min Name : ?



-> Not enough data for purity calculat

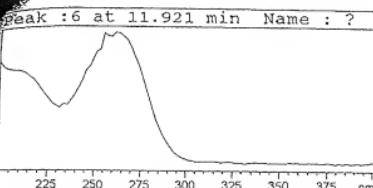
Purity factor : Not available  
Threshold :  
Reference : Peak Apex  
(integrated) (8.719333  
Spectra : 1 (Selection  
automatic, 3)

Peak :5 at 10.388 min Name : ?

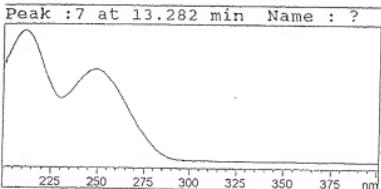


-> Not enough data for purity calculat

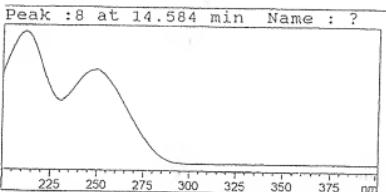
Purity factor : Not available  
Threshold :  
Reference : Peak Apex  
(integrated) (10.38833  
Spectra : 1 (Selection  
automatic, 3)



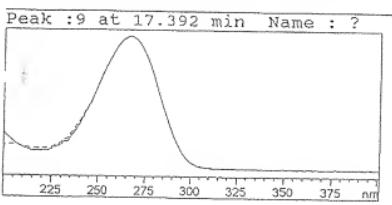
-> Not enough data for purity calculat  
 Purity factor : Not available  
 Threshold :  
 Reference : Peak Apex  
 (integrated) (11.91916  
 Spectra : 1 (Selection automatic, 3)



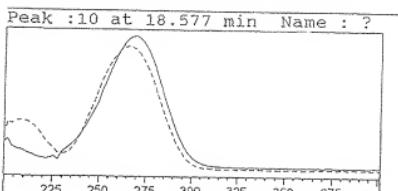
-> The purity factor is within the thr  
 Purity factor : 999.671 (100% of spectra)  
 Threshold : 990 (Set by user)  
 Reference : Peak Apex  
 (integrated) (13.28033  
 Spectra : 2 (Selection automatic, 3)  
 Warning : Spectral absorbances > 1000 mAU



-> The purity factor is within the thr  
 Purity factor : 999.896 (100% of spectra)  
 Threshold : 990 (Set by user)  
 Reference : Peak Apex  
 (integrated) (14.5725)  
 Spectra : 2 (Selection automatic, 3)

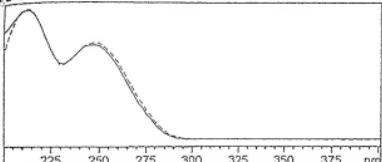


-> The purity factor is within the thr  
 Purity factor : 997.584 (100% of spectra)  
 Threshold : 990 (Set by user)  
 Reference : Peak Apex  
 (integrated) (17.38966  
 Spectra : 2 (Selection automatic, 3)



-> The purity factor exceeds the thres  
 Purity factor : 922.261 (100% of spectra)  
 Threshold : 990 (Set by user)  
 Reference : Peak Apex  
 (integrated) (18.57533  
 Spectra : 2 (Selection automatic, 3)

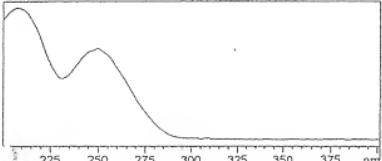
peak :11 at 20.207 min Name : ?



-&gt; The purity factor is within the thr

Purity factor : 994.925 (100%  
of spectra)  
Threshold : 990 (Set by user)  
Reference : Peak Apex  
(integrated) (20.2055)  
Spectra : 2 (Selection  
automatic, 3)

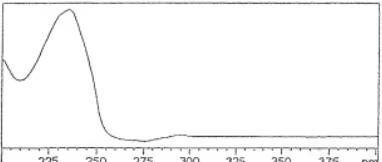
Peak :12 at 21.458 min Name : ?



-&gt; Not enough data for purity calculat

Purity factor : Not available  
Threshold :  
Reference : Peak Apex  
(integrated) (21.45866)  
Spectra : 1 (Selection  
automatic, 3)

Peak :13 at 42.724 min Name : ?



-&gt; Not enough data for purity calculat

Purity factor : Not available  
Threshold :  
Reference : Peak Apex  
(integrated) (42.72333)  
Spectra : 1 (Selection  
automatic, 3)

\*\*\* End of Report \*\*\*

# Exhibit 3-4

EXHIBITDECLARATION OF TRANSLATOR

I, Ronald Richards, of the Technical Translation Agency, 2136  
Laa/Thaya, Austria,

do hereby avow and declare that I am conversant with the English and German languages and am a competent translator of German into English. I declare further that to the best of my knowledge and belief the following is a true and correct translation prepared and reviewed by me of the document in the German language attached hereto.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of U.S. Patent Application Serial No. 09/313,524 or any patent issued thereon.



Date: 9 August 2003

- Soce 660 Epo  
H (only survivors inoculated) very good  
(illegible comment in margin) H very good  
H very good
- HPLC, Tues. 21.5
- 

Tues. [redacted]

- HPLC of different samples or cultures
  - New : prepare in liquid culture + plate :
- Soce 1241 sci.
- |              |                |
|--------------|----------------|
| 1198 - 45/30 | several plates |
| 1199         |                |
| 471 Epo      |                |
| 523 Epo      |                |
| 613 Epo      |                |

- Check Soce's on plate - mould?
- Plates from protocol 44 cleared away into cool room
- 20 ml Soce 1198 - 45/30 given to Herr Steinmetz in HPLC tube for analysis

PROTOCOL 45 STILL HAS TO BE CARRIED OUT USING SOCE 1198 - 45/30 !

ALSO PROTOCOL 37 !      ALSO PROTOCOL 44 !

- Protocol 37 :

Boil 1.5 litres E medium

E medium for 1500 ml :

0.4%	skimmed milk KS	6g	After autoclaving in the thorax the
0.2%	yeast extract	3g	runny skimmed milk homogenises.
1%	starch	15g	
0.1%	CaCl <sub>2</sub>	1.5g	Divide up into 30 x 50 ml portions in
0.1%	MgSO <sub>4</sub>	1.5g	250ml flasks + 1 ml XAD per flask
50mM	hepes	17.85g	each time.
8 mg/l	Fe EDTA	12mg	

Inoculate Soce 90 clone , Soce 950 Epo + Soce 660 Epo  
25 ml of each culture are required !

Addition of malonic acid diamide (malonamide) + succinate

- Soce 660 Epo  
4 (nur Überstand überimpft) sehr gut
- 14 sehr gut
- 14 sehr gut

(4)

HPLC, Di 21.5.

- HPLC von verschiedenen Proben bzw. Kulturen aussetzen in Flüssigkulturr + Platte!

Soce X241 Scr.

1188 - 45/30 weitere Platten  
1189  
471 Epo  
523 Epo  
613 Epo

- Kontrolle der Soce's auf Platte — Platte?
- Platten vom Protokoll 44 in den Kühlraum geräumt
- Soce in HPLC-Röhrchen gegeben von Soce 1188 - 45/30 für HPLC-Messung 20:1 Analyse

PROTOKOLL 45 MUSS NOCH MIT SOCE 1188 - 45/30 DURCHGEFÜHRT WERDEN  
PROTOKOLL 37 AUCH! PROTOKOLL 44 AUCH!

### • Protokoll 37

1.5 l E-bed. Kochen

E-Medium für 1500 ml

0.4 l.	Magermilch	PS	6 g	7
0.2 l.	Yeast extract		3 g	7
1 l.	Stärke		15 g	7
0.1 l.	CaCl <sub>2</sub>		1.5 g	7
0.1 l.	MgSO <sub>4</sub>		1.5 g	7
50 ml	Hepes		17.85 g	7
8 ml	EDTA		10 mg	7

nach dem Autoklaven im Thermo die gewünschte Magermilch konzentrieren

auf 30 250 ml Kultur  
2.50 ml aufteilen + jeweils 1 ml XAD/Kolle

Soce 90klon Soce 950 Epo + Soce 660 Epo animpfen.  
Von jeder Kultur werden 25 ml benötigt.

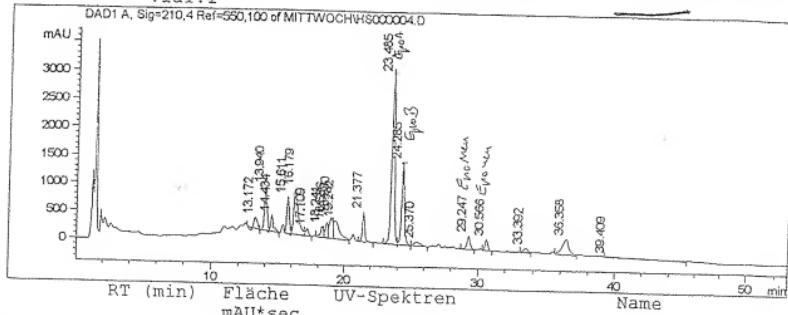
(Malonat)  
Zugabe von Malonsäurediamid + Succinat (Bauschensäure)

# Exhibit 3-5

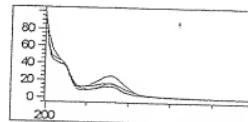
10A

Epo new  
Epo neu  
Epo new  
Epo neu

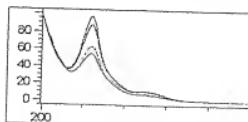
1000 Layout (Werkzeuge-Folie) spectra.frx  
Data File name: C:\HPCHEM\1\DATA\MITTWOCH\HS00000->  
Method name: C:\HPCHEM\1\METHODS\ISO1.M  
Sample Name: So 1198/ 2. pos      Sample Info: HPLC\_MS ->  
Injection Time: 10:39:32 AM      on: [REDACTED] 5  
Sequence Name:  
Report Style: screen1  
data acquired by: Antje  
vial: 9      10:39:32 AM



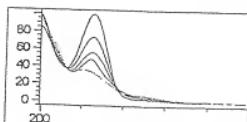
13.17 3093.6



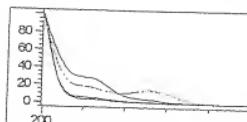
13.94 11739.9



14.43 4049.8



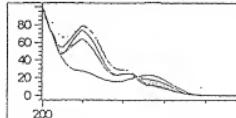
15.61 9168.1



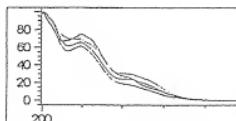
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Method name: C:\HPCHEM\1\METHODS\ISOL.M

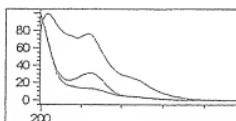
16.18 19416.5



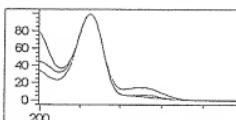
17.11 2073.1



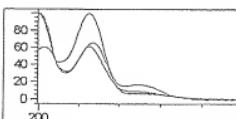
18.24 3374.3



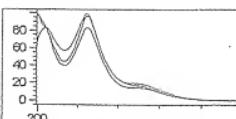
18.59 3811.6



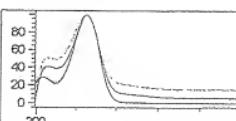
18.93 7105.5



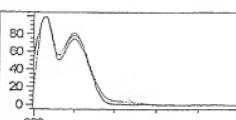
19.24 10912.9



21.38 7113.0

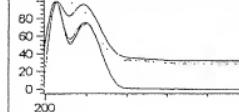


23.48 47866.2



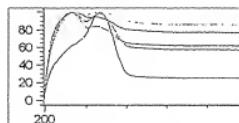
E10 A

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Method name: C:\HPCHEM\1\METHODS\ISO1.M  
24.29 21613.5

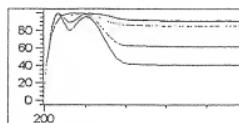


Evo B

25.37 2684.5

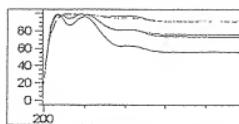


29.25 4218.0



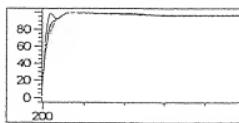
Evo ven  
(MF = -16)

30.57 2971.2

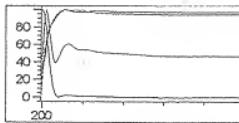


Evo ven  
(MF = -16)

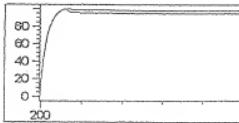
33.39 2040.5

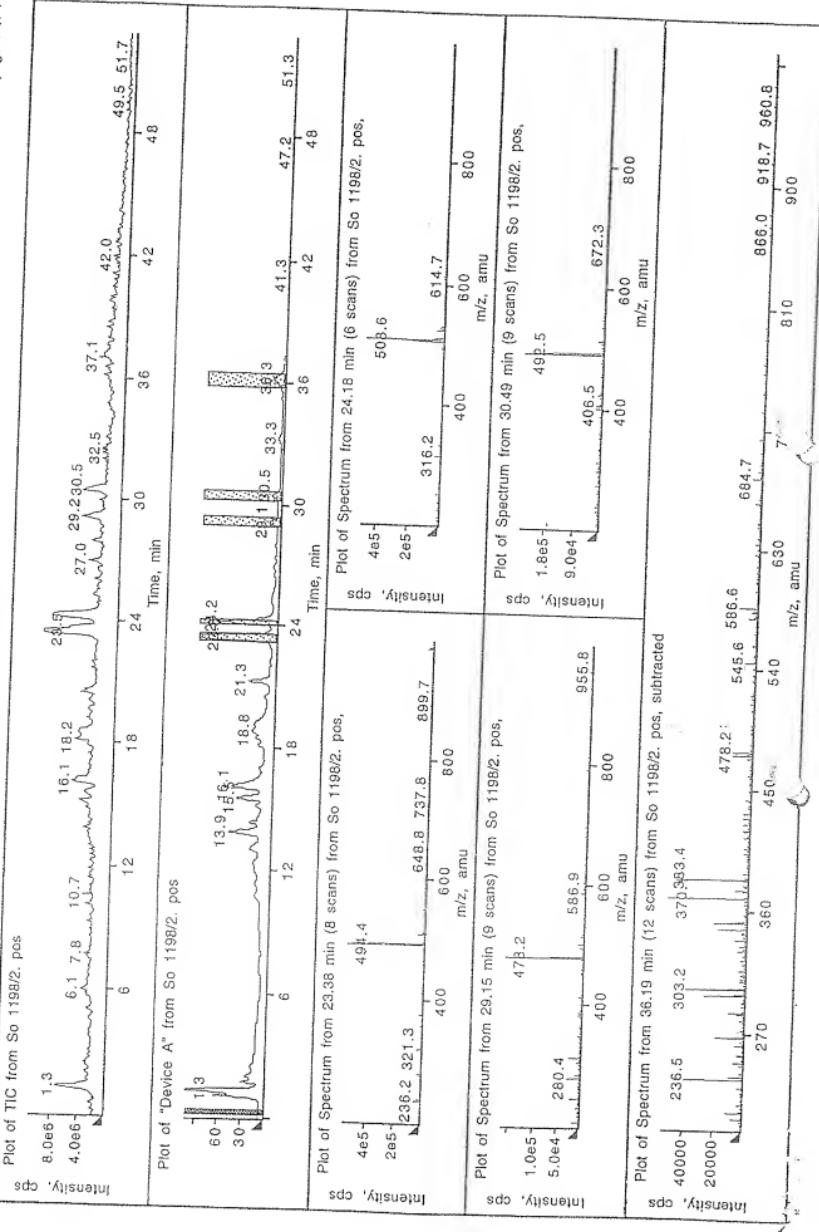


36.36 10485.2



39.41 5935.8





# Exhibit 3-6

EXHIBITDECLARATION OF TRANSLATOR

I, Ronald Richards, of the Technical Translation Agency, 2136  
Laa/Thaya, Austria,

do hereby avow and declare that I am conversant with the English and German languages and am a competent translator of German into English. I declare further that to the best of my knowledge and belief the following is a true and correct translation prepared and reviewed by me of the document in the German language attached hereto.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of U.S. Patent Application Serial No. 09/313,524 or any patent issued thereon.



Date: S. August 2003

Confidential

6

Minutes no. 230 of meeting held at 09.00 on [REDACTED]

Present: Frau Kunze, Herr Augustiniak, Forche, Gerth, Höfle, Irschik, Jansen (not full time due to EDP Committee), Reichenbach, Sasse, Steinmetz, Washausen.

**Epothilone** (Reichenbach): During a visit to **Asta Medica**, first test results were presented. They showed that epothilone A and B had similar or better action than Taxol on four selected tumor cell lines. Epothilone B was up to ten times more potent. The LD<sub>50</sub> in mice was determined to be ca. 100 mg/kg. In the case of a rapidly growing leukemia, a therapeutic dose of 20 - 30 mg/kg was able to achieve approximately 40% prolongation of life, a value similar to that of the standard cyclophosphamide. There is great interest in testing epothilone further and developing it as a cytostatic agent. Preclinical trials would require 10 - 20 grams of substance, and ca. 100 g - 1kg would be required up to clinical phase II. Authorisation could be applied for in three years in most favourable circumstances.

Testing of epothilones at **Boehringer Mannheim** has been delayed due to their tumor research being transferred to Italy. Nonetheless 100 mg of Epo A has been supplied, with which an in-vivo study in Mannheim will be run in parallel. **Bayer AG** has also expressed interest in epothilone and received 10 mg Epo A for initial trials. They are not primarily interested in using the natural product, but in derivatives for drug targeting. **Behringwerke** became aware of epothilone from a newspaper article and will be getting in touch with us shortly. Following a suggestion from Prof. Flohé, the US company **Sugen** has requested and already received 2 mg epothilone. **Bristol-Meyers-Squibb** has made an order for 100 mg epothilone. The state of testing at **Upjohn-Pharmacia** is not known. According to information from various sources, **Merck, Sharp and Dohme** stopped work on epothilone some time ago. **Ciba-Geigy** continues to express interest but has not yet made any definite orders.

**Ciba test results** (Reichenbach): Testing of Condradim is complete, the results do not require further work and the substance will shortly be released. The second attempt to carry out testing of Thuggaccine against *Mykobakterium tuberculosis* in England again went wrong. Ciba will provide further material from its own supplies.

**Epothilone (Steinmetz):** Stocks of A/B mixture have decreased to 0.4 g after 100 mg were again used for derivatisation. The mixture needs further cleaning before using for test purposes. About 1-2 g epothilone mixture are available as raw extract.

**Epothilone (Gerth):** A 700 litre F-24 fermentor was run with So ce90 under sterile conditions but hardly produced anything. It was channelled using 0.5 mg/l epothilone and 6 - 7 mg Spirangien. The preculture for this fermentor had produced ca. 20 mg/l epothilone according to expectations, however. Another fermentor for producing epothilone using strain So ce660 is planned to run next week. This strain only produces Epo A and Spirangiens.

We have now been successful in plating strain So ce90. As already discovered for other strains, 10% of an old autoclaved culture has to be added to the strain. The usual procedures for optimising the strain can now be implemented.

It is very important that we should try to incorporate butyrate instead of acetate and propionate in the epoxide area, following the concept of mutasynthesis. The resulting ethyl analogue of epothilone could be more biologically active and would be patentable (ask Herr Boeters).

The following strains have been identified as new epothilone producers: So ce611, So ce498, So ce931, So ce618, So ce414, So ce320 and So ce1087. All these strains are less effective producers and also form Spirangins or Icumazole. An exception is strain So ce1198, which in addition to epothilones A and B also produces a small quantity of an unknown substance with two peaks in the uV spectrum that are more lipophilic than the epothilones. According to HPLC/MS studies carried out by Herr Steinmetz, the substance is composed of homologues ( $\Delta M 14^*$ ) possessing one oxygen less than epothilone A and B. There were ca. 1-2 mg of the new epothilones present in the shaken culture. They should be isolated individually or as a mixture. According to the NMR measurement, a biological test should be carried out.

While optimising the media, the strains So ce90, So ce660 and So ce950 were cultivated in 10 different media. There were significant variations in growth and production between different strains.

\* (handwritten note)  $\Delta M 14$  is a typing mistake, should be  $\Delta M 16$

Vertraulich

Protokoll Nr. 230 der Besprechung vom [REDACTED], 9.00 Uhr

Teilnehmer: Frau Kunze, die Herren Augustiniak, Forche, Gerth, Höfle, Irschik, Jansen (zeitweise wegen EDV-Kommission), Reichenbach, Sasse, Steinmetz, Washausen.

**Epothilon (Reichenbach):** Bei einem Besuch bei der Asta Medica wurden erste Versuchsergebnisse vorgestellt. Danach wirken Epothilon A und B bei vier ausgewählten Tumorzelllinien ähnlich oder besser als Taxol. Epothilon B erwies sich dabei bis zu 10x aktiver. Die LD<sub>50</sub> in der Maus wurde zu ca. 100 mg/kg bestimmt. Im Fall einer schnell wachsenden Leukämie konnte mit einer therapeutischen Dosis von 20 - 30 mg/kg eine ca. 40%ige Lebensverlängerung erzielt werden, ein Wert, der dem Standard Cyclophosphamid entspricht. Es besteht großes Interesse, Epothilon exclusiv weiter zu testen und als Cytopstatikum zu entwickeln. Für Vorklinische-Versuche würden 10 - 20 Gramm Substanz, bis zur klinischen Phase II, ca. 100 g - 1 kg benötigt. Eine Zulassung könnte im günstigsten Fall in drei Jahren beantragt werden.

Bei Boehringer Mannheim hat sich die Testung der Epothilone verzögert, da die Tumorforschung nach Italien verlegt worden ist. Es wurden jedoch 100 mg Nachsubstanz Epo A geliefert, mit denen parallel eine in-vivo Studie in Mannheim durchgeführt wird. Die Bayer AG hat ebenfalls Interesse an Epothilon bekundet und für erste Versuche 10 mg Epo A erhalten. Dort ist man nicht an der Anwendung des Naturstoffs primär interessiert, sondern an Derivaten im Sinne von Drug-Targeting. Die Behringwerke sind durch einen Zeitungsartikel auf Epothilon aufmerksam geworden und werden demnächst mit uns Kontakt aufnehmen. Auf einen Hinweis von Prof. Flohé hat die Firma Sugen (USA) um 2 mg Epothilon A gebeten und es bereits bekommen. Von Bristol-Meyers-Squibb liegt eine Bestellung für 100 mg Epothilon vor. Der Stand der Testung bei Upjohn-Pharmacia ist nicht bekannt. Nach Informationen aus verschiedenen Quellen hat Merck, Sharp and Dohme die Bearbeitung von Epothilon bereits seit längerer Zeit aufgegeben. Ciba-Geigy ist weiterhin interessiert, allerdings ist bis jetzt keine konkrete Substanzbestellung eingegangen.

**Testergebnisse Ciba (Reichenbach):** Die Testung von Condramid ist abgeschlossen, die Ergebnisse rechtfertigen keine weitere Bearbeitung, und die Substanz wird demnächst frei-

gegeben. Auch beim zweiten Anlauf ist die Testung des Thuggacins gegen *Mykobakterium tuberculosis* in England schiefgegangen. Die Ciba wird Nachsubstanz aus dem eigenen Vorrat bereitstellen.

**Epothilon (Steinmetz):** Der Vorrat an einem A/B-Gemisch ist auf 0,4 g geschrumpft nachdem für die Derivatisierung wieder 100 mg verbraucht worden sind. Für eine Abgabe zu Testzwecken muß das Gemisch noch weiter gereinigt werden. Als Rohextrakt liegen ca. 1-2 g Epothilongemisch vor.

**Epothilon (Gerth):** Ein 700 l Fermenter F-24 mit Soce 90 ist steril gelaufen, hat jedoch kaum produziert. Er wurde bei 0,5 mg/l Epothilon und 6 - 7 mg Spirangien kanalisiert. Die Vorkultur für diesen Fermenter hatte allerdings mit ca. 20 mg/l Epothilon erwartungsgemäß produziert. Nächste Woche soll ein weiterer Fermenter zur Herstellung von Epothilon mit Stamm Soce 660 laufen. Dieser Stamm produziert nur Epo A und Spirangiene.

Es ist jetzt gelungen den Stamm Soce 90 zu plattieren. Dazu muß, wie bereits früher bei anderen Stämmen gefunden, 10% einer alten, autoklavierten Kultur des Stammes zugegeben werden. Damit können nun die üblichen Verfahren zur Stammpotimierung eingesetzt werden.

Sehr wichtig ist es, u.a. zu versuchen, im Sinne einer Mutasynthese statt Acetat und Propionat im Bereich des Epoxids Butyrat einzubauen. Das resultierende Ethylanalogue Epothilon könnte biologisch aktiver sein und wäre patentierbar (bei Herrn Boeters nachfragen).

Als neue Epothilonproduzenten wurden identifiziert: Soce 611, Soce 498, Soce 931, Soce 618, Soce 414, Soce 320 und Soce 1087. Alle diese Stämme sind schlechtere Produzenten und bilden daneben Sprangiene oder Icumazole. Eine Ausnahme bildet der Stamm Soce 1198 der neben Epothilon A und B eine unbekannte Substanz und in geringer Menge zwei lipophiler Peaks mit dem UV-Spektrum der Epothilone. Nach HPLC/MS -Untersuchungen von Herrn Steinmetz handelt es sich dabei um Homologe ( $\Delta M 14$ ) die einen Sauerstoff weniger als Epothilon A und B besitzen. In der vorliegenden Schüttelkultur liegen ca. 1-2 mg der neuen Epothilone vor. Sie sollen einzeln oder als Gemisch isoliert werden. Nach der NMR-Messung soll ein biologischer Test versucht werden.

Bei einer Medienoptimierung wurden die Stämme Soce 90, Soce 660 und Soce 950 in 10 verschiedenen Medien kultiviert. Die Variation von Wachstum und Produktion waren groß und bei den einzelnen Stämmen unterschiedlich.

*AH14 ist  
schreibfahler,  
muss  $\Delta M 16$   
sein*

# Exhibit 3-7

7

EXHIBIT

DECLARATION OF TRANSLATOR

I, Ronald Richards, of the Technical Translation Agency, 2136  
Laa/Thaya, Austria,

do hereby avow and declare that I am conversant with the English and German languages and am a competent translator of German into English. I declare further that to the best of my knowledge and belief the following is a true and correct translation prepared and reviewed by me of the document in the German language attached hereto.

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Date: 5 August 2003

Soce 1198 - 45/30 / Screening / [REDACTED]

MeOH - extract : Weight: 198g *mg*

(Illegible)

(Illegible)

(HPLC Test Result)

(HPLC Test Result)

95 CH<sub>2</sub>Cl<sub>2</sub> / 5 MeOH

95 CH<sub>2</sub>Cl<sub>2</sub> / 5 MeOH

→ LH-20 - Separation

Column = LH-20, ≈70 cm long, diam. 1.5 cm

Solvent = MeOH,  $\lambda$  = 227 nm

Flow = 1.4 ml/ min , Range = 0.1 -

Paper = 2mm / min , Fractionation time = 3 min

Fractionation

LH-1 = gl. 1-9 =  
HPLC

LH-2 = gl. 10-17 = Weight 82mg → RP separation [REDACTED]  
HPLC

LH-3 = gl. 18-23 =  
HPLC

LH-4 = gl. 24-30 =  
HPLC

discarded

LH-5 = gl. 31-41 =  
HPLC

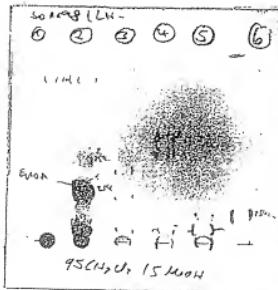
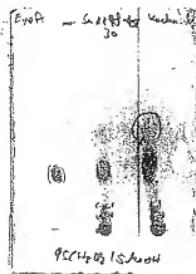
LH-6 = gl. 42-51 =  
HPLC

Secc M98-45/30 Screening

Sorangiella cellulosa  
Secc M98-45/30  
Screening: 0205.96.  
K. Röhl.

MeOH - Extract: Gewicht: 198 mg

7



### -> CH-20 - Trennung

Säule = CH-20 ,  $\approx$  70 cm lang , Ø 1,5 cm

CM = MeOH ,  $t =$  227 min

Flow = 1,4 ml/min , Range = 0,1 -

Papier = 2 mm/min , Fraktionierzeit = 3 min

### Fractionierung

$$\cancel{CH} \quad \cancel{(1)} = U.1-9 =$$

HPLC

$$\cancel{CH} \quad \cancel{(2)} = U.10-17 =$$

Gewicht = 82 mg  $\rightarrow$  RP-Trennung

HPLC

$$\cancel{CH} \quad \cancel{(3)} = U.18-23 =$$

HPLC

$$\cancel{CH} \quad \cancel{(4)} = U.24-30 =$$

HPLC

unwirksam

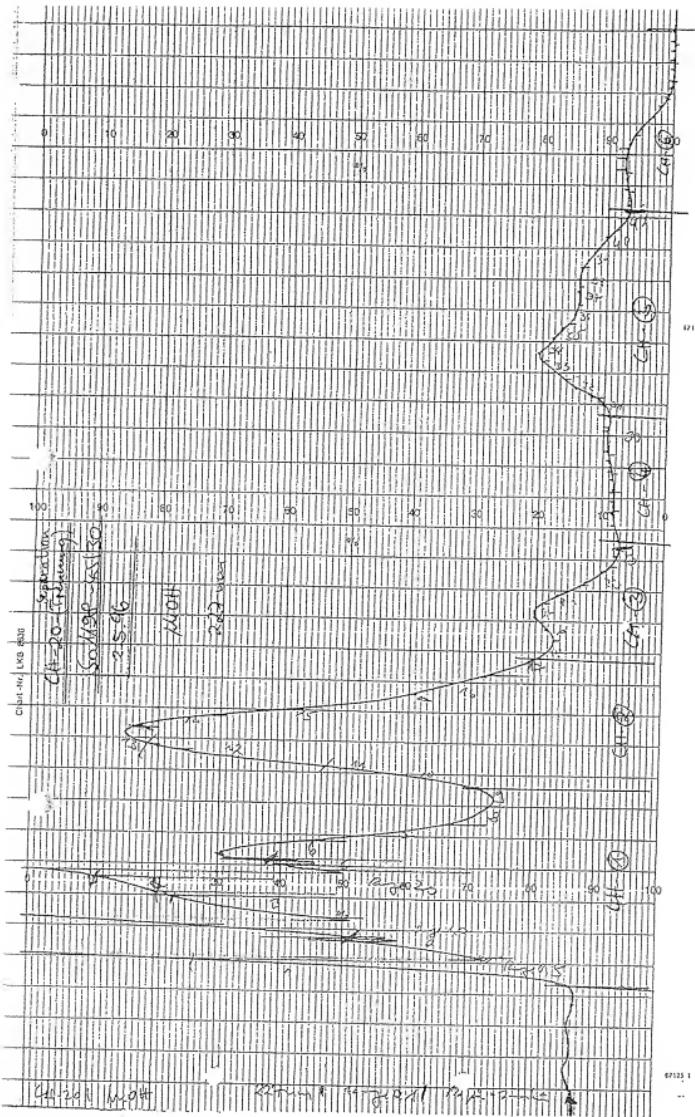
$$\cancel{CH} \quad \cancel{(5)} = U.31-41 =$$

HPLC

$$\cancel{CH} \quad \cancel{(6)} = U.42-51 =$$

HPLC

# Exhibit 3-8



6

67123.1

67123.1

# Exhibit 3-9

Sample: Sol198\_LH\_2

Report Method: Spectrum\_Index\_Plot

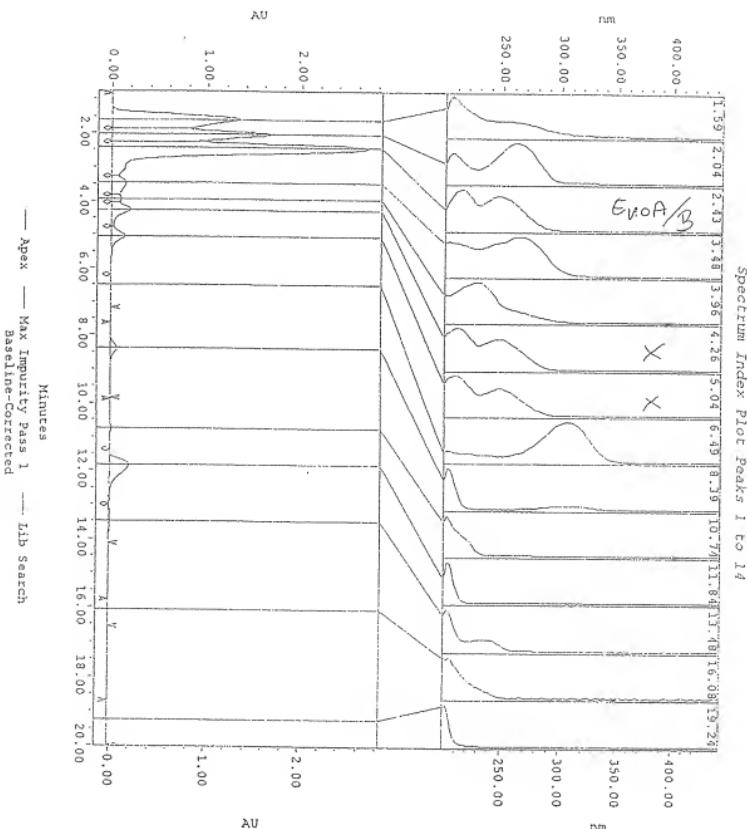
Printed: [REDACTED]

Page: 1 of 1

Project Name: Silke\_f  
 Sample Name: Sol198\_LH\_2  
 Date Acquired: 12.06.96 10:57:38  
 Date Processed: 12.06.96 11:59:31  
 SampleWeight: 1.00000  
 Dilution: 1.00000  
 Channel: 996 PDA 210.0 nm  
 Acq Meth Set: Sora\_MS\_210nm  
 Processing Method: Epothilon\_210\_PM

Sample Type: Unknown  
 Vial: 3 Inj. 1  
 Volume: 3.00  
 Run Time: 20.0 min  
 Laufmittel: 76MeOH/24H<sub>2</sub>O,NH<sub>4</sub>Ac

(9)



# Exhibit 3-10

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Date: 5 August 2003

RP separation of So1198 - LH-2

So1198 LH-2 Weight: 82mg separated in 2 runs

Column = Nucleosil 100 C18, 7 $\mu$ m , 20 x 250 mmSolvent = 73 MeOH / 27 H<sub>2</sub>O + 0.05M NH<sub>4</sub>Ac $\lambda$  = 210 nm , Range = 016 - 128

Pump = 200 , Paper = 5 mm/ min

Fractions concentrated up to H<sub>2</sub>O phase, extracted 2 x with EE, EE phase washed with H<sub>2</sub>O and dried with Na<sub>2</sub>SO<sub>4</sub>.

## (Test Result)

95 CH<sub>2</sub>Cl<sub>2</sub> / 5 MeOHSprayed with vanillin - H<sub>2</sub>SO<sub>4</sub>

Epo A/B = 2mg/ml

FractionationSo 1198 - RP-1 = Weight 0.7 mg , NMR 002549 , .. 660 ..  
→ 0.1 mg 2nd test 150 ng/ ml

→ prep. DC 19.6.96

So 1198 - RP -2 = Weight: 1.0 mg, NMR 002550, .. 661 ..  
COSY  
→ 0.1mg 2nd test 100 ng/ml

ZP-Trennung von SoM98-CH-(2)

(10)

SoM98-CH-(2) = Gewicht: 82mg in 2 Längen geschnitten

Säule = Whatman 100 118, 7µm, 120x250mm

CM = 73 MeOH 127 H<sub>2</sub>O 1+0,05M NH<sub>4</sub>Ac

$\lambda$  = 210nm

, Range: 0.16 - 1.28

Pumpf = 200

, Pausen = 5min/min

Fraktionen bis zw H<sub>2</sub>O-Phase abgegossen, 2x mit EE extrahiert, EE-Phase mit H<sub>2</sub>O gewaschen und mit Na<sub>2</sub>SO<sub>4</sub> getrocknet.



abgespülten mit Vaseline-H<sub>2</sub>SO<sub>4</sub>

Epo A/B = 2mg/lml

Fractionierung:

SoM98-ZP-(2) = Gewicht: 0,7mg, NMR 002549, Ulr. 660gru  
→ 0,1mg z.Test 150ng/lml

→ min. DC (19.6.96)

SoM98-ZP-(2) = " : 1,0mg, NMR 002550, Ulr. 661gru  
→ 0,1mg z.Test 100ng/lml

# Exhibit 3-11

Separation of  
Rita (freedom from)

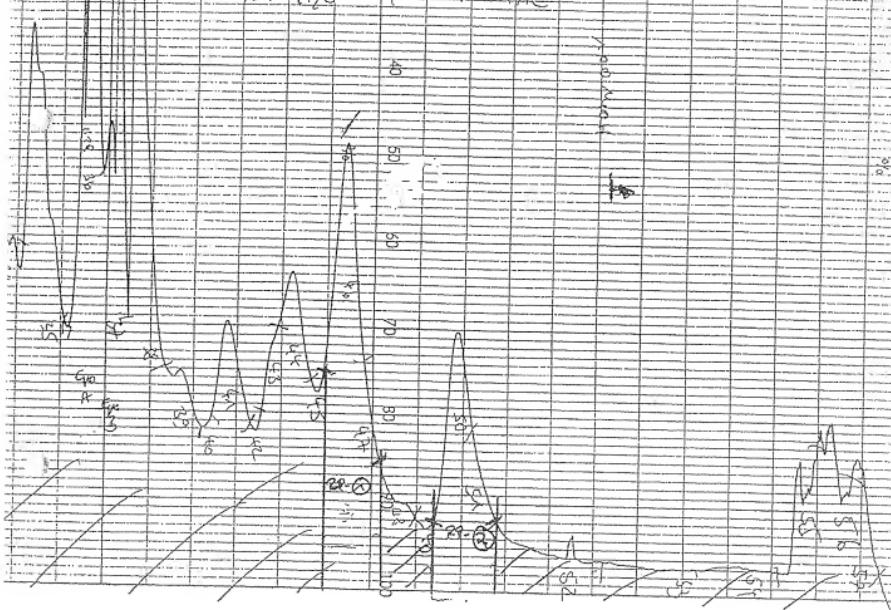
44

27

501198 CP-②

210 am 8

73.450H  
37 (b)  $\text{J}^{108}$   $\mu\text{g}/\text{ml}$   $\text{H}_2\text{Ac}$



# Exhibit 3-12

EXHIBITDECLARATION OF TRANSLATOR

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Laa/Thaya, Austria,

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Date: 5 August 2003

11

12

NMR REQUEST  
GBF - Dept. of Molecular structure research

Date received: [REDACTED]  
Spectrum no. 002550

Substance name: So 1198 - RP-2  
Substance producer: Pohlaus  
Dept.: NC (1.1-2) tel. 343  
Nuclear species:  $^1\text{H}$   
Amount of substance : 1.0 mg  
Suitable solvent: CD<sub>3</sub>OD  
Return substance? Yes

**General Information**  
Store sample in fridge Y

Signal expected between  
 $\delta = 0$  and 9  
Requested: only spectra Y  
plus integral Y

**Type of experiment**

$^1\text{H}$  Standard spectrum Y

**Plot and Data manipulation**

$\delta = 8.9$  to — 0.1 (0.15 ppm/cm) Y

Special requests: COSY Y

Measured on AM-300 Y  
Filed under no. SIPZ 2550110/ + COSY

Einlieferungsdatum: 12.12.85Spektren-Nr.: 002550**NMR-ANTRAG**

GBF — Abt. Molekulare Strukturforschung

Substanz-Bez.: 501198 - 27-0

Strukturvorschlag:

Summenformel: \_\_\_\_\_

Substanzersteller: PoltensAbteilung: NC (1.1-7) Tel.: 343Kernart ( $^1\text{H}$ ,  $^{13}\text{C}$ ,  $^{31}\text{P}$ , andere?) \_\_\_\_\_Substanz-Menge: 1.0 mg, Molmasse: \_\_\_\_\_geeignetes  
Lösungsmittel:  $\text{CD}_3\text{OD}$  weitere Messung  
nach Zugabe von \_\_\_\_\_Substanz zurück: ja   
nein Radioaktiv  Toxisch **Allgemeine Angaben**Probe lagern im Kühlschrank   
im Tiefkühlfach   
im Dunkeln   
Probe auf Abruf beim Hersteller 

Signale erwartet zwischen

 $\delta =$  0 und 9

Gewünscht: nur Spektrum

plus Integral Interpretation 

Zahl der Akkumulationen (falls &gt; 104): \_\_\_\_\_

**Art des Experiments**  $^1\text{H}$  Standardspektrum   
Entkopplung  Differenz-NOE   
Differenz-Entkopplung   
Entkoppler-Frequenz(en): \_\_\_\_\_  $^{13}\text{C}$   $^1\text{H}$ -Entkopplung:Breitband  selektiv   
DEPT  ohne **Plot und Datenmanipulation**Gauss-Multiplikation  Linienausdruck   $^1\text{H}$  $\delta =$  8.9 bis -0.1 (0.15 ppm/cm)   
11.9 bis -0.1 (0.2 ppm/cm) Drehungen:  
10 Hz/cm  von  $\delta =$  \_\_\_\_\_ bis \_\_\_\_\_  $^{13}\text{C}$  normal ( $\delta = 220$  bis 0) 

andere Format: \_\_\_\_\_

Sonderwünsche: COSY  $^{13}\text{C} - ^1\text{H}$  Korrel. Direkt  Long-range 

gemessen auf

- 
- AM-300
- 
- 
- ARX-400
- 
- 
- DMX-600

(Nicht vom Antragsteller auszufüllen)

gespeichert unter Nr.

SIP 265010  
In corfBitte um Rücksprache 

Kommentar:

(Unterschrift)

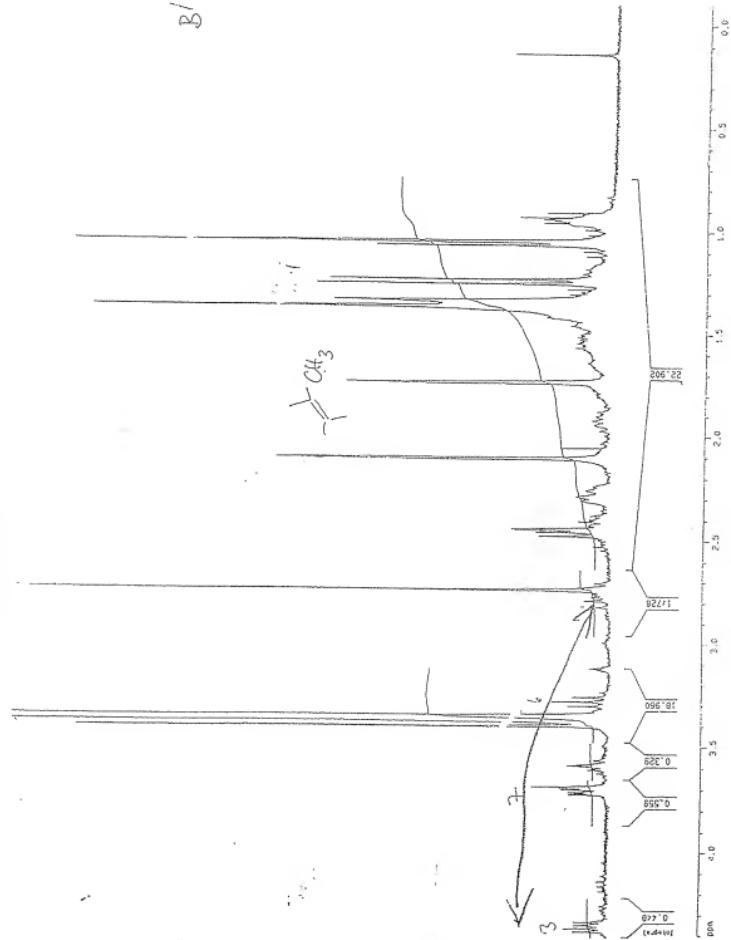
Silber rapporte, 100% stereo  
Sek. Lösung & Abtrennung  
der Anteile

\$1PZ2550 10 1 Pohlman

So 11.98

PP-②

Aug



Current Date Parameters  
None  
EXPNO 1  
PROCNO 1

F2 - Acquisition Parameters

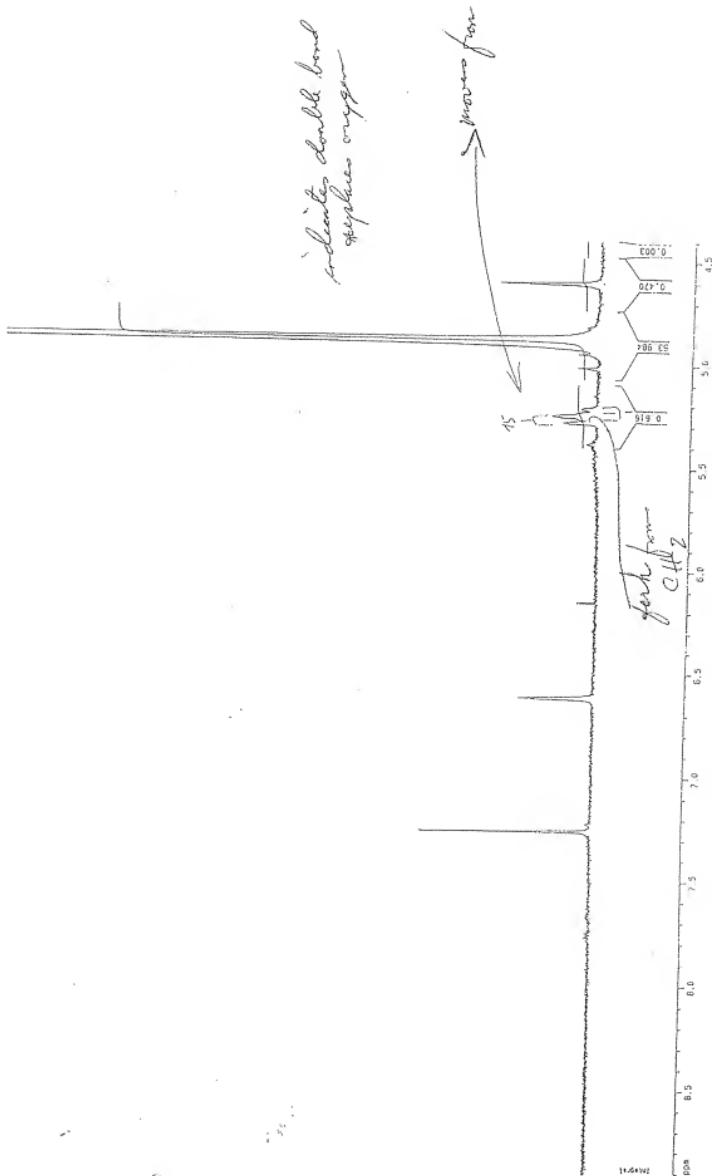
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Time: 4:05  
INSTRUM: 1H-NMR  
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PULPROG: TO zg3288  
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SWH: 6172.03 Hz  
SPWID: 0.183800 Hz  
T1FID: 2.0542500 sec  
A1: 60  
AQ: 0.027  
OE: 8.00 sec  
DE: 3.450 deg  
TE: 300.0 K  
D1: 1.000000 sec  
P1: 14.50 usc  
OE: 4.50 usc  
TD: 3600.1318534 MHz  
SFID: 1  
MSL: 1  
PC: 1  
P1: -3.00 us

F2 - Processing Parameters  
SI: 10234  
SF: 300.1300724 MHz  
NU: 16000  
DW: 0  
LB: 0.00 Hz  
G0: 0  
PC: 1.62

1D NMR parameters  
CX: 30.00 cm  
F1P: 4.200 ppm  
F1: 132.57 Hz  
F2: -0.100 ppm  
F3: -1.000 ppm  
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H1CA: 45.0395 Hz  
H2CA: 0.0000 Hz

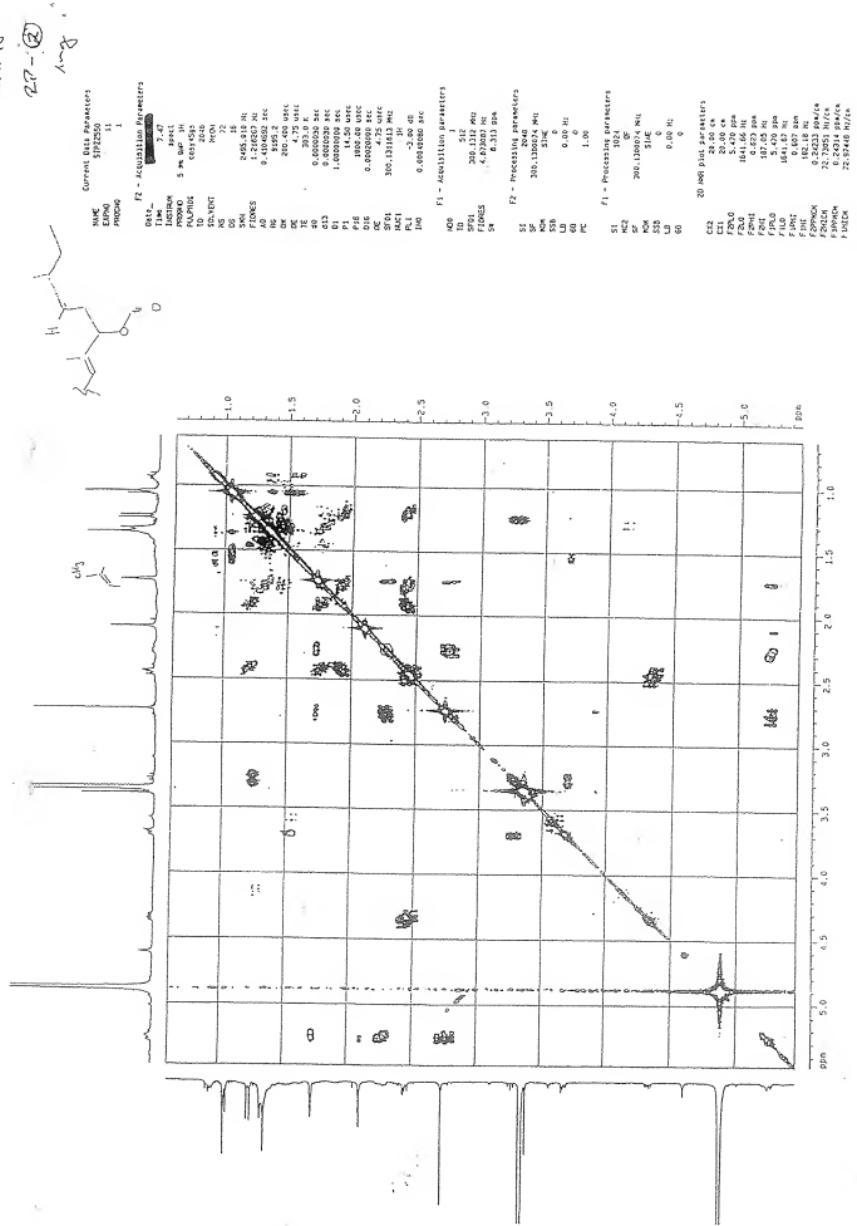
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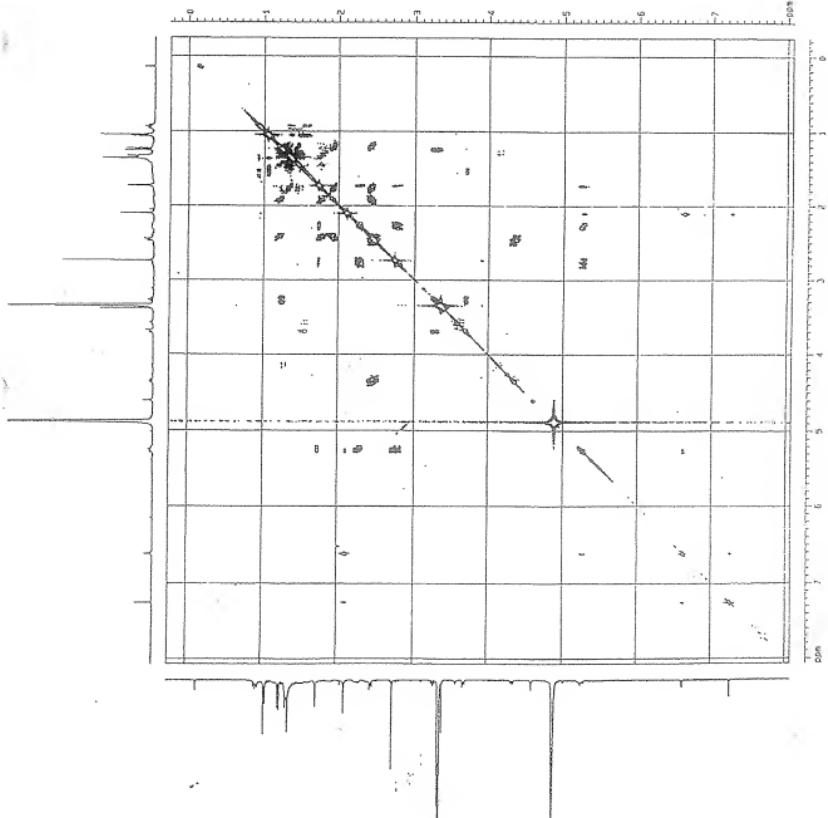
SIPZ2550 40 1 Pohlan



卷之三

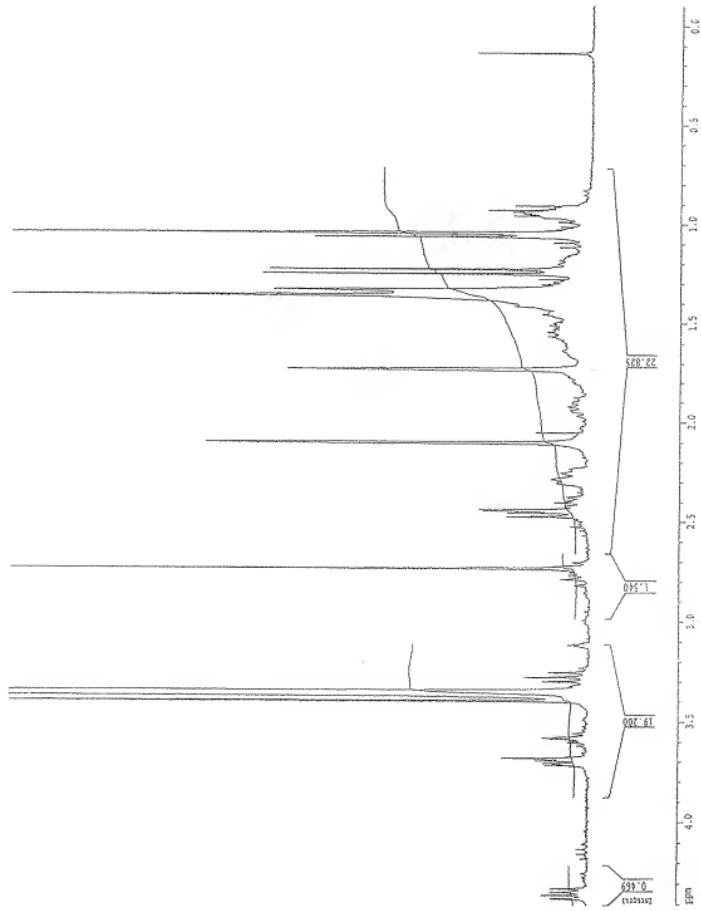
27-2





$E_{p20} D$   
NMR

SIPZ2550 101 Pohlan

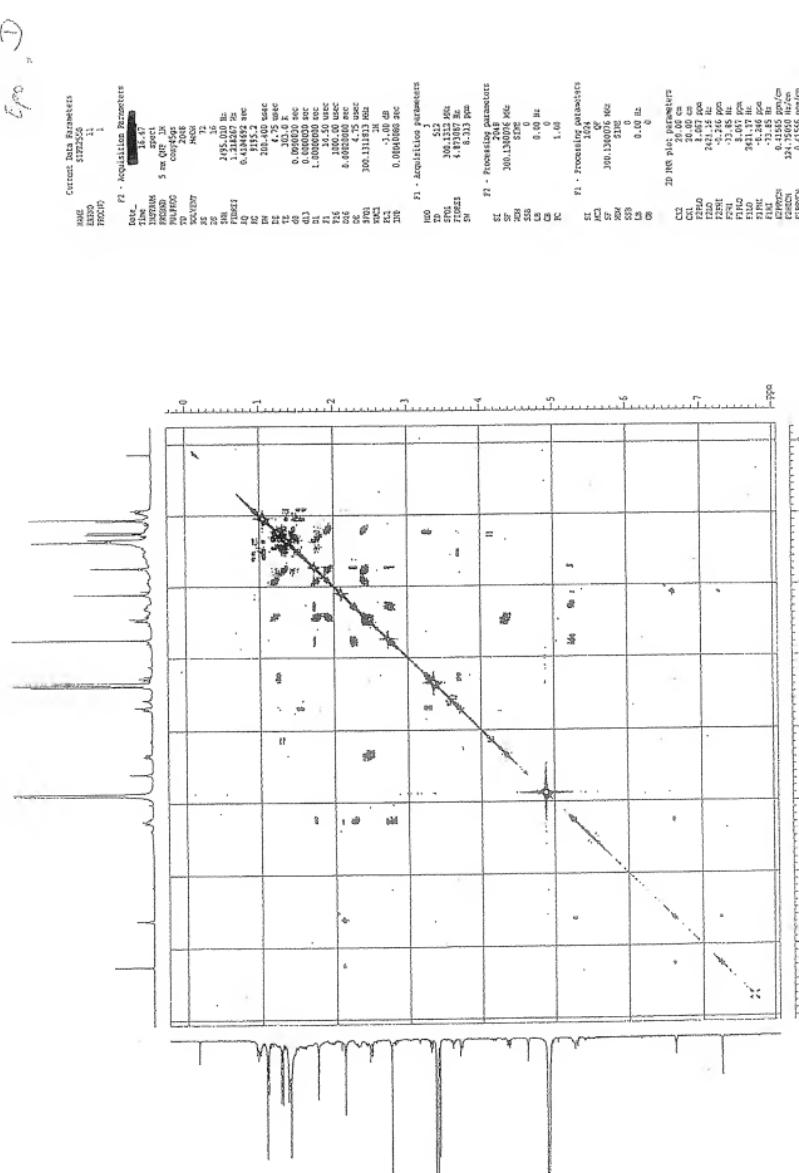


1.5  
1.0  
0.5  
0.0  
-0.5  
-1.0  
-1.5

210.0  
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0.007  
0.006  
0.005  
0.004  
0.003  
0.002  
0.001  
0.000

1000 2000

SIPZ2550 101 Pohlau



# Exhibit 3-13

13

EXHIBIT

DECLARATION OF TRANSLATOR

I, Ronald Richards, of the Technical Translation Agency, 2136  
Laa/Thaya, Austria,

do hereby avow and declare that I am conversant with the English and German languages and am a competent translator of German into English. I declare further that to the best of my knowledge and belief the following is a true and correct translation prepared and reviewed by me of the document in the German language attached hereto.

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Date: S. August 2003

Preparative DC of So1198 / RP-1

[redacted]  
13

So1198 / RP-1 = Weight = 0.6 mg put in CH<sub>2</sub>Cl<sub>2</sub>

KG<sub>60</sub> F<sub>254nm</sub>, diam. 0.2 mm , Al foil, 7 x 7 cm

DC solvent = 95 CH<sub>2</sub>Cl<sub>2</sub> / 5 MeOH

front

Bands cut out, extracted 3 x with MeOH in centrifuge tube, oil pump, absorbed in CH<sub>2</sub>Cl<sub>2</sub>, filtered through cotton wool, concentrated, oil pump

(Test result)

(254nm)

So1198-RP-1 / DC Weight 0.4 mg, NMR 002630  
→ 0.1 mg 2nd test

(Test result)

Sprayed with  
vanillin - H<sub>2</sub>SO<sub>4</sub>

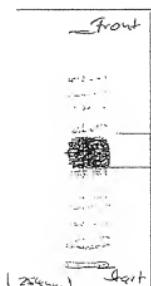
Präparatives DC von 61198 (RP-①)

(13)

So 1198 (RP-①) = Gewicht: 0,6 mg in CH<sub>2</sub>Cl<sub>2</sub> aufgetragen

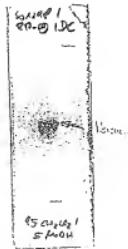
KG 60 F<sub>25cm</sub>, Ø 0,2 mm, Alufolie, 7 x 7 cm

DC-LM = 95CH<sub>2</sub>Cl<sub>2</sub> 15 MeOH



Banden abgeschnitten, mit MeOH in Zentrifugenglas für erhalten, MeOH-Etatsch abgegossen, Ölspurpfeile, in CH<sub>2</sub>Cl<sub>2</sub> aufgenommen, über Watte filtriert, abgegossen, Ölspurpfeile.

So 1198 - RP-① / DC = Gewicht: 0,4 mg, NMR 002630  
→ 0,1 mg 2-Tet<sup>13</sup>C



angestrichen mit  
Vanillin-MeOH

# Exhibit 3-14

R.R.

EXHIBIT

DECLARATION OF TRANSLATOR

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Laa/Thaya, Austria,

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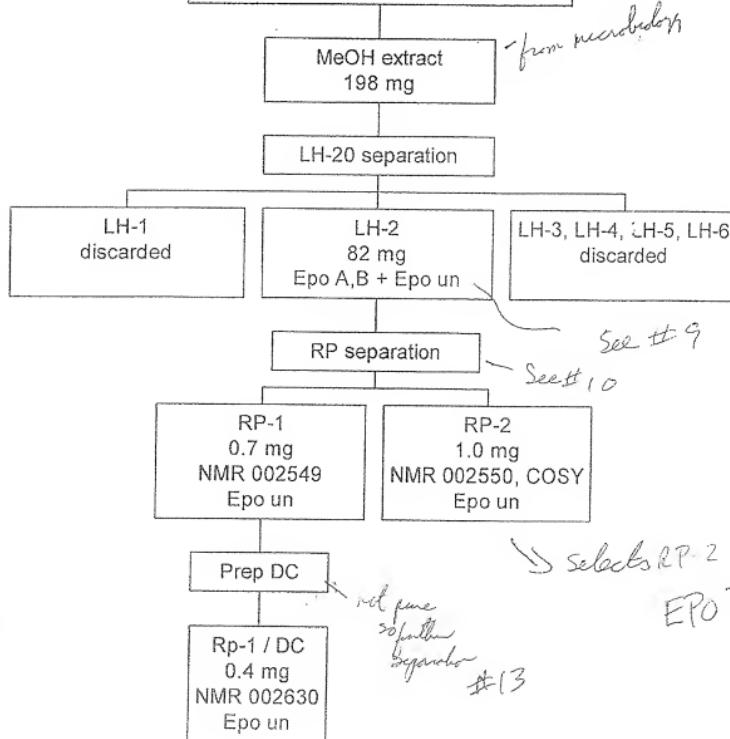
  
Ronald Richards

Date: 5 August 2003

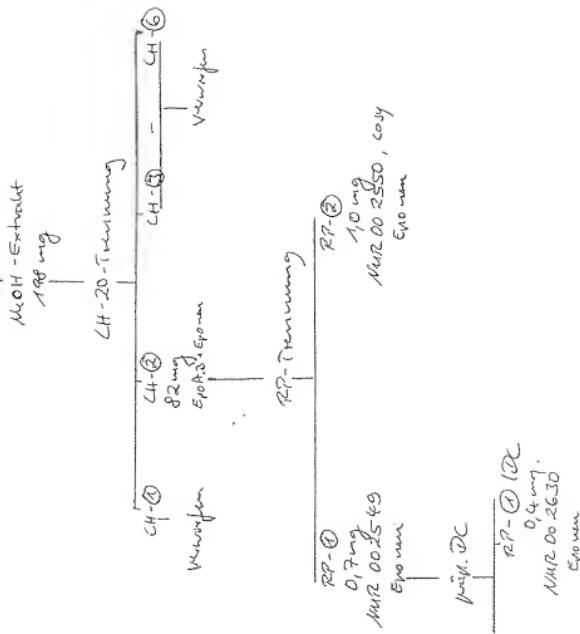
Socie 1198 - 45/30 / screening /

from  
5/10  
Sobolofsky [14]

Socie 1198 - 45/30 / screening /



Soe 1198 - 45(3) / Screening



(14)

# Exhibit 3-15

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Date: 5 August 2003

NMR REQUEST  
GBF - Dept. of Molecular structure research

Date received: [REDACTED]  
Spectrum no. 002630

Substance name: So 1198 - RP-1 / DC  
Substance producer: Pohlaus  
Dept.: NC (1.1-2) tel. 343  
Nuclear species:  $^1\text{H}_1$   
Amount of substance : 0.4 mg  
Suitable solvent:  $\text{CD}_3\text{OD}$   
Return substance? Yes

**General Information**  
Store sample in fridge Y

Signal expected between  
 $\delta = 0$  and 9  
Requested: only spectra Y  
plus integral Y

Type of experiment

$^1\text{H}_1$  Standard spectrum Y

Plot and Data manipulation

$\delta = 8.9$  to — 0.1 (0.15 ppm/cm) Y

Filed under no. SIPR 2640\ ??

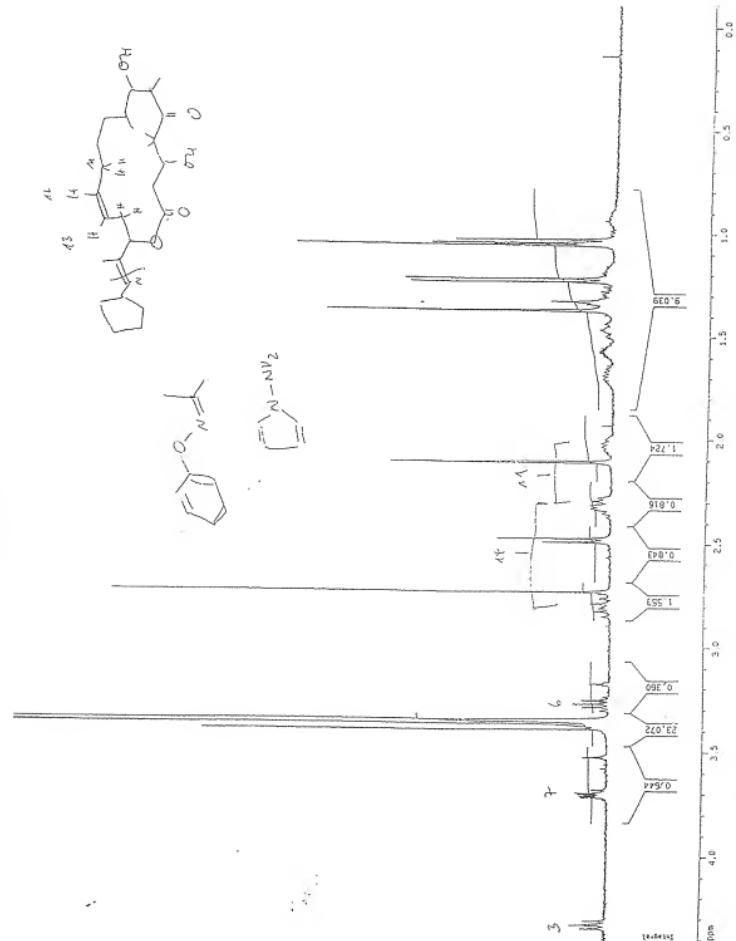


So Meq. 1

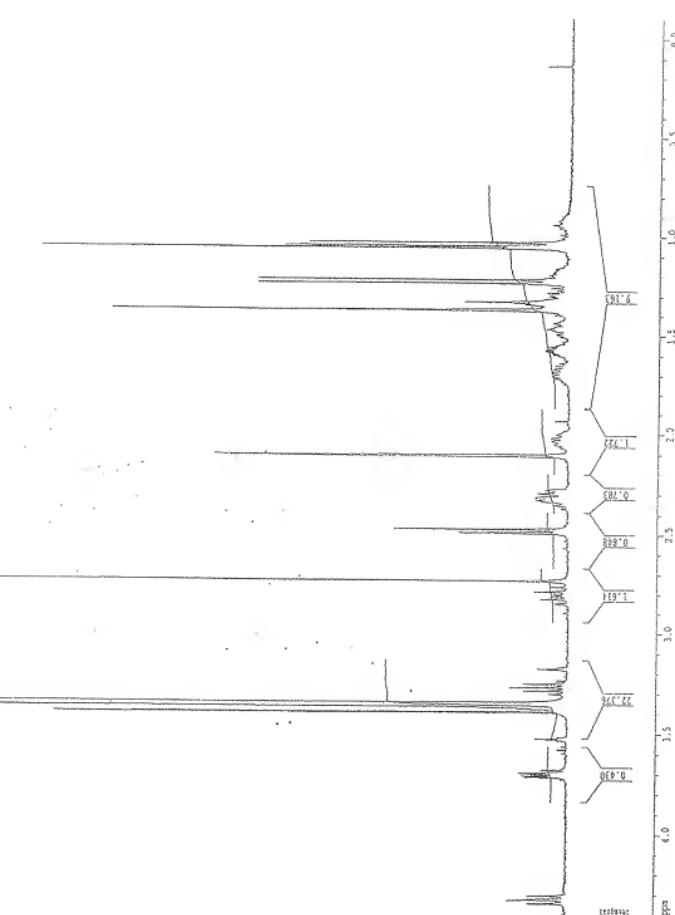
RP-① DC

SIPR2630 10 1

014009



SIR2630 10.1



Current Data Parameters

SIR2630

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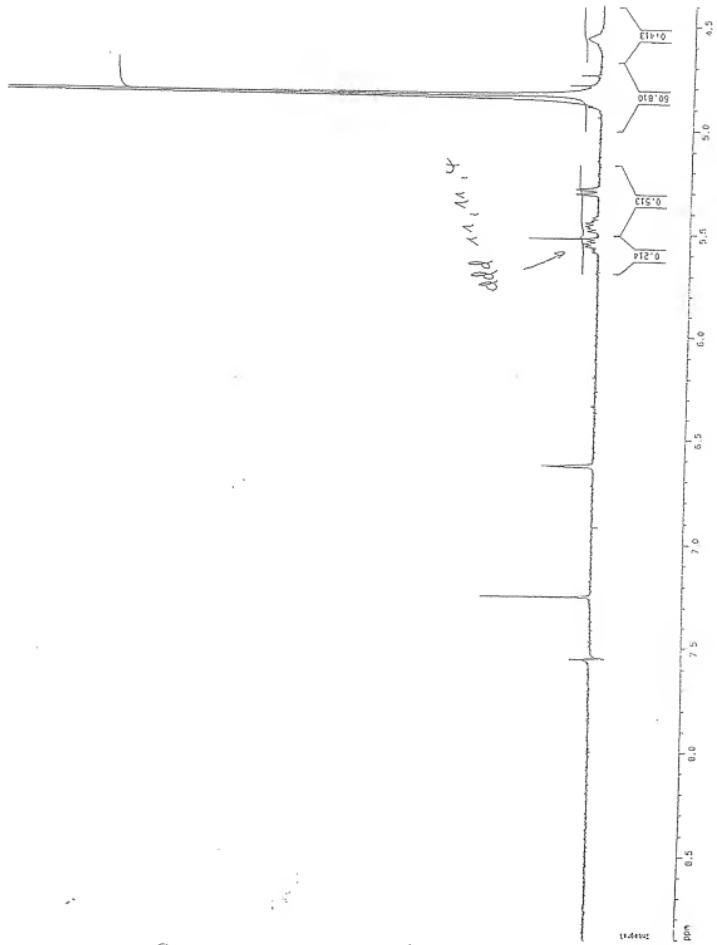
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SIPR2530 10 1





S1PR2630 10 1

# Exhibit 3-16

16

EXHIBIT

DECLARATION OF TRANSLATOR

I, Ronald Richards, of the Technical Translation Agency, 2136  
Laa/Thaya, Austria,

do hereby avow and declare that I am conversant with the English and German languages and am a competent translator of German into English. I declare further that to the best of my knowledge and belief the following is a true and correct translation prepared and reviewed by me of the document in the German language attached hereto.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of U.S. Patent Application Serial No. 09/313,524 or any patent issued thereon.



Date: S. August 2003

Confidential

[16]

Minutes no. 231 of meeting held at 09.00 on [REDACTED]

Present: Frau Herrmann, Herr Augustiniak, Forche, Gerth, Höfle, Irschik, Jansen, Reichenbach, Sasse, Steinmetz, Washausen

Information:

- Two written offers of contract for epothilone have now been received, three more are expected in the near future.
- ASTRA has expressed an interest in testing etnangien in its polymerase tests. A test sample should be sent after concluding a confidentiality agreement.
- The NBI department plans to make TA culture extracts from myxobacteria available on payment to each of several firms for them to screen. GBF retains the rights to the strains and will have an appropriate share in any success.
- Rhone-Poulenc has applied for two patents covering a substance from actinomycete A 9738 (CBS 162.94), which is identical to Cittilin from MX x48. The compound is described as a neurotensin antagonist. GBF's patent law firm is being asked to check whether these patents can't be challenged on the basis of our two publications and if necessary overturned.
- Ciba-Geigy Pharma in a letter dated [REDACTED] has released the following substances: eliamid, etnangien, argyrin A and B. A verbal indication suggested that chondramid might be released, since the substance has no in vivo effect.
- Myxothiazol must be given further medium-term fermentation (Kunze).

**Epothilone** (Gerth, Sasse, Steinmetz): In addition to the 15 known producers we already have, 9 were recently added from Herr Irschik's screening; eight of them formed Spirangien at the same time, one formed icumazol, one only formed epothilone A; productivity was not significantly high in any of the cases. A suitable production strain has to be selected from these known 24 producers. The strains So ce90 (the original producer), So ce660 (only forms

epothilone A), So ce950 (only forms icumazol), So ce1198 (free of extra substances) as well as So ce1275 and 1294 (both originate from the same sample, grow better, form no known extra substances) are at present being investigated in more detail (adaptation to homogenous growth, plating, clone selection). Tests on medium optimisation indicated that the different strains react in different ways. The addition of propionate with So ce90 caused increased formation of epothilone B; for the other strains this did not occur, synthesis in part even being totally blocked despite good growth (So ce1198, So ce1275). The addition of formate to So ce90 caused increased formation of epothilone B and a reduction in epothilone A as well as increased synthesis overall; succinate on the other hand had no effect. So ce1198 and So ce1275 formed no epothilone at all with formate. The type of starch added also has dramatic effect on epothilone synthesis: for So ce90 the best results are achieved with Cerestar (100 %); the results with wheatmeal or ryemeal were considerably worse; using Ciba starch 37 % of the Cerestar yield was achieved, soluble starch achieved 74 %; with soluble starch the ratio of A to B shifted from 1.26 (Cerestar) to 0.83. For skimmed milk and yeast extract a quality comparison still needs to be carried out. Using complex substrates such as banana, plum, or mushroom flour resulted in good growth, but epothilone production was poor or even completely suppressed. So ce477 grew well in full-fat soya flour, So ce90 only grew in low-fat soya flour. While So ce90 did not produce anything on agar plates, So ce1198 still appeared to form epothilone on certain types of agar, which would make strain selection much easier. None of the strains have grown homogenously so far. Plating is possible with So ce1148: 50 clones have recently been isolated, of which 10 produce epothilone and 40 do not. The formation of Spirangien can easily be detected during cloning, so Spirangien producers can quickly be eliminated.

**Fermentations of 9.8.-18.8.:** F25 (10 l), starter culture: good growth, clean; transferred to F26 (100 l): good growth, clean; F27 (1000 l) had meanwhile been prepared: it frothed over and lost 450 l medium; the reactor was filled again and autoclaved, but again lost another 80 l; it nonetheless remained sterile and was then inoculated from F27. An aliquot of 10 l was at the same time taken from F26 and inoculated into F28 (830 l): F27 and F28 were both infected with a bacillus after 1 day; it was discovered that the inoculation tube used for both inoculations had a hole. F29 (3000 l) was still planned however: after autoclaving the skimmed milk medium the reactor was unsterile after 1 day; it was then autoclaved again and was then still sterile after 4 days; the rest of the medium was then added: 2 days later the reactor was again unsterile and was autoclaved again, it was again unsterile shortly afterwards and was discarded. Since the Biotechnikum is totally closed from Week 37 to 40 due to the ITP, the next series of fermentations will only be possible from 20.9 to 10.10; it might be possible to

add a second cascade afterwards; it is planned to run with a total of 6340 l and 5400 l production volume. From Week 43 to 46 the brine plant is being repaired but this should not affect epothilone production. Due to frothing over of reactors and infections at early stages, 50 l of expensive XAD were lost.

At present there is about 600 mg epothilone A and 400 mg epothilone B available in very impure extracts and the material is being purified at great expense. The substance is urgently needed for test samples.

100 mg epothilone A and 100 mg epothilone B have recently been sold to Bristol-Myers, 150 mg A and 150 mg B to Boehringer.

A batch of about 1.5 g epothilone got lost during recovery. Following preparative HPLC the substance was still all right, it was rotated and left overnight; It was then chlorinated by adding HCl and was inactive.

The strains So ce1198, So ce1275 and So ce1294 form two new epothilones as well as epothilone, but with the epoxide missing. They had considerably reduced action, but were not inactive: The IC<sub>50</sub> for L929 cells was 150 ng/ml for RP1 (from So ce1198), and 100 ng/ml for RP2. Noticeable effect on Tubulin could be detected in cell cultures. Perhaps patenting could be possible?

Epothilone had lost all activity in mouse serum after 4 h at 37°, and showed a similar result in rat serum; however, the substance was not inactivated in serum of humans, cattle, rabbits, goat or sheep (only serums that were not heat inactivated were used). In human serum the substance was completely stable for 2 days at 37° (HPLC analysis). Lyophilized mouse serums were inactive and hamster serum slightly active. Pig liver esterase opens the lactone ring.

**Ambruticin (Gerth):** Following feeding of <sup>14</sup>C Ambruticin A, only VS3 and S could subsequently be detected; radioactivity could not be found anywhere else.

**From 2.9 Herr Dipl. Biol. Knauth** will be working on the mechanism of action of ambruticin and jerangolid (NBI Dept.).

Vertraulich

Protokoll Nr. 231 der Besprechung am [REDACTED] 9.00 Uhr

Teilnehmer: Frau-Herrmann, die Herren Augustiniak, Forche, Gerth, Höfle, Irschik, Jansen, Reichenbach, Sasse, Steinmetz, Washausen

Zur Information:

- Für Epothilon liegen inzwischen zwei schriftliche Vertragsangebote vor, drei weitere sind in naher Zukunft zu erwarten.
- Die Firma ASTRA hat Interesse angemeldet, Etnangien in ihren Polymerase-Tests zu prüfen. Nach Abschluß eines Vertraulichkeitsabkommens soll ein Prüfmuster versandt werden.
- Die Abteilung NBI plant, an mehrere Firmen gegen Bezahlung von je einer TA Kulturextrakte von Myxobakterien für deren Screening zur Verfügung zu stellen. Die GBF behält die Rechte auf die Stämme und wird am Erfolg angemessen beteiligt.
- Rhône-Poulenc hat zwei Patente für eine Substanz aus Actinomycet A 9738 (CBS 162.94) angemeldet, die mit Clitilin aus Mx x48 identisch ist. Die Verbindung ist als Neurotensin-Antagonist beschrieben. Das Patentbüro der GBF wird gebeten zu prüfen, ob diese Patente nicht auf Basis unserer zwei Veröffentlichungen angegriffen werden können und diese dann ggf. auch zu kippen.
- Ciba-Geigy Pharma hat mit Schreiben vom [REDACTED] folgende Substanzen freigegeben: Eliamid, Etnangien, Argyrin A und B. Mündlich wurde eine Freigabe von Chondramid in Aussicht gestellt, da die Substanz in vivo nicht wirkt.
- Myxothiazol muß mittelfristig nachfermentiert werden (Kunze).

Epothilon (Gerth, Sasse, Steinmetz): Zu den 15 schon bekannten eigenen Produzenten kamen neuerdings 9 aus dem Screening von Herrn Irschik hinzu; von diesen bildeten 8 gleichzeitig Spirangien, einer Icumazol, einer nur Epothilon A; die Produktivität war in keinem Fall ungewöhnlich hoch. Aus den somit bekannten 24 Produzenten muß ein geeigneter

Produktionsstamm ausgewählt werden. Zur Zeit werden So ce90 (der ursprüngliche Produzent), So ce660 (bildet nur Epothilon A), So ce950 (bildet nur Icunazol), So ce1198 (frei von Begleitsubstanzen) sowie So ce1275 und 1294 (stammen beide aus derselben Bodenprobe, wachsen besser, bilden keine bekannten Begleitsubstanzen) näher charakterisiert (Adaption zu homogenem Wachstum, Plattierung, Klonselektion). Versuche zur Mediumsoptimierung zeigten, daß die einzelnen Stämme unterschiedlich reagieren. Zusatz von Propionat führt bei So ce90 zu einer verstärkten Bildung von Epothilon B; für die anderen Stämme gilt dies nicht, zum Teil wird die Synthese sogar trotz guten Wachstums total blockiert (So ce1198, So e1275). Zusatz von Formiat zu So ce90 führt zur verstärkten Bildung von Epothilon B und einer Reduzierung von Epothilon A sowie insgesamt zu einer verstärkten Synthese; Succinat hat dagegen keinen Effekt. So ce1198 und So ce1275 bilden mit Formiat überhaupt kein Epothilon. Auch die Art der zugesetzten Stärke beeinflußt die Epothilonsynthese dramatisch: Bei So ce90 werden die besten Ergebnisse mit Cerestar erhalten (100 %); mit Weizen- oder Roggennmehl Ergebnisse erheblich schlechter; mit Ciba-Stärke werden 37 %, mit löslicher Stärke 74 % der Ausbeute mit Cerestar erreicht; mit löslicher Stärke verschiebt sich dabei das Verhältnis von A zu B von 1.26 (Cerestar) zu 0.83. Für Magermilch und Hefeextrakt muß erst noch ein Qualitätsvergleich durchgeführt werden. Komplexe Substrate wie Bananen-, Pflaumen- oder Pilzmehl erhält man gutes Wachstum, aber die Epothilon-Produktion ist schlecht oder ganz unterdrückt. So ce477 wächst gut in Sojamehl vollfett, So ce90 dagegen nur in entfettetem Sojamehl. Während So ce90 auf Agarplatten nichts produziert, scheint So ce1198 auf bestimmten Agarsorten noch Epothilon zu bilden, was die Stammselektion sehr erleichtern würde. Keiner der Stämme wächst bisher homogen. So ce1148 kann plattiert werden: Inzwischen sind 50 Klone isoliert, von denen 10 Epothilon produzieren, 40 dagegen nicht. Die Bildung von Spirangien lässt sich beim Klonieren leicht erkennen, so daß Spirangien-Produzenten schnell ausgeschieden werden können.

Fermentationen vom 9.8.-18.8.: F25 (10 l), Starterkultur: gut gewachsen, sauber; überführt in F26 (100 l); gutes Wachstum, sauber; inzwischen war F27 (1000 l) vorbereitet worden: dieser schäumte aber über und verlor 450 l Medium; der Reaktor wurde wieder aufgefüllt und autoklaviert, verlor aber anschließend nochmals 80 l; trotzdem blieb er steril und wurde dann aus F27 angeimpft. Ein Aliquot von 10 l wurde aus F26 parallel in F28 (830 l) überimpft: F27 sowie F28 waren beide nach 1 d mit einem Bacillus infiziert; wie sich herausstellte, hatte der für beide Impfvorgänge verwendete Impfschlauch ein Loch. Außerdem war noch F29 (3000 l) geplant: Nach Autoklavieren des Magermilch-Mediums war der Reaktor nach 1 d unsteril; er wurde danach nochmals autoklaviert und war anschließend für 4 d steril; danach wurde der Rest des Mediums zugesetzt: 2 d später war der Reaktor wieder unsteril und wurde erneut autoklaviert, kurz danach war er wieder unsteril und wurde verworfen. Da das Biotechnikum in

der 37. - 40. Woche durch den ITP total blockiert ist, ist die nächste Fermentationsserie erst vom 20.9.-10.10. möglich; vielleicht lässt sich danach eine zweite Kaskade anschließen; vorgesehen ist insgesamt 6340 l Arbeitsvolumen mit 5400 l Produktionsvolumen. Von der 43.-46. Woche wird die Soleanlage repariert, was aber keine Auswirkungen für die Epothilon-Produktion haben sollte. Durch das Überschäumen der Reaktoren und die Infektionen auf frühem Stadium gingen 50 l teures XAD verloren.

Derzeit liegen in +/- stark verunreinigten Extrakten rund 600 mg Epothilon A und 400 mg Epothilon B vor und werden unter großem Aufwand gereinigt. Die Substanz wird dringend für Prüfmuster benötigt.

Vor kurzem wurden an Brystol-Myers 100 mg Epothilon A und 100 mg Epothilon B verkauft, an Boehringer 150 mg A und 150 mg B.

Eine Charge von rund 1.5 g Epothilon gingen bei der Aufarbeitung verloren. Nach präparativer HPLC war die Substanz noch in Ordnung, sie wurde einrotiert und stand über Nacht: Danach war sie durch HCl Addition chloriert und unwirksam.

Die Stämme So ce1198, So ce1275 und So ce1294 bilden neben Epothilon auch zwei neue Epothilone, denen das Epoxid fehlt. Deren Wirksamkeit war stark reduziert, jedoch nicht aufgehoben: Die IC<sub>50</sub> für L929-Zellen betrug für RP1 (aus So ce1198) 150 ng/ml, für RP2 100 ng/ml. In Zellkulturen war auch eine deutliche Wirkung auf Tubulin zu erkennen. Vielleicht wäre eine Patentierung möglich?

Epothilon in Serum der Maus hatte nach 4 h bei 37° alle Aktivität verloren, ebenso in Serum der Ratte; in Serum von Mensch, Rind, Kaninchen, Ziege und Schaf wurde die Substanz dagegen nicht inaktiviert (verwendet wurden ausschließlich Seren, die nicht hitzeinaktiviert waren). In Humanserum war die Substanz über 2 d bei 37° völlig stabil (HPLC-Analytik). Lyophilisierte Seren der Maus waren unwirksam, des Hamsters etwas wirksam. Schweineleberesterase öffnet den Lactonring.

Ambruticin (Gerth): Nach Verfütterung von <sup>14</sup>C-Ambruticin A waren anschließend nur VS3 und S nachweisbar; nirgendwo sonst war Radioaktivität zu entdecken.

Ab 2.9. wird sich Herr Dipl.Biol. Knauth mit dem Wirkmechanismus von Ambruticin und Jerangolid beschäftigen (Abt. NBI).

- Sace 1198 A 5 (A37) in Flüssigkeitstür + auf Platte angereichert 4-10  
Konservieren 10x + als Stammzelltür weiter laufen lassen
- 1198 A 2 verworfen (1st Konservierung)

- F- Medium für 1l  
Grundmedium:

1.51g  $\text{MgSO}_4$   
1.8g Py-tau (Merck) } pH 7.2  
0.4g Hycos

## Laborbuch Fischer

- Stammzellg. herstellen

- Flaschen!!!

- Medium Fertigkult. !!! T 25 /

Schleuder - Stämme weiterimpfen (3x250ml): 1132, 1135, 1138, 1139

- E-Medium für 1,2l 1 Protokoll 89+90)

4.8 g / Magermilch  
2.4 g / Yeast extract }  
12.8 g / Stärke }  
1.8 g /  $\text{CaCO}_3$  }  
0.16 g /  $\text{MgSO}_4$  } pH 7.4  
11.36 g / Hycos }  
11.2 ml / Fe-EDTA  
14.8 g / Sojamehl } + 2ml XAD/ Pöllein  
6.6 ml / Glycerin }

- Protokoll 88 i. Vorbereitung P 89 + P 90 auch

- Protokoll 88, 89 + 90 anreichern
- Sace 90 A 3 weiterangereichert für Kultivierung (4x250ml)
- Ernte von Protokoll 77 + DSRI - Stämme
- Stammzellg. herstellen:  
Protokoll 89: • 10 l. 1.ige Propionatlg. = 10g Propionat + 90 ml  $\text{H}_2\text{O}$   
Protokoll 90: • 10 l. 1.ige Formvatlg. = 10g Formvat - 90 ml  $\text{H}_2\text{O}$   
Med. T: • Stammzellg. 1: 20 l.  $\text{KNO}_3$  = 20g  $\text{KNO}_3$  + 190 ml  $\text{H}_2\text{O}$   
                1.25 l.  $\text{K}_2\text{HPO}_4$  = 1.25g  $\text{K}_2\text{HPO}_4$  + 98.75 ml.  $\text{H}_2\text{O}$   
• Stammzellg. 2: 10 l.  $\text{CaCl}_2$  = 10g  $\text{CaCl}_2$   
                80mg Fe-EDTA = 80mg Fe-EDTA + 99.2 ml  $\text{H}_2\text{O}$   
• Stammzellg. 3: 25% Glukose = 25g Glukose + 75 ml.  $\text{H}_2\text{O}$
- 35 l. 1.ige Glukose: 70g Glukose + 130 ml  $\text{H}_2\text{O}$
- Ca2-Agar: Stammzellg. 1: 15.0g  $\text{KNO}_3$ , 15.0g  $\text{CaCl}_2$ , 1.75g  $\text{FeCl}_3$  + 170 ml  $\text{H}_2\text{O}$   
• Stammzellg. 2: 20g  $\text{MgSO}_4$  + 170 ml  $\text{H}_2\text{O}$   
• Stammzellg. 3: 0.4g  $\text{CaCl}_2$  + 0.8g  $\text{FeCl}_3$  + 199.80 ml.  $\text{H}_2\text{O}$

→ PROPIONAT? <

- 10 Kolben M9P A2 erhitzen: XAD 25 Hr. Stärkewetz
- Glukose 25% + 35% SKN 1 filtrieren
- E-Medium für 5%

4-11

20g - Magerzucker  
20g - Sorbiumel  
10g - Yeast extrakt  
50g - Stärke  
5g - CuCl<sub>2</sub>  
5g - MgSO<sub>4</sub>  
5g - H<sub>2</sub>O<sub>2</sub>  
5ml - Fe-GDTA

pH 7,4.

20 Kolben à 250ml  
+ 10ml XAD

- F. Medium für 2t  
Kultivierung

5g - Agar 5%  
2g - Pepton (Merck) } pH 7,2.  
23,8g - H<sub>2</sub>O<sub>2</sub>

20 Kolben à 100ml  
+ 2ml XAD

⇒ wenn das Medium erkaltet ist, die Stärkezus. + Glukose dazugeben ↵

- Stärkekulturen überprüfen
- 12x250ml Sore 90A3 → fermentieren
- Versieb 10x 250ml mit 1198 A2 angereichert
- Zugabe von Probiotik + Ferment bei den Protokollen 8% + 9%
- Ernte von Protokoll 8%

fr

### Stärkekulturen überprüfen

(Mo, [redacted])

- 12 von 10g Sore 90A3 weiterprüfen
- Screening: Stärkebakterien (15x 250ml) Sore 1291 + 1270  
Stärke Sore 1305 verworfen → wächst nicht
- Ernte der Screening: Stärke Sore 1325 + 1328
- Protokoll 77-80 Je einer + HPLC
- Sie Längel Medium abtropfen (F 150 2x) (abgelehnt)
- Flöte von Sore 90 plakativ (48 Std.) Dr. Ruth Söder
- Medium mit Sore 90 A3, 1275 + 1198 A5 ⇒ Fr. 27.9  
(nach 1 Woche HPLC Überprüfung) bewerben
- Konservierung -71°C Sore 90 A3 10+, Sore 1198 A2 10+
- 50 Kolben à 20 ml E-Medium kochen (10')

- 50 Kolben (100ml) à 20 ml E-Medium + XAD (0,5ml) / Dr. [redacted]
- (10' Medium)
- restliche Medium für Fermentation abtropfen + ins Reagenzglas bringen (Flaschen + XAD einsetzen)
- F 10' (2x) ausprägen → parallel (10' 1hr.)
- Ernte: Screening: Stärke Sore 1333

⇒ Biologisches Screening! ↵

## E-Medium für NC

- 4 g - Mägermilch
- 4 g - Sojamilch, entfettet
- 2 g - Yeast extrakt
- 10 g - Starke
- 1 g -  $\text{CaCl}_2$
- 1 g - Agar 304
- 1,99 g - Agars
- 1 ml - Fe-EDTA

50 Kolben à 20 ml  
+ 0,5 ml XAD

pH 7,4 /

- Erste von Protokoll 88, 89, 90
- Medium anröhren mit 90A3, 1198 A5 + 1275 je Skalene

- Soce 1198 A5 10 x 2ml bei -71°C konservieren
- J-Medium anröhren mit Soce 90A3, 1275 + 1198 A5  
in 5 Kolben (Zusätze nicht vergessen bei J-Medium) →  
wach 1 Woche Triple Überprüfung ✓ sel. grün
- Biologisches Screening (22 Stämme)

[REDACTED] - [REDACTED]

Krank → Struktürlichen Veränderung

1100, 07.10.96

- Soce 1198 A5 + 1300 10 x 2ml kons. -71°C
- Erste von Screening-Stämme Soce 1334, 1336, 1332, 1335, 1338 + 1339
- Soce 1328 Schon in 50 ml
- Screening-Stämme Soce 1247 + 1270 weiter röhren in 3x250 ml
- Versuch mit 1198 A2 ein Kolben ernten + Analyse vorstellen
- Screening-Stämme von anröhren Soce 1308, 1340, 1349, 1352, 1364
- MIC-Bestimmung für Oliva Granadat 6 Stück
- X 600 ml E-Medium Kochen für Protokoll 91 (Soce 90A3 aussetzen)

Konzentrationsbestimmung von Epothilon

Fläche x 4 x 0,0007072  $\mu\text{g}/\text{ppf}$

= Fläche x 0,0028288  
(Area [mAU \* s])

FERMENTER: Blatt 1

Kostenstelle: 103320

Vers.Nr.: 96/142/02/02

Betreiber: K. Sute

Betreuer: M. Haider

Organismus: Soce-90

Kulturführung: Aerob: o Anaerob: o Phototroph: o

Prozessführung: Batch: o Feed-Batch: o Konti: o

Fermenteraufbau:

Fermenter Nr. 15 L 1701	Verwendung: Fermentation Vorlage	<input checked="" type="checkbox"/> Steriltest o für Protokoll-Nr. ___/___
Sicherheitsmaßnahmen	Abluftfilter: Nein o Ja o Handschuhe tragen: Nein o Ja o	
Betrieb-Beginn	Datum: [REDACTED]	Uhrzeit: 8:00
Rührerart	3x 15min	
Sondergeräte		
Pumpe für	Typ: / Pumprate: / Durchm Schlauch: /	
Pumpe für	Typ: / Pumprate: / Durchm Schlauch: /	
	Rein mit abführendem	

Elektroden:

pH-Elektrode	Nr.: 8	Puffer 1: H2O Poti/ mV: /	Puffer 2: LiC Poti/ mV: /
pH-Elektrode	Nr.: /	Puffer 1: / Poti/ mV: /	Puffer 2: / Poti/ mV: /
pO <sub>2</sub> -Elektrode	Nr.: 62013	Nr.: /	

Reaktorgewicht:

Gesamtgewicht

Soilgewicht	82	[KG]
leer	/	[KG]
Wassermenge	4.52	[l]
Medium-Zugabe	Name: Soce-90 Herk.: Nutzer SE: /	[KG]
XAD Zugabe:	<input checked="" type="checkbox"/> Ja o Nein	
Antischaum	Art: Seife	Volumen: 3 ml
pH vor Sterilisation	Ist: 6.25	Soll: 7.0
pH eingestellt mit	Name: 1601	Konz.: 5% Menge: 13 ml

Sterilisation:

Steril. Gleitringdichtung	Datum:	Uhrzeit:	Dauer:	min
1. Sterilisation Fermenter	Datum: [REDACTED]	Uhrzeit: 8:00	Dauer: 60	min
2. Sterilisation Fermenter	Datum: /	Uhrzeit: /	Dauer: /	min
pH nach Sterilisation	14.0	Reaktorgewicht nach St.	82 kg	

4-14

Fermenter: Blatt 3

Kostenstelle: 103310

Vers.Nr.: 96/145702/02

Inokulation:

Inokulum 1	Herk.: Nutzer <input checked="" type="checkbox"/> Protokoll-Nr.: / Flasche Nr. 6510	Volumen: 1 [l]
Fermentation Beginn :	Datum: <input checked="" type="text"/> Uhrzeit: 10:00	
Inokulum 2	Herk.: Nutzer 0 Protokoll-Nr.: / Flasche Nr.	Volumen: [l]
Inokulum 2 Zeitpunkt	Datum:	Uhrzeit:
Fermentergewicht nach	Inokulierung 1: 10 [kG]	Inokulierung 2: [kG]

## Fermentation-Ende:

Fermentation-Ende	Datum: <input checked="" type="text"/>	Uhrzeit: 14:25
Fermenter-Gewicht	<input checked="" type="text"/>	
Korrekturmittel: Volumen nach der Fermentation	Säure 1: Lauge 1: Antischäum 1: <input checked="" type="checkbox"/>	Säure 2: Lauge 2: Antischäum 2: <input checked="" type="checkbox"/>
Volumen nach Ferm. von wie geplant	Zufütterung 1:	Zufütterung 2:
Kontamination	o	Zeitpunkt: Vor den Animpfen o Nach dem Animpfen o
Defekt	o	Art:
übergeschäumt	o	Zeitpunkt: Sterilisation: Aufheizphase o Haltephase o Abkühlphase o Kultivierung: Vor den Animpfen o während der Kultivierung o am Ende der Kultivierung o
sonstiges		

## Weiterverarbeitung:

Transferleitung Sterilisat.	Datum:	Uhrzeit:	Dauer:
Ablasseitung Sterilisat.	Datum: <input checked="" type="text"/>	Uhrzeit: 14:25	Dauer: 100
Nächster Schritt der Weiterverarbeitung:	Aufarbeitung o An Nutzer übergeben o	Übergeimpft auf einen Fermenter o Übergeimpft auf mehrere Fermenter o	
Volumen [l]	82		
Protokoll-Nr. der nächsten Schritte	2215 1 1 1 1 1 1 1		

## Entsorgung:

Sterilisation Abluftfilter	Datum:	Zeit:	Dauer:
Inaktivierung Fermenter	gesamter Inhalt o	restl. Inhalt o	Vol: [l] Überstand o
	Datum: 30.08.06	Uhrzeit: 8:00	Dauer: Temp. 80°C
Besonderheiten	BLTHAQ DGLC, LEC + Oxytetracycline		
Betriebs-Ende	Datum: 30.08.06	Uhrzeit: 11:00	

Anmerkungen/Besonderheiten zur Fermentation: Medizina mit Ultrafiltrat/Suspensionen

30 cm Tropfspule

### Aufarbeitung

Zielsetzung:.....

Feststoffabtrennung:  Zentrifugation  Mikrofiltration  Dead-end-Filtration

Adsorberharzabtrennung

benötigt werden --->  Filtrat/Überstand  Feststoff

Lyophilisation  Ultrafiltration

→ Verdampfung gewünschtes Endvolumen .....(L/dl)

max.Temp. .....(°C)

Extraktion:  Kulturbrühe  Überstand  Feststoff

Verteilungskoeffizient:.....

Lösungsmittel/Zusätze:.....

Phasenverhältnis:..... Stufenzahl:.....

Zusatzprotokolle:.....

Produktspezifische Besonderheiten/Weltergehende Aufarbeitungsschritte/Analytik:

.....

.....

.....

Toxische Eigenschaften/Sicherheitsmaßnahmen:.....

.....

.....

Besonderheiten der Entsorgung/Dekontamination von Mikroorganismen bzw. toxischen Produkten:

.....

.....

**ACHTUNG!** (Lagerzeiten von abgängigem max.3 Arbeitstage, von Gefährdung max.3 Monate!! Nach Terminüberschreitung erfolgt Entsorgung!!)

Datum/Unterschrift: ..... C. Föld

98-4

Wägeprotokoll 7-15/1

2012/02/24  
Anzahlnummern:

卷之三

KIRCHGANGSMUS.

oder für Medium:

Nr. Substanz

11

1001

23  
Stacke

4 *CaCl<sub>2</sub>*

5 Aug 504

七

14

11

1

1

100

300

terschrift:

3

### weise: Die Versuch

Die Versuchsnr wird bei Abgabe des Anmeldeprotokolls vergeben / Mediumscode und Bezeichnung des Mikroorganismus wie im Anmeldeprotokoll das Protokoll kann für mehrere Behälter benutzt werden, die Nr. in der ersten Spalte ist die Behälternummer (siehe "Behälterbeschriftung") / bei Lösungen unter Substanz z.B. Wasser aufführen und Menge in ml oder l angeben / werden Stammlösungen verwendet, ist deren Zusammensetzung beizufügen

Vers.Nr.: 96/-----/02/-

Kostenstelle: -----

Verlaufs-Protokoll; Firm.Nr.: -----

Organismus: -----

Betreiber:

Datum	Zeit	Probe Vol.			Zugabe	Para- meter	Wert alt	Wert neu	Bemerkungen
11.3.02	15:00	50							
11.3.02	18:25								
11.3.02	18:00								
11.3.02	17:55								
11.3.02	17:50								
11.3.02	17:45								
11.3.02	17:40								
11.3.02	17:35								
11.3.02	17:30								
11.3.02	17:25								
11.3.02	17:20								
11.3.02	17:15								
11.3.02	17:10								
11.3.02	17:05								
11.3.02	17:00								
11.3.02	16:55								
11.3.02	16:50								
11.3.02	16:45								
11.3.02	16:40								
11.3.02	16:35								
11.3.02	16:30								
11.3.02	16:25								
11.3.02	16:20								
11.3.02	16:15								
11.3.02	16:10								
11.3.02	16:05								
11.3.02	16:00								
11.3.02	15:55								
11.3.02	15:50								
11.3.02	15:45								
11.3.02	15:40								
11.3.02	15:35								
11.3.02	15:30								
11.3.02	15:25								
11.3.02	15:20								
11.3.02	15:15								
11.3.02	15:10								
11.3.02	15:05								
11.3.02	15:00								
11.3.02	14:55								
11.3.02	14:50								
11.3.02	14:45								
11.3.02	14:40								
11.3.02	14:35								
11.3.02	14:30								
11.3.02	14:25								
11.3.02	14:20								
11.3.02	14:15								
11.3.02	14:10								
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11.3.02	14:00								
11.3.02	13:55								
11.3.02	13:50								
11.3.02	13:45								
11.3.02	13:40								
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11.3.02	13:30								
11.3.02	13:25								
11.3.02	13:20								
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11.3.02	12:35								
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11.3.02	12:25								
11.3.02	12:20								
11.3.02	12:15								
11.3.02	12:10								
11.3.02	12:05								
11.3.02	12:00								
11.3.02	11:55								
11.3.02	11:50								
11.3.02	11:45								
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11.3.02	10:45								
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11.3.02	10:15								
11.3.02	10:10								
11.3.02	10:05								
11.3.02	10:00								
11.3.02	09:55								
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11.3.02	09:45								
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11.3.02	09:00								
11.3.02	08:55								
11.3.02	08:50								
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11.3.02	08:35								
11.3.02	08:30								
11.3.02	08:25								
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11.3.02	08:15								
11.3.02	08:10								
11.3.02	08:05								
11.3.02	08:00								
11.3.02	07:55								
11.3.02	07:50								
11.3.02	07:45								
11.3.02	07:40								
11.3.02	07:35								
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11.3.02	07:25								
11.3.02	07:20								
11.3.02	07:15								
11.3.02	07:10								
11.3.02	07:05								
11.3.02	07:00								
11.3.02	06:55								
11.3.02	06:50								
11.3.02	06:45								
11.3.02	06:40								
11.3.02	06:35								
11.3.02	06:30								
11.3.02	06:25								
11.3.02	06:20								
11.3.02	06:15								
11.3.02	06:10								
11.3.02	06:05								
11.3.02	06:00								
11.3.02	05:55								
11.3.02	05:50								
11.3.02	05:45								
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11.3.02	02:00								
11.3.02	01:55								
11.3.02	01:50								
11.3.02	01:45								
11.3.02	01:40								
11.3.02	01:35								
11.3.02	01:30								
11.3.02	01:25								
11.3.02	01:20								

Fermentations- und Anfangsdatenprotokoll

Tocharkunstleiter: Dr. A. Röhl Tel. 130 präz (0 53 1) 34 35 49  
 Fermentationso.: H. Schüller Tel. 131 präz (0 53 71) 79 48  
 Verarbeitung: R. Krütsfeld Tel. 137 präz (0 53 07) 45 62  
 Tochheit: Tel. präz (0)

Anfangsgeometrie:    Reaktor-Nr:   Ausdehnungsmaß:

Name: Fischer ..... Berichtsform: NBI

Dienststellen: 465 Privatstellen:

Saison/Material: Saxe 90 o Zusammenstellung liegt vor /  liegt bei

Ziel: Vorfertigung

Präzisionsbeginn am: um 10 Uhr Prozessende am: um 10 Uhr

Startvolumen: 10 l Volumen der Vorrakutter + sonst. Zugaben: 1 l

Vorrakutter: Schüttkultur  Anforderer o Biotechnikus o Reaktion Exp.Nr.

Medium Nr. E  trocken o gelöst ca. kg/l  KAS

o wird vom Biotechnikus angezeigt o wird gelöst von am

Vorrage Art Anzahl / Kons. / Menge (l oder kg) Rührtyp Rühr (max.)

1 l l l l l

2 l l l l l

3 l l l l l

4 l l l l l

5 l l l l l

Waagen o 1 o 2 o 3 o 4 o 5 Timer o 1 o 2 o 3 o 4 o 5

o pH-Einstellung vor Sterilisation auf 7,0 mit ca. 0,1 KÖH

Sterilisation bei 121°C für min b sterilisiert b

Startwerte für die Kultivierung:

Temperatur: 30 °C Sättigung: 0,1 vvm. NaOH

Drehzahl: 150 rpm pH-Wert: > 7,0 <

Druck: mbar

pO2-Messung o nein  ja

Absenkung o nein o ja, Katal.

pO2-Regelung o nein o ja, Sollwert % Sättigung

Druckregelung o nein o ja, Sollwert mbar

Rechenverzweigung o nein o ja, Exp.Nr.

GVO o ja

Parameter ändere nach b nach b nach b

weitere Angaben siehe vertrag

Das Fermentationsprotokoll sollte in der Fermentation vorliegende Kalenderwoche frühestens vorliegen, spätestens jedoch zwei Tage vor Beginn der Fermentation. Mögliche Fermentationsverzerrungen werden nur bis zu diesem Zeitpunkt berücksichtigt.  
Der Nettoverpflichtet sich, nicht abgesprochene Manipulationen zu Gründen zu entziehen und im Todesfall die Sicherheitsvorschriften (z.B. UVV 102) einzuhalten.

## Substrat und Hilfsmittel Zugabe:(nach Sterilisation)

Art:	Herkunft	Vol. [ml]	Datum	Zeit	Gew. <sub>zugabe</sub> (KG)
Flasche Nr. _____					
Flasche Nr. _____					
Flasche Nr. _____					
Flasche Nr. _____					
Flasche Nr. _____					
Flasche Nr. _____					
Flasche Nr. _____					

## Vorlagen und Korrekturmittel:

Lauge 1:	Vol. <sub>Anfang</sub> :	Dat./Zeit:	Herk.: Flasche Nr. _____
Lauge 2:	Vol. <sub>Anfang</sub> :	Dat./Zeit:	Herk.: Flasche Nr. _____
Lauge 3:	Vol. <sub>Anfang</sub> :	Dat./Zeit:	Herk.: Flasche Nr. _____
Säure 1:	Vol. <sub>Anfang</sub> :	Dat./Zeit:	Herk.: Flasche Nr. _____
Säure 2:	Vol. <sub>Anfang</sub> :	Dat./Zeit:	Herk.: Flasche Nr. _____
Säure 3:	Vol. <sub>Anfang</sub> :	Dat./Zeit:	Herk.: Flasche Nr. _____
Antischäum 1:	Vol. <sub>Anfang</sub> :	Dat./Zeit:	Herk.: Flasche Nr. _____
Antischäum 2:	Vol. <sub>Anfang</sub> :	Dat./Zeit:	Herk.: Flasche Nr. _____
Zufütterung 1 Art:	Vol. <sub>Anfang</sub> :	Dat./Zeit:	Herk.: Flasche Nr. _____
Zufütterung 2 Art:	Vol. <sub>Anfang</sub> :	Dat./Zeit:	Herk.: Flasche Nr. _____

## Regelung und Fermentationsstrategie, Startwerte:

pH-Sollwert: <u>7.0</u>	eingestellt mit: <u>/</u>	pH-Regelung von ..... bis .....
pO <sub>2</sub>	Messung nein o ja o	Regelung nein o ja o
pO <sub>2</sub> Sollwert:	Strategie: Drehzahl o Zuluft o sonstige o	
Temperatur <u>30</u> [°C]	Druck [mbar]	Drehzahl <u>110</u> [rpm]
Parameter:	Sollwert: [.....]	Strategie:
Parameter:	Sollwert: [.....]	Strategie:
Parameter:	Sollwert: [.....]	Strategie:
Begasung: Luft andere: <u>Luft &amp; CO<sub>2</sub></u>	l/min l/min l/min l/min	Derivat = 60.0 l/min vvm vvm vvm
Überlagerung GLRD	Luft o Dampf o	
Abgasmessung	nein o ja o	Kanal: <u>K1 K2 K3</u>
Rechnererfassung nein o	Exp: <u>16.1452</u> Start-Datum: <u>12.01.2015</u> Zeit: <u>10:00</u>	

# Fermentations- und Aufzuchtbeutelprotokoll

Tochtkultursorten: Dr. A. Röhl Tcd. 130 pvc (9.53.1) 34.35.49  
 Fermentationso H. Schäfer Tcd. 131 pvc (9.53.71) 29.48  
 Aufzucht o R. Krüger Tcd. 137 pvc (9.53.02) 45.62  
 Technik o 0.3.3.10 Tcd. pvc (0)

4 - 20

Aufzuchtwarenz: 01493-00000 Reaktor-Nr: 00000.2 Auswuchstypen: □ □ . □

Name: Gerth / Fischer Berechtigungen: NBE

Dienststellen: 433 / 465 Privatdoktor:

SammelMedium: Sacce 90 o Zusammenstellung liegt vor / X liegt bei

Ziel: Vorkultivierter o Produktion von Epothilien (wenig anderer Stoff)

Prozessbeginn am: [REDACTED] um 10<sup>00</sup> Uhr Prozessende am: [REDACTED] um 16<sup>00</sup> Uhr

Startvolumen: 100 l Volumen der Vokultur + sonst. Zugaben: 100 l

Vokultur: Schüttkultur o Anforderer o Biotechnikus o Reaktion Exp.Nr.

Medium Nr. E X trocken o gelöst ca. kg/l X

o wird vom Biotechnikus angefertigt o wird gelöst von am

Vorräte An Anzahl 1 Koz. 1 Menge (oder kg) Rumpfotyp Rate (ml/s)

1 Lange 1 Kolt 1,10 l. 1 1 1

2 A.S 1 Jungsporn 1 1 1 1

3 1 1 1 1 1

4 1 1 1 1 1

5 1 1 1 1 1

Waagen o 1 0.2 0.3 0.4 0.5 Timer o 1 0.2 0.3 0.4 0.5

o pH-Einstellung vor Sterilisation auf 7.6 mit ca. 0.1 N KOH

Sterilisation bei 121°C für min 1 Fraktionen h 1 Sterileit h

Startwerte für die Kultivierung:

Temperatur: 30 °C Beleuchtung: 0.1 Wm Nm<sup>-2</sup>/s

Drehzahl: 200 rpm pH-Wert: X 7.0 konstant

Druck: 0.0 bar

pO2-Messung o nein ja X

Abgasmessung o nein o ja Kanal \_\_\_\_\_

pO2-Regelung o nein o ja Sollwert % Sättigung

Druckregelung o nein o ja Sollwert cmbar

Redukteregelung o nein o ja, Exp.Nr. \_\_\_\_\_

Parameter ändern \_\_\_\_\_ nach \_\_\_\_\_ b → \_\_\_\_\_

\_\_\_\_\_ nach \_\_\_\_\_ b → \_\_\_\_\_ nach \_\_\_\_\_ b → \_\_\_\_\_

\_\_\_\_\_ nach \_\_\_\_\_ b → \_\_\_\_\_ nach \_\_\_\_\_ b → \_\_\_\_\_

weitere Angaben siehe versoig →

GVO o ja

Das Fermentationsprotokoll sollte in der der Fermentation vorliegenden Kalenderwoche freitags vorliegen, spätestens jedoch zwei Tage vor Beginn der Fermentation. Mündliche Fermentationsberichterstattungen werden nur bis zu diesem Zeitpunkt befürwortet. Der Nutzer verzichtet sich, nicht abgesprochene Manipulationen an Geräten zu unterlassen und im Technikum die Sicherheitsvorschriften (z.B. UVM 102) zu missachten.

Anmerkungen/Besonderheiten zur Fermentation: Mischung mit Ultratimerax einprächen

Zum Teil Troposper, NAD-Zugabe

### Aufarbeitung

Zielsetzung: erh.

### Feststoffabtrennung:

- Zentrifugation
- Mikrofiltration
- Dead-end-Filtration
- Adsorberharzabtrennung

benötigt werden --->  Filtrat/Überstand     Feststoff

Lyophilisation     Ultrafiltration

Verdampfung gewünschtes Endvolumen: .....(L/a)

max.Temp.: .....(°C)

### Extraktion:

- Kulturbreihe
- Überstand
- Feststoff

Verteilungskoeffizient:

Lösungsmittel/Zusätze:

Phasenverhältnisse: ..... Stufenzahl: .....

Zusatzprotokolle:

Produktspezifische Besonderheiten/weitergehende Aufarbeitungsschritte/Analytik:

Toxische Eigenschaften/Sicherheitsmaßnahmen:

Besonderheiten der Entsorgung/Dekontamination von Mikroorganismen bzw. toxischen Produkten:

**ACHTUNG!!** (Fermentaten von Edelgut max.3 Arbeitstage, von Gefriergut max.3 Monate! Nach Terminüberschreitung erfolgt Entsorgung!!)

Datum/Unterschrift: ..... Crisck

## Wägeprotokoll F-150/2

Nr.	Substanz	Firma	Nr. / batch	Soll	Erwäge	kg / g /
						mg / l
1	Milzgewebe			400 g	400	
2	Yeast extract	Giba		200 g	200	g
3	Stärke			1 kg	1	kg
4	CaCO <sub>3</sub>			100 g	100,02	g
5	Mug SO <sub>4</sub>			100 g	100,05	g
6	Fe-EDTA			800 mg	804,0	mg
7	Balzal					
8	Glucosidase					
9	Ammoniumsulfat					
10	Phosphat					
11	Chloroform					
12	NaOH					
13	NaCl					
14	KOH					
15	Agarose					
16	Agar					
17	Glucosidase					
18	Ammoniumsulfat					
19	Phosphat					
20	Chloroform					
21	NaOH					
22	NaCl					
23	KOH					
24	Agarose					
25	Agar					
26	Glucosidase					
27	Ammoniumsulfat					
28	Phosphat					
29	Chloroform					
30	NaOH					
31	NaCl					
32	KOH					
33	Agarose					
34	Agar					
35	Glucosidase					
36	Ammoniumsulfat					
37	Phosphat					
38	Chloroform					
39	NaOH					
40	NaCl					
41	KOH					
42	Agarose					
43	Agar					
44	Glucosidase					
45	Ammoniumsulfat					
46	Phosphat					
47	Chloroform					
48	NaOH					
49	NaCl					
50	KOH					
51	Agarose					
52	Agar					
53	Glucosidase					
54	Ammoniumsulfat					
55	Phosphat					
56	Chloroform					
57	NaOH					
58	NaCl					
59	KOH					
60	Agarose					
61	Agar					
62	Glucosidase					
63	Ammoniumsulfat					
64	Phosphat					
65	Chloroform					
66	NaOH					
67	NaCl					
68	KOH					
69	Agarose					
70	Agar					
71	Glucosidase					
72	Ammoniumsulfat					
73	Phosphat					
74	Chloroform					
75	NaOH					
76	NaCl					
77	KOH					
78	Agarose					
79	Agar					
80	Glucosidase					
81	Ammoniumsulfat					
82	Phosphat					
83	Chloroform					
84	NaOH					
85	NaCl					
86	KOH					
87	Agarose					
88	Agar					
89	Glucosidase					
90	Ammoniumsulfat					
91	Phosphat					
92	Chloroform					
93	NaOH					
94	NaCl					
95	KOH					
96	Agarose					
97	Agar					
98	Glucosidase					
99	Ammoniumsulfat					
100	Phosphat					
101	Chloroform					
102	NaOH					
103	NaCl					
104	KOH					
105	Agarose					
106	Agar					
107	Glucosidase					
108	Ammoniumsulfat					
109	Phosphat					
110	Chloroform					
111	NaOH					
112	NaCl					
113	KOH					
114	Agarose					
115	Agar					
116	Glucosidase					
117	Ammoniumsulfat					
118	Phosphat					
119	Chloroform					
120	NaOH					
121	NaCl					
122	KOH					
123	Agarose					
124	Agar					
125	Glucosidase					
126	Ammoniumsulfat					
127	Phosphat					
128	Chloroform					
129	NaOH					
130	NaCl					
131	KOH					
132	Agarose					
133	Agar					
134	Glucosidase					
135	Ammoniumsulfat					
136	Phosphat					
137	Chloroform					
138	NaOH					
139	NaCl					
140	KOH					
141	Agarose					
142	Agar					
143	Glucosidase					
144	Ammoniumsulfat					
145	Phosphat					
146	Chloroform					
147	NaOH					
148	NaCl					
149	KOH					
150	Agarose					
151	Agar					
152	Glucosidase					
153	Ammoniumsulfat					
154	Phosphat					
155	Chloroform					
156	NaOH					
157	NaCl					
158	KOH					
159	Agarose					
160	Agar					
161	Glucosidase					
162	Ammoniumsulfat					
163	Phosphat					
164	Chloroform					
165	NaOH					
166	NaCl					
167	KOH					
168	Agarose					
169	Agar					
170	Glucosidase					
171	Ammoniumsulfat					
172	Phosphat					
173	Chloroform					
174	NaOH					
175	NaCl					
176	KOH					
177	Agarose					
178	Agar					
179	Glucosidase					
180	Ammoniumsulfat					
181	Phosphat					
182	Chloroform					
183	NaOH					
184	NaCl					
185	KOH					
186	Agarose					
187	Agar					
188	Glucosidase					
189	Ammoniumsulfat					
190	Phosphat					
191	Chloroform					
192	NaOH					
193	NaCl					
194	KOH					
195	Agarose					
196	Agar					
197	Glucosidase					
198	Ammoniumsulfat					
199	Phosphat					
200	Chloroform					
201	NaOH					
202	NaCl					
203	KOH					
204	Agarose					
205	Agar					
206	Glucosidase					
207	Ammoniumsulfat					
208	Phosphat					
209	Chloroform					
210	NaOH					
211	NaCl					
212	KOH					
213	Agarose					
214	Agar					
215	Glucosidase					
216	Ammoniumsulfat					
217	Phosphat					
218	Chloroform					
219	NaOH					
220	NaCl					
221	KOH					
222	Agarose					
223	Agar					
224	Glucosidase					
225	Ammoniumsulfat					
226	Phosphat					
227	Chloroform					
228	NaOH					
229	NaCl					
230	KOH					
231	Agarose					
232	Agar					
233	Glucosidase					
234	Ammoniumsulfat					
235	Phosphat					
236	Chloroform					
237	NaOH					
238	NaCl					
239	KOH					
240	Agarose					
241	Agar					
242	Glucosidase					
243	Ammoniumsulfat					
244	Phosphat					
245	Chloroform					
246	NaOH					
247	NaCl					
248	KOH					
249	Agarose					
250	Agar					
251	Glucosidase					
252	Ammoniumsulfat					
253	Phosphat					
254	Chloroform					
255	NaOH					
256	NaCl					
257	KOH					
258	Agarose					
259	Agar					
260	Glucosidase					
261	Ammoniumsulfat					
262	Phosphat					
263	Chloroform					
264	NaOH					
265	NaCl					
266	KOH					
267	Agarose					
268	Agar					
269	Glucosidase					
270	Ammoniumsulfat					
271	Phosphat					
272	Chloroform					
273	NaOH					
274	NaCl					
275	KOH					
276	Agarose					
277	Agar					
278	Glucosidase					
279	Ammoniumsulfat					
280	Phosphat					
281	Chloroform					
282	NaOH					
283	NaCl					
284	KOH					
285	Agarose					
286	Agar					
287	Glucosidase					
288	Ammoniumsulfat					
289	Phosphat					
290	Chloroform					
291	NaOH					
292	NaCl					
293	KOH					
294	Agarose					
295	Agar					
296	Glucosidase					
297	Ammoniumsulfat					
298						

FERMENTER: Blatt 1

Kostenstelle: 103320

Vers.Nr.: 96/142702/03

Betreiber: 1L. Jüth

Betreuer: S. Lohr

Organismus: *Saccharomyces cerevisiae*Kulturführung: Aerob:  Anaerob:  Phototroph: Prozessführung: Batch:  Feed-Batch:  Konti: 

Fermenteraufbau:

Fermenter Nr. 170.2	Verwendung: Fermentation <input checked="" type="checkbox"/> Vorlage <input type="checkbox"/>	Steriltest <input checked="" type="checkbox"/> für Protokoll-Nr. ____
Sicherheitsmaßnahmen	Abluftfilter: Nein <input type="checkbox"/> Ja <input checked="" type="checkbox"/> Handschuhe tragen: Nein <input type="checkbox"/> Ja <input checked="" type="checkbox"/>	
Betrieb-Beginn	Datum: [REDACTED]	Uhrzeit: 11:00
Rührerart	3x 5min	
Sondergeräte		
Pumpe für Lang	Type: Flexim 5000	Pumprate: Durchm Schlauch
Pumpe für	Type: [REDACTED]	Pumprate: Durchm Schlauch Medien und wasser

## Elektroden:

pH-Elektrode	Nr.: 200.7	Puffer 1: 7 Poti/mV: 5,16	Puffer 2: 4 Poti/mV: 280
pH-Elektrode	Nr.: [REDACTED]	Puffer 1: Poti/ mV:	Puffer 2: Poti/ mV:
pO <sub>2</sub> -Elektrode	Nr.: 500.7	Nr.: 520.7	

## Reaktorgewicht:

## Gesamtgewicht

Sollgewicht	42.8	[KG]
leer		-5 [KG]
Wassermenge	68 [l]	63 [KG]
Medium-Zugabe	Name: [REDACTED] Herk.: Nutzer 0 SE: 0/0/0	84 [KG]
XAD Zugabe:	<input checked="" type="checkbox"/> Ja <input type="checkbox"/> Nein	-82
Antischaum	Art: Gezupft	Volumen: 20 [ml]
pH vor Sterilisation	Ist: 6,82	Soll: 7,6
pH eingestellt mit	Name: 1204 Konz.: 5% Menge: 50 ml	

## Sterilisation:

Steril. Gleitringdichtung	Datum: [REDACTED]	Uhrzeit: 9:35	Dauer: 45 min
1. Sterilisation Fermenter	Datum: [REDACTED]	Uhrzeit: 12:20	Dauer: 60 min
2. Sterilisation Fermenter	Datum: [REDACTED]	Uhrzeit: [REDACTED]	Dauer: [REDACTED]
pH nach Sterilisation	7,08	Reaktorgewicht nach St.	82 kg

**Substrat und Hilfsmittel Zugabe:(nach Sterilisation)**

Art	Herkunft	Vol. [ml]	Datum	Zeit	Gew. getrennt(KG)
	Flasche Nr. _____				
	Flasche Nr. _____				
	Flasche Nr. _____				
	Flasche Nr. _____				
	Flasche Nr. _____				
	Flasche Nr. _____				
	Flasche Nr. _____				

**Vorlagen und Korrekturmittel:**

Lauge 1: <i>1LOH 10%</i>	Vol.-Anfang: 1500	Dat./Zeit: 29.9.1019	Herk.: Flasche Nr. 533
Lauge 2:	Vol.-Anfang: _____	Dat./Zeit: _____	Herk.: Flasche Nr. _____
Lauge 3:	Vol.-Anfang: _____	Dat./Zeit: _____	Herk.: Flasche Nr. _____
Säure 1:	Vol.-Anfang: _____	Dat./Zeit: _____	Herk.: Flasche Nr. _____
Säure 2:	Vol.-Anfang: _____	Dat./Zeit: _____	Herk.: Flasche Nr. _____
Säure 3:	Vol.-Anfang: _____	Dat./Zeit: _____	Herk.: Flasche Nr. _____
Antischauum 1: <i>Tiegelpröben</i>	Vol.-Anfang: 500	Dat./Zeit: 27.7.1019	Herk.: Flasche Nr. 534
Antischauum 2:	Vol.-Anfang: _____	Dat./Zeit: _____	Herk.: Flasche Nr. _____
Zufütterung 1 Art:	Vol.-Anfang: _____	Dat./Zeit: _____	Herk.: Flasche Nr. _____
Zufütterung 2 Art:	Vol.-Anfang: _____	Dat./Zeit: _____	Herk.: Flasche Nr. _____

**Regelung und Fermentationsstrategie, Startwerte:**

pH-Sollwert:	eingestellt mit: pH-Regelung von 7,0 bis .....		
pO <sub>2</sub>	Messung nein o ja <input checked="" type="checkbox"/>	Regelung nein <input checked="" type="checkbox"/> ja o	
pO <sub>3</sub> Sollwert:	Strategie: Drehzahl o Zuluft o sonstige o		
Temperatur 30 [°C]	Druck [mbar]	Drehzahl 200	[rpm]
Parameter:	Sollwert: [.....]	Strategie:	
Parameter:	Sollwert: [.....]	Strategie:	
Parameter:	Sollwert: [.....]	Strategie:	
Begasung: Luft andere: _____	10 l/min l/min l/min l/min	0,1 vvm vvm vvm vvm	
Überlagerung GLRD	Luft <input checked="" type="checkbox"/>	Dampf o	
Abgasmessung	nein o ja <input checked="" type="checkbox"/>	Kanal: 2	
Rechnererfassung nein o	Exp.: A6A453	Start-Datum: 20.09.2008	Zeit: 10:00

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Fermenter: Blatt 3

Kostenstelle: 103320

Vers.Nr.: 96/142702/03

Inokulation:

Inokulum 1	Herk.: Nutzer 0 Protokoll-Nr.: 02/04 Flasche Nr. 542	Volumen: 9 [l]
Fermentation Beginn	Datum: [REDACTED] Uhrzeit: 1025	
Inokulum 2	Herk.: Nutzer 0 Protokoll-Nr.: [REDACTED] Flasche Nr. [REDACTED]	Volumen: [REDACTED] [l]
Inokulum 2 Zeitpunkt	Datum: [REDACTED]	Uhrzeit: [REDACTED]
Fermentergewicht nach	Inokulierung 1: 91 [kG]	Inokulierung 2: [kG]

## Fermentation-Ende:

Fermentation-Ende	Datum: [REDACTED]	Uhrzeit: 1320
Fermenter-Gewicht	[REDACTED]	
Korrekturmittel: Volumen nach der Fermentation	Säure 1: Lauge 1: 1100 Antischaum 1:	Säure 2: Lauge 2: Antischaum 2:
Volumen nach Ferm. von wie geplant	Zufütterung 1: [REDACTED]	Zufütterung 2: [REDACTED]
Kontamination	<input checked="" type="radio"/> Zeitpunkt: Vor den Animpfen <input type="radio"/> Vorkultur <input type="radio"/> Nach dem Animpfen <input type="radio"/>	
Defekt	<input checked="" type="radio"/> Art: [REDACTED]	
Übergeschäumt	<input checked="" type="radio"/> Zeitpunkt: Sterilisation: Aufheizphase <input type="radio"/> Haltephase <input type="radio"/> Abkühlphase <input type="radio"/>	Kultivierung: Vor den Animpfen <input type="radio"/> während der Kultivierung <input type="radio"/> am Ende der Kultivierung <input type="radio"/>
sonstiges		

## Weiterverarbeitung:

Transferleitung Sterilisat.	Datum: [REDACTED]	Uhrzeit: 1100	Dauer: 120 min
Ablassleitung Sterilisat.	Datum: [REDACTED]	Uhrzeit: [REDACTED]	Dauer: [REDACTED]
Nächster Schritt der Weiterverarbeitung:	Aufarbeitung <input type="radio"/> An Nutzer übergeben <input type="radio"/>	Übergeimpft auf einen Fermenter <input checked="" type="radio"/> Übergeimpft auf mehrere Fermenter <input type="radio"/>	[REDACTED]
Volumen [l]	100		
Protokoll-Nr. der nächsten Schritte	02106	/ / / / / / / /	

## Entsorgung:

Sterilisation Abluftfilter	Datum: [REDACTED]	Zeit: [REDACTED]	Dauer: [REDACTED]
Inaktivierung Fermenter	gesamter Inhalt <input type="radio"/>	restl. Inhalt <input type="radio"/> Vol: [REDACTED] [l]	Überstand <input type="radio"/>
	Datum: [REDACTED]	Uhrzeit: [REDACTED]	Dauer: [REDACTED] Temp.: [REDACTED]
Besonderheiten	[REDACTED]		
Betriebs-Ende	Datum: [REDACTED]	Uhrzeit: 1500	

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Kostenselle:

Vers-Nr.: 96/1031

Verlaufs-Protokoll: Ferm.Nr.: \_\_\_\_\_

Betreiber:

## Fermentations- und Anzüchtungsprotokoll

4-27

Todutensilienkosten : Dr. A. Rößler Tel. 130 p.v.c. (0 53 1) 34.35,-  
 Formulatoren : H. Schäfer Tel. 131 p.v.c. (0 53 71) 29.48  
 Aufarbeitung : R. Krügerfeld Tel. 137 p.v.c. (0 53 07) 45.62  
 Technik : Tel. 104310 p.v.c. 0

Aufzugsanzeige: **40%** Reaktor-Nr.: **RAE. 1** Ausadditionszeit: **00.00.00**

Name: **Fischer** Berichtsfirma: **NBL**

Dienstleistungen: **465** Privatleistungen:

Summe Kosten: **SoSe 90** o Stammanwendung liegt vor! **X** liegt bei

Ziel: **Produktion von Epoxidharzen**

Prozessbeginn am: **um 10<sup>15</sup> Uhr** Prozessende am CC: **um 10<sup>15</sup> Uhr**

Startvolumen: **750 l** Volumen der Vorräte + sonst. Zugaben: **70 l**

Vorräte: Schüttkultur o Anforderer o Biotechnikus o Reaktor Exp.-Nr.

Medium: Nr. **E** o frisch o gelöst ca. **kg/l** **XAS**

o wird vom Biotechnikus angezeigt o wird gelöscht von **am**

Vorräte Art Anzahl / Kons. / Menge (oder kg) Pumpentyp Rate (max.)

**1 Länge, KOH 10 l.** 1 1 1

**2 A.S. 1 Tegosol 1** 1 1 1

**3 1 1 1 1**

**4 1 1 1 1**

**5 1 1 1 1**

Waagen o 1 o 2 o 3 o 4 o 5 Timer o 1 o 2 o 3 o 4 o 5

o pH-Einstellung vor Sterilisation auf **7.6** mit ca. **auf KOH**

Sterilisation bei **121°C** für **min 1** Fraktionen **b 1** Sterilisch **b**

Startwerte für die Kultivierung

Temperatur: **30 °C** Beleuchtung: **0,1 wu Natri**

Drehzahl: **200 rpm** pH-Wert: **> 7,0 konstant**

Druck: **mbar**

pO2-Messung o nein **X ja**

Abgasanzeige o nein o ja,Kanal \_\_\_\_\_

GVO o ja

pO2-Regelung o nein o ja,Sollwert **% Sättigung**

Druckregelung o nein o ja,Sollwert **mbar**

Radioisotopmessung o nein o ja, Exp.-Nr. \_\_\_\_\_

Parameter ändern

... nach ... b ... > ... nach ... b ... > ...  
 ... nach ... b ... > ... nach ... b ... > ...  
 ... nach ... b ... > ... nach ... b ... > ...

Weitere Angaben siehe unten

Das Fermentationsprotokoll sollte in der der Formulierung vorgeschobenen Kalenderwoche freigegeben werden, spätestens jedoch zwei Tage vor Beginn der Fermentation. Mögliche Formulierungsverzerrungen werden nur bis zu diesem Zeitpunkt berücksichtigt. Der Nutzer verpflichtet sich, nicht abgesprochene Manipulationen an Geräten zu unterlassen und im Technikum die Sicherheitsvorschriften (z.B. UVV 102) einzuhalten.

Anmerkungen/Besonderheiten zur Fermentation: Mischzüchtung mit Ultrafiltrax Sispräfiltern  
200 ml Stg 1 Sippe, XAD-2-Zugabe

**Aufarbeitung**

Zielsetzung: Nach Rücksprache mit Hr. Steinweitz

**Feststoffabtrennung:**

- Zentrifugation
- Mikrofiltration
- Dead-end-Filtration
- Adsorberharzabtrennung

benötigt werden --->  Filtrat/Überstand     Feststoff

Lyophilisation     Ultrafiltration

Vendampfung gewünschtes Endvolumen: ..... (L/ol)

max.Temp.: ..... (°C)

**Extraktion:**

- Kulturbreihe
- Überstand
- Feststoff

Verteilungskoeffizient: .....

Lösungsmittel/Zusätze: .....

Phasenverhältnis: ..... Stufenzahl: .....

Zusatzprotokolle: .....

Produktspezifische Besonderheiten/weitergehende Aufarbeitungsstufen/Analytik:

Toxische Eigenschaften/Sicherheitsmaßnahmen: .....

Besonderheiten der Entsorgung/Dekontamination von Kulturgefäßen bzw. toxischen Produkten:

**ACHTUNG!!** Lagerzeiten von frisch gut max.3 Arbeitstage, von Gefriergut max.3 Monate!! Nach Terminüberschreitung erfolgt Entsorgung!!

Datum/Unterschrift: ..... C.Fiss

4-28

Wägeprotokoll T 900

~~Arbeitsblatt~~

Mikroorganismus:  
Soße 40

Code für Medium:  
3 - Kultur u.

Behälterbeschriftung:  
1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

Nr.	Substanz	Firma	Nr. / Batch	Soll	Einwaage	kg / g /
1	Kunststoffwolle			3kg	3,0	kg/l
2	Kastextrakt	Ciba		1,5kg	1,5	kg
3	Stärke			7,5kg	7,5	kg
4	CaCO <sub>3</sub>			250g	250,02	g
5	MgSO <sub>4</sub>			7,5kg	7,50,02	g
6	Riedta			6,0g	6,03	g
7	Soyawurst			3kg	3,7	kg
8	Bürekri			37,4	3,7	kg
9						
10						
11						
12						
13						
14						
15						
16						
17						
18						
19						
20						
21						
22						
23						
24						
25						
26						
27						

Ergebnisse:

atum:

unterschrift:

C. R. S. S.

Die Versuchsnummer wird bei Absage des Anmeldeprotokolls vergeben. Mediumscode und Bezeichnung des Mikroorganismus wie im Anmeldeprotokoll / das Protokoll kann für mehrere Behälter benutzt werden, die Nr. in der ersten Spalte ist die Behälternummer (siehe Behälterbeschriftung) / bei Lösungen unter Substanz z.B. Wasser aufführen und Menge in ml oder l angeben / werden Stammlösungen verwendet, ist deren Zusammensetzung beizufügen

FERMENTER: Blatt 1

Kostenstelle: 2020100

Vers.Nr.: 961112102/04

Betreiber: 14. Jule

Betreuer: Sterilisat.

Organismus: S. cerevisiae

Kulturführung: Aerob: o Anaerob: o Phototroph: o  
Prozeßführung: Batch: o Feed-Batch: o Konti: o

Fermenteraufbau:

Fermenter Nr. 2001	Verwendung: Fermentation <input checked="" type="checkbox"/> Vorlage <input type="checkbox"/>	Steriltest <input type="checkbox"/> für Protokoll-Nr. ___/___
Sicherheitsmaßnahmen	Abluftfilter: Nein <input type="checkbox"/> Ja <input checked="" type="checkbox"/> Handschuhe tragen: Nein <input type="checkbox"/> Ja <input checked="" type="checkbox"/>	
Betrieb-Beginn	Datum: 10.06.2000	Uhrzeit: 10:00
Rührerart	2x 1 min	
Sondergeräte		
Pumpe für Laugel	Typ:	Pumprate: DurchmSchlauch:
Pumpe für	Typ:	Pumprate: DurchmSchlauch:
		Mischung und Umlaufpumpe

Elektroden:

pH-Elektrode	Nr.: 2006	Puffer 1: <input checked="" type="checkbox"/> Poti/mV: -5,1	Puffer 2: <input checked="" type="checkbox"/> Poti/mV: 55,7
pH-Elektrode	Nr.:	Puffer 1: Poti/mV:	Puffer 2: Poti/mV:
pO <sub>2</sub> -Elektrode	Nr.: 150.16	Nr.: 150.15	

Reaktorgewicht:

Gesamtgewicht

Sollgewicht	600	[KG]
leer		[KG]
Wassermenge	580 [l]	[KG]
Medium-Zugabe	Name: Herk.: Nutzer 0 SE: 03/04	630 [KG]
	XAD Zugabe: <input checked="" type="checkbox"/> Ja <input type="checkbox"/> Nein	
Antischaum	Art: Öl, seife	Volumen: 200 [ml]
pH vor Sterilisation	Ist: 6,18	Soll: 7,0
pH eingestellt mit	Name: 1204 Konz.: 5% Menge: 360 ml	

Sterilisation:

Steril. Gleitringdichtung	Datum: 10.06.2000	Uhrzeit: 9:40	Dauer: 50 min
1. Sterilisation Fermenter	Datum: 10.06.2000	Uhrzeit: 11:10	Dauer: 60 min
2. Sterilisation Fermenter	Datum:	Uhrzeit:	Dauer: min
pH nach Sterilisation	6,34	Reaktorgewicht nach St.	kg

## Substrat und Hilfsmittel Zugabe:(nach Sterilisation)

Art	Herkunft	Vol. [ml]	Datum	Zeit	Gew. <sub>restend</sub> (KG)
AS	Flasche Nr. 96/0537	300		7/05	
	Flasche Nr. _____				
	Flasche Nr. _____				
	Flasche Nr. _____				
	Flasche Nr. _____				
	Flasche Nr. _____				
	Flasche Nr. _____				

## Vorlagen und Korrekturmittel:

Lauge 1: KOH 10%	Vol. <sub>Auftrag</sub> : 4700	Dat./Zeit: 1345	Herk.: Flasche Nr. 539
Lauge 2:	Vol. <sub>Auftrag</sub> :	Dat./Zeit:	Herk.: Flasche Nr.
Lauge 3:	Vol. <sub>Auftrag</sub> :	Dat./Zeit:	Herk.: Flasche Nr.
Säure 1:	Vol. <sub>Auftrag</sub> :	Dat./Zeit:	Herk.: Flasche Nr.
Säure 2:	Vol. <sub>Auftrag</sub> :	Dat./Zeit:	Herk.: Flasche Nr.
Säure 3:	Vol. <sub>Auftrag</sub> :	Dat./Zeit:	Herk.: Flasche Nr.
Antischäum 1: Tegosipon	Vol. <sub>Auftrag</sub> : 1500	Dat./Zeit:	Herk.: Flasche Nr. 534
Antischäum 2:	Vol. <sub>Auftrag</sub> :	Dat./Zeit:	Herk.: Flasche Nr.
Zufütterung 1 Art:	Vol. <sub>Auftrag</sub> :	Dat./Zeit:	Herk.: Flasche Nr.
Zufütterung 2 Art:	Vol. <sub>Auftrag</sub> :	Dat./Zeit:	Herk.: Flasche Nr.

## Regelung und Fermentationsstrategie, Startwerte:

pH-Sollwert:	eingestellt mit:		pH-Regelung von ..... bis 7,0	
pO <sub>2</sub>	Messung nein o ja ♂	Regelung nein ☿ ja o		
pO <sub>2</sub> Sollwert: 30%	Strategie: Drehzahl-p Zuluft o sonstige o			
Temperatur 30 [°C]	Druck 300 [mbar]	Drehzahl 100 [rpm]		
Parameter:	Sollwert: [.....]	Strategie:		
Parameter:	Sollwert: [.....]	Strategie:		
Parameter:	Sollwert: [.....]	Strategie:		
Begasung: Luft andere: _____	20 l/min	0,1? vvm		
	l/min	vvm		
	l/min	vvm		
	l/min	vvm		
Überlagerung GLRD	Luft ♂	Dampf o		
Abgasmessung	nein o	ja ♂ Kanal: 2		
Rechnererfassung nein o	Exp.: P61456	Start-Datum: 1316	Zeit: 1316	

Fermenter: Blatt 3

Kostenstelle: 1022220

Vers.Nr.: 96/145/02/520

Inokulation:

Inokulum 1	Herk.: Nutzer 0 Protokoll-Nr.: 02103 Flasche Nr. _____	Volumen: 100 [l]
Fermentation Beginn :	Datum: _____ Uhrzeit: 13:10	
Inokulum 2	Herk.: Nutzer 0 Protokoll-Nr.: / / Flasche Nr. _____	Volumen: [l]
Inokulum 2 Zeitpunkt	Datum: _____ Uhrzeit: _____	
Fermentergewicht nach	Inokulierung 1: 780 [kg]	Inokulierung 2: [kg]

Fermentation-Ende:

Fermentation-Ende	Datum: _____ Uhrzeit: 08:55
Fermenter-Gewicht	
Korrekturmittel: Volumen nach der Fermentation	Säure 1: Säure 2: Säure 3: Lauge 1: 300 Lauge 2: Lauge 3: Antischäum 1: 100 Antischäum 2:
Volumen nach Ferm. von	Zufütterung 1: Zufütterung 2:
wie geplant	<input checked="" type="checkbox"/>
Kontamination	<input type="radio"/> Zeitpunkt: Vor den Animpfen <input type="radio"/> Vorkultur <input type="radio"/> Nach dem Animpfen <input type="radio"/>
Defekt	<input type="radio"/> Art:
übergeschäumt	<input type="radio"/> Zeitpunkt: Sterilisation: Aufheizphase <input type="radio"/> Kultivierung: Haltephase <input type="radio"/> Vor den Animpfen <input type="radio"/> Abkühlphase <input type="radio"/> während der Kultivierung <input type="radio"/> am Ende der Kultivierung <input type="radio"/>
sonstiges	

Weiterverarbeitung:

Transferleitung Sterilisat.	Datum: _____ Uhrzeit: 10:55	Dauer:
Ablasseitung Sterilisat.	Datum: _____ Uhrzeit: _____	Dauer:
Nächster Schritt der Weiterverarbeitung:	Aufarbeitung <input checked="" type="checkbox"/> Übergeimpft auf einen Fermenter <input type="radio"/> An Nutzer übergeben <input type="radio"/> Übergeimpft auf mehrere Fermenter <input type="radio"/>	
Volumen [l]	750	
Protokoll-Nr. der nächsten Schritte	03 / / / / / / / /	

Entsorgung:

Sterilisation Abluftfilter	Datum: _____ Zeit: _____ Dauer: _____
Inaktivierung Fermenter	gesamter Inhalt <input type="radio"/> restl. Inhalt <input type="radio"/> Vol: [l] Überstand <input type="radio"/>
	Datum: _____ Uhrzeit: _____ Dauer: _____ Temp.: _____
Besonderheiten	
Betriebs-Ende	Datum: _____ Uhrzeit: 15:30

Vets.Nr.: 967 - - - - .02J / -

Veraufs-Protokoll; Fern.Nr.: - - - - -  
 Organismus: \_\_\_\_\_

Kostenstelle: - - - - -

Betreiber:

Datum	Zeit	Probe Vol.	Zugabe	Para- meter	Wert alt	Wert neu	Bemerkungen
8.45	200.0	1.8L		Druck	500.0 bar	300.0 bar = 0,6 Druckabfall 300 mm = 0,7 N-300 Druck beim 200.000 Schwund	
15.35							
15.40	200.0	1.8L		Druck	200.0 bar	0 bar	p <sub>2</sub> eingetragen 200.000 p <sub>1</sub> : 200.000 druck 200.000
16							
8.50	200.0	1.8L		Druck	200.0 bar	0 bar	p <sub>2</sub> eingetragen 200.000 p <sub>1</sub> : 200.000 druck 200.000
10.00							
10.45	200.0	1.8L		Druck	200.0 bar	0 bar	p <sub>2</sub> eingetragen 200.000 p <sub>1</sub> : 200.000 druck 200.000
8.45	200.0	1.8L		Druck	200.0 bar	0 bar	p <sub>2</sub> eingetragen 200.000 p <sub>1</sub> : 200.000 druck 200.000
14.30							
17.10	100.0	1.8L		Druck	200.0 bar	0 bar	p <sub>2</sub> eingetragen 200.000 p <sub>1</sub> : 200.000 druck 200.000
17.15	100.0	1.8L		Druck	200.0 bar	0 bar	p <sub>2</sub> eingetragen 200.000 p <sub>1</sub> : 200.000 druck 200.000
17.50	100.0	1.8L		Druck	200.0 bar	0 bar	p <sub>2</sub> eingetragen 200.000 p <sub>1</sub> : 200.000 druck 200.000
18.00	300						

8.00  
8.10  
8.00

8.00  
8.10  
8.00

8.00  
8.10  
8.00

## Stammtafeln

Soce 90 A4 27x11  
 Soce 90 43 27x11  
 Soce 90 A2 27x11  
 Soce 90 mixed 27x11  
 Soce 1275 27x11  
 Soce 7798 AS 27x11  
 Soce 1300 27x11

## Bastelzettel

Papierpapier Bastel

Mixed 7-50 Seite 90 DIN A4

P76 Einzel JP  
Preise 7900 7700

Mixed 7-32

0710

P78 Einzel J  
890 7900 Preise V  
Haus und Gart  
EPPC

Dead-End-Filtration

Bearbeiter: Prozeß: Riffel

Kostensiele: 203319

Vers.Nr.: 96/0145/03/06

Analysen:

Analysen-Protokoll: \_/\_/\_

Stamm / Medium: F96 m Grifka MTR

Besondere Sicherheitsmaßnahmen: Handschuh

Zielsetzung: XAD Gärwäsche

Grunddaten

Anlagentyp	Prozessor Wiger EFT 60/180		
Modifikationen	Process filtern		
Betriebsbeginn	Datum: [REDACTED]	Uhrzeit: 0 8 : 00	
Prozeßbeginn	Datum: [REDACTED]	Uhrzeit: 0 8 : 00	

Bearbeitetes Material

Art:	Firmenthioäure		
Vol.: 750 [l]	Temp.: [°C]	Herk.: Nutzer o	Protokoll-Nr.: 02604
pH [-]	oD <sub>Wasser</sub> [-]	Feststoffanteil [-]	[p/l]

Filterhilfsmittel

Art:	eingewogen	[kg]	gelöst in	[l]
Konz <sub>Filterhilfsmittel</sub> [g/l]	konti.Dosierung [lh]		Pumpentyp:	

Geräteparameter

Eingesetzte Filtermedien/Siebgewebe:	210M.
--------------------------------------	-------

Produkte

Gesamtlaufzeit 5,5 [h]	mittlerer Flux 1,12 [lh]	oD <sub>Klebef</sub> [-]
Feststoff <sub>Klebef</sub> [mg/l]	Endvol. <sub>Klebef</sub> [l]	ProdKonz <sub>Klebef</sub> [.../ml]
Feststoff <sub>Konzentrat</sub> [mg/l]	Endvol. <sub>Konzentrat</sub> [kg/l]	ProdKonz <sub>Konzentrat</sub> [.../ml]
Konz grad [%]	Konz faktor [-]	

Verbleib der Produkte

Weiterverarbeitung	Klarlauf Protokoll-Nr. /	Konzentrat XAD Protokoll-Nr. 63/
An für Nutzer	übergeben o eingelagert o	übergeben o eingelagert o
Inspektion (Art)		
Entsorgung (Art)	X	

### Versuchsende

Prozeßende	Datum: [REDACTED]	Uhrzeit 14:45
Betriebsende	Datum: [REDACTED]	Uhrzeit 14:45

### Versuchsprotokoll:

## Bemerkungen

Feststoffextraktion / Desorption

Kostenstelle: 703118

Vers.Nr.: 96/Q14C/03/G}

Bearbeiter: Prozeß: R. Reth

Analysen:

Analysen-Protokoll: -/-

Stamm / Medium: F 940 Girth. Mat.

Gesamtmenge

Besondere Sicherheitsmaßnahmen:

Zielsetzung:

Grunddaten

Anlagenotyp	Sicht Prozeß für EFT 60/780		
Modifikationen			
Betriebsbeginn	Datum: [REDACTED]	Uhrzeit: 14:55	
Prozeßbeginn	Datum: [REDACTED]	Uhrzeit: 14:55	

Bearbeitetes Material

Art:	12 g Produkt erwartet		
Vol. [l]	Menge: [g]	Herk.: Nutzer o	Protokoll-Nr: /

Extraktions-/Desorptionsverlauf

Probe Nr.	Menge [kg] ; [l]	Lösungsmittel Art	Menge [l]	Kontaktzeit [min] ; [h]	Produkt [mg] ; [g]	Phasentrennung Q <sub>n</sub> [1/h]
Rückzug	ca. 115	Methanol 1)	45	über 100 min		
1 EL.	115 kg	Methanol	15	3 h		
2 EL.	115 kg	Methanol	15	über 100 min		
3. EL.	115 kg	Methanol	15	3 h		
4 EL.	115 kg	Methanol	30 L	3 h		
5 EL.	115 kg	Methanol	30 L	Ü. Warte		
6 EL.	115 kg	Methanol	30 L	3 h		
7.	115 kg	Methanol	15 L	2 h		

1) Methanol + H<sub>2</sub>O Gemisch 1 zu 2 !

## Verbleib der Produkte:

	Wässrige Phase	Organische Phase
Weiterverarbeitung	Protokoll-Nr.: /	Protokoll-Nr.: 03/08
An/Für Nutzer	übergeben o eingelagert o	übergeben o eingelagert o
Inaktivierung (Art)		
Entsorgung (Art)	bz	

## Versuchsende

Prozeßende	Datum: [REDACTED]	Uhrzeit: 17:00
Betriebsende	Datum: [REDACTED]	Uhrzeit: 17:30

Bemerkungen

## Verdampfung

Kostenstelle: 103315

Vers.Nr.: 96/0751/03/08

Bearbeiter: Petrik

Analysen:

Analysen-Protokoll: -/-

Stamm / Medium: F-Dex Glycerin Ethylenglycol

Besondere Sicherheitsmaßnahmen: Handhabung

Zielsetzung: Aufkonzentrierung der Mitharnstoffe

## Grunddaten

Verdampfertyp	Luvan Dünnschichtverdampfer thin film evaporator	
Modifikationen Besonderheiten		
bei Dünnschicht- verdampfer	Starrflügelrotor <input checked="" type="checkbox"/>	Schwingflügelrotor 0
Betriebsbeginn	Datum: [REDACTED]	Uhrzeit: 07:30
Prozeßbeginn	Datum: [REDACTED]	Uhrzeit: 07:45

## Bearbeitetes Material

Art:	Mitharnal (Luvan)		
Vol.-% +	[l]	Konz. (Molalität)	[g/l]

Herk.: Nutzer o

Protokoll-Nr: /

## Rotationsverdampfer

Vakuum	740 (10120)	[hPa]	BrüdenTemperatur	[°C]
Badtemperatur		[°C]		

## Dünnschichtverdampfer

Vakuum	740 (10120)	[hPa]		
Rohproduktflux	[l/h]	Rohproduktpumpe	46 (48) [%]	
Destillatleistung	53	[l/h]	Konzentratflux	[l/h]
Eindampfverhältnis	[1:1]	Dampfdruck 0,15 bar abs. (2)	$\times 10^3$ [hPa]	
Konzentrattemperatur	30	[°C]	BrüdenTemperatur	23 [°C]
Wärmeträger Zufuhr	700	[°C]	Wärmeir. Abfuhr	22 [°C]

## Rektifikation

Vakuum	[hPa]		
T <sub>Destillat</sub>	[sec]	T <sub>Brüden</sub>	[sec]
Destillatleistung	[l/h]	Dampfdruck	$\times 10^3$ [hPa]
Destillatmenge	[l]	Sumpfprodukt	[l]

(x Schaltungsfehler an, Umturm korrigiert).

② Dampfverbrauch auf 0,4 Bar gesenkt.

4-40

### Batch-Reaktor

Vakuum		Konzentrattemp.	[°C]
Destillateistung		Heizmedium	[°C]
Direkt- bedampfung	Dampfvordruck		x10³[hPa]
	Destillateistung	[l/h]	Konzentrattemp [°C]

### Produkte

End-Werte	Endvolumen [l]	Konz <sub>Produkt</sub> [ ]	Bemerkungen
Konzentrat	26 L		
Sumpf	730 L		

Ausbeute: Produktmenge Konzentrat/Menge Rohprodukt x 100 =

[%]

### Verbleib der Produkte

	Konzentrat	Sumpf	ablauf
Weiterverarbeitung	Protokoll-Nr.: 03/	Protokoll-Nr.:	/
An/Für Nutzer	übergeben o eingelagert o	übergeben o	eingelagert o
Inaktivierung (Art)			anfängt ablauf
Entsorgung (Art)			

### Versuchsende

Prozeßende	Datum: [REDACTED]	Uhrzeit: 14 : 20
Betriebsende	Datum: [REDACTED]	Uhrzeit: 16 : 00

Bemerkungen: Konzentrat durch Verdampfer in Rei. überführt, in Rei. mithilf. L abzutrennen.

Wasserbad Temper. 28°C, Max. Überhöhung 51 w. Q2.5.

Flüssig-(Fest-)Flüssig - Extraktion

Kostenstelle 103210

Vers.Nr.: 96/Q 14 I/03/Q9

Bearbeiter: P. F. th.

Analysen:

Analysen-Protokoll: \_\_\_/\_\_\_

Stamm / Medium: Konzentrat f. Was. Sichter Epitheliz. Wurzelhaut Kult npf.r

Besondere Sicherheitsmaßnahmen:

Zielsetzung: Gegenstand in der Wurzelpflege

**Grunddaten**

Extraktortyp	Gesamtextrakt ORF / SAN Spezif.		
Modifikationen			
Betriebsbeginn	Datum: [REDACTED]	Uhrzeit: 16:30	
Prozeßbeginn	Datum: [REDACTED]	Uhrzeit: 21:00	

**Bearbeitetes Material**

Art:	Konzentrat Dimethylsulfoxid - Rantab wird opf.r		
Vol.:	20 [l]	Herkunft: Nutzer o	Protokoll-Nr.: 1
Temp.:	[°C] pH	[ - ] Konz. Produkt	[mg/l...]

**Zusätze**

Zusatzstoffe	Art: Ammonium Nitrat PH >
pH-Einstellungen	mit: 1 N HCl Einstellung Zulauf: 6,97
Lösungsmittel	Art: Chl. Lös. 10%

**Betriebsdaten**

Durchfluß Phase <sub>Wasser</sub>	[l/h]	Durchfluß Phase <sub>Orga</sub>	[l/h]	Phasenverhältnis	1:1:1 [-]

**Extraktionsverlauf**

Probe Nr.	Datum Uhrzeit	Stufe	Konz. [mg/l]		Vol. [l]		Bemerkungen
			Phase <sub>Wasser</sub>	Phase <sub>Orga</sub>	Phase <sub>Wasser</sub>	Phase <sub>Orga</sub>	
1. Gebro.		1.			20	20	verb. Urinat.
2. Lunker		2.					
		3.					
Start 84°C		4.			ca. 20 l Crystallin.		
		5.					
		6.					

**Phasentrennung**

Dekantierung	<input type="radio"/>	Filtration (Koaleszenz)	<input type="radio"/>	Zentrifugation	<input checked="" type="radio"/>
--------------	-----------------------	-------------------------	-----------------------	----------------	----------------------------------

## Volumen der Produkte

Phase <sub>wasser</sub>	SA1 Endv.L: 43 [l]	Phase <sub>organisch</sub>	Endv.L SA1 46 L [l]
-------------------------	--------------------	----------------------------	---------------------

## Konditionierung der Produkte

Phasen	Art	Zusatzstoffe (z.B. Na <sub>2</sub> SO <sub>4</sub> )		pH-Einstellung mit auf
		Menge [g/l]		
Wässrige				
Organische				

## Verbleib der Produkte:

	Wässrige Phase	Organische Phase
Weiterverarbeitung	Protokoll-Nr.: /	Protokoll-Nr.: 03/170
An/Für Nutzer	übergeben o eingelagert o	übergeben o eingelagert o
Inaktivierung (Art)		
Entsorgung (Art)	x	

## Versuchsende

Prozeßende	Datum: [REDACTED]	Uhrzeit: 18:45
Betriebsende	Datum: [REDACTED]	Uhrzeit: 15:5

Bemerkungen: Auf Grund ungenügender Trennungsverhältnisse wurden weitere 2,5 L Elktrolyte + 2,5 L Bleu hinzugefügt. (16 zu 16). 8 RL Gesamtvol.

Dekantierung nicht erfolgrück.

Emulsion Ptl möglich, Trennung über Spülrohr SA1.

VerdampfungBearbeiter: Prozeß: R. StihlKostenstelle 103120

Vers Nr.: 96/G 15 E/03/\_19

Analysen:

Analysen-Protokoll: ---

Stamm / Medium:

Ethylenacetat Extrakt F<sub>90%</sub> G:rh. Lp. u. pL

Besondere Sicherheitsmaßnahmen:

Zielsetzung:

Konzentration zu ProduktGrunddaten

Verdampfertyp	<u>Rotationsverdampfer SVF RWD EX</u>		
Modifikationen Besonderheiten			
bei Dünnschicht- verdampfer	Starffügelrotor 0	Schwingfügelrotor 0	
Betriebsbeginn	Datum: <u>[REDACTED]</u>	Uhrzeit: <u>03:25</u>	
Prozeßbeginn	Datum: <u>[REDACTED]</u>	Uhrzeit: <u>07:45</u>	

Bearbeitetes Material

Art:	<u>Ethylenacetat - Extrakt</u>		
Vol.: 46 [l]	Konz. <sub>Reahendahl</sub> [g/l]	Herk.: Nutzer o	Protokoll-Nr.: 1

Rotationsverdampfer

Vakuum	<u>96</u>	[hPa]	Brüdenter Temperatur	<u>21,2</u>	[°C]
Badtemperatur	<u>27,7</u>	[°C]			

Dünnschichtverdampfer

Vakuum	[hPa]	
Rohproduktflux	[1/h]	Rohproduktpumpe [%]
Destillatleistung	[1/h]	Konzentrationsflux [1/h]
Eindampfverhältnis	[·]	Dampfvordruck $\times 10^3$ [hPa]
Konzentrattemperatur	[°C]	Brüdenter Temperatur [°C]
Wärmeträger Zufuhr	[°C]	Wärmeträger, Abfuhr [°C]

Rektifikation

Vakuum	[hPa]	
T <sub>Destillat</sub>	[sec.]	T <sub>Rektifikat</sub> [sec.]
Destillatleistung	[1/h]	Dampfvordruck $\times 10^3$ [hPa]
Destillatmenge	[l]	Sumpfprodukt [l]

## Batch-Reaktor

Vakuum	Konzentrattemp.	[°C]
Destillateleistung	Heizmedium	[°C]
Direkt- bedampfung	Dampfdruck Destillateleistung	x10 <sup>3</sup> [hPa] [l/h]
		Konzentrattemp. [°C]

## Produkte

End-Werte	Endvolumen [l]	Konz <sub>produkt</sub> [ ]	Bemerkungen
Konzentrat	ca. 4 L	ca. 4 L	
Sumpf	42 L		

Ausbeute: Produktmenge Konzentrat/Menge Rohprodukt x 100 = [%]

## Verbleib der Produkte

	Konzentrat	Sumpf
Weiterverarbeitung	Protokoll-Nr.: /	Protokoll-Nr.: /
Auf für Nutzer	übergeben x eingelagert o	übergeben o eingelagert x
Inaktivierung (Art)		
Entsorgung (Art)		

## Versuchsende

Prozeßende	Datum: 12.06.2014	Uhrzeit: 09:34
Betriebsende	Datum: 12.06.2014	Uhrzeit/AA: 14:00

Bemerkungen:

EPOXYLON - Aufarbeitung 900 L (750 L AV)

XAD: ca 15 L

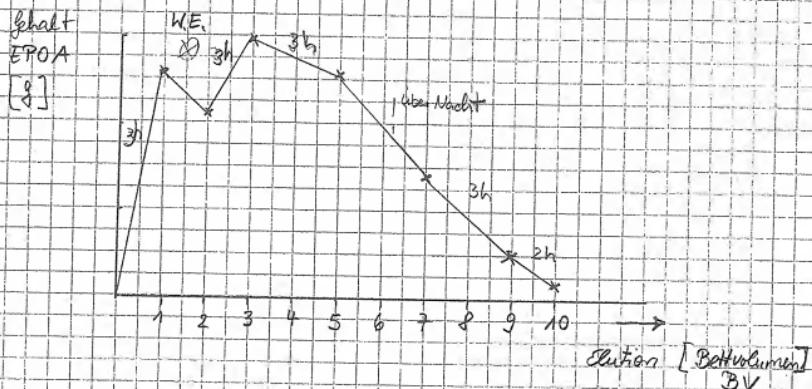
4-45

Analytik Integral 3500  $\leq$  4,1 µg EPOB

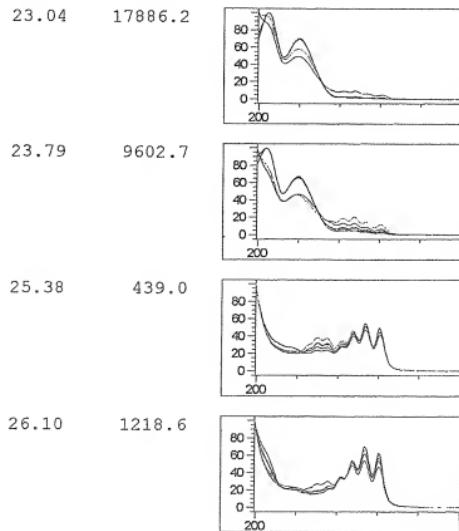
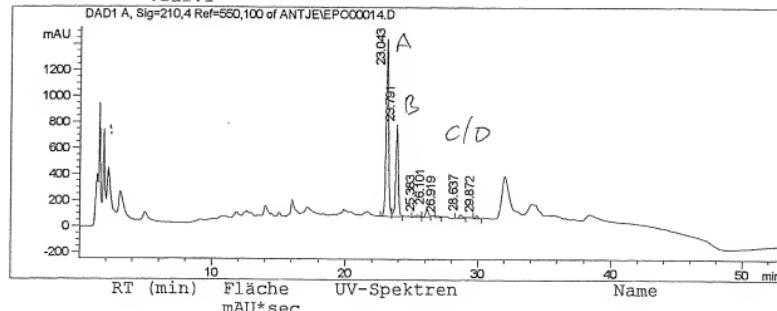
XAD - Elution

			EPOXYLON	
			AB - Gehalt	(%)
1.	MeOH / Wasser 1:2 (ca 30 L)		-	-
2.	MeOH	15 L	2,60	1,40
3.	"	15 L	2,10	1,23
4.	"	15 L	2,95	1,80
5.	"	30 L	2,63	1,58
6.	"	30 L	1,37	0,80
7.	"	30 L	0,50	0,32
8.	"	15 L	0,22	0,14
			12,37	7,27

Gesamtelutionsvolumen: 150 L  $\leq$  10 BV

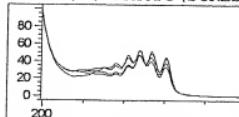


Test-Layout (Original-File: Spectra.rkr)  
Data File name: C:\HPCHEM\1\DATA\ANTJE\EPO00014.D  
Method name: C:\HPCHEM\1\METHODS\SCREEN1.M  
Sample Name: ~~EPO00014~~os Sample Info: HPLC\_MS\_ -> 4-46  
Injection Time: 10:36:36 AM  
Sequence Name:  
Report Style: screen1  
data acquired by:Antje  
vial:1

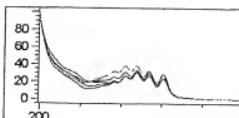


test-layout (original-file: spectra.rpr)  
Data File name: C:\HPCHEM\1\DATA\ANTJE\EPO00014.D  
Method name: C:\HPCHEM\1\METHODS\SCREEN1.M  
26.92 324.4

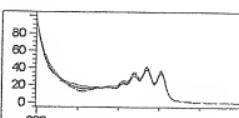
4-47



28.64 519.7



29.87 367.6



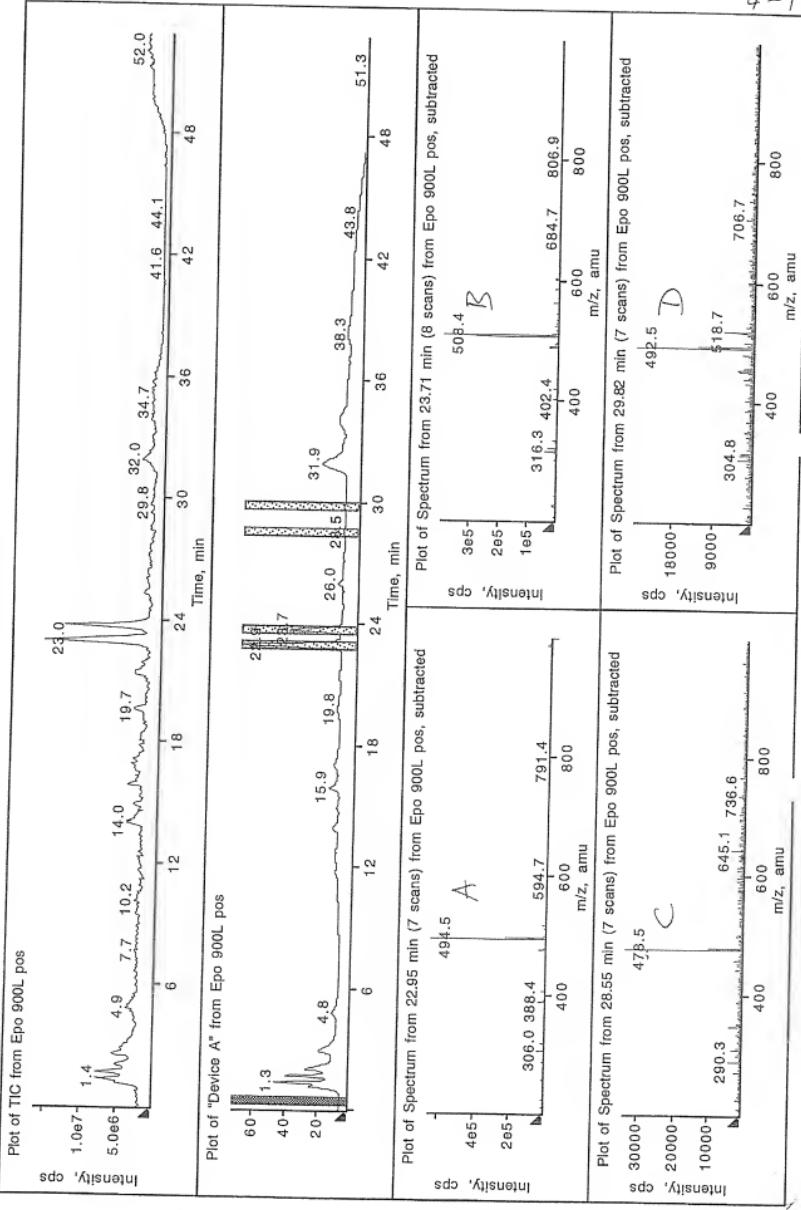
4 - 48

## Integration Results

Signal 1: DAD1 A, Sig=210,4 Ref=550,100

5  $\mu$ L

Peak#	Time [min]	Type	Area [mAU*s]	Height [mAU]	Width [min]	Start [min]	End [min]
1	23.043	PV	17886.182	1359.741	0.201	22.614	23.457
2	23.791	VV	9602.701	705.784	0.206	23.457	24.265
3	25.383	PV	438.981	17.453	0.335	24.965	25.738
4	26.101	VV	1218.557	71.913	0.252	25.738	26.433
5	26.919 <sup>d</sup>	VV	324.419	11.990	0.364	26.720	27.240
6	28.637	PV	519.701	26.924	0.279	28.245	29.056
7	29.872	VV	367.567	23.116	0.235	29.647	30.264



XAD-Celite 1-8 über Extrakt dampft konzentriert und anschließend mit EE verteilt

Wasserphase 42 l

ca 280 mg EPO in H<sub>2</sub>O Phase

EE-Phase 46 l

- Wasserphase wurde nur 1 mal extrahiert
- EE-Phase wurde im Roti konzentriert und von NCH übernommen.
- EE-Extrakt war sauer pH 5.0 und wurde mit 1M NH<sub>4</sub>COOCH<sub>3</sub> gepuffert. Schwierigkeiten bei der Pufferanziehung.
- Nachteil bei EE-Konzentrierung dampft NH<sub>3</sub>-Gas ab. Das Eluat wird sauer.
- Korrekte Pufferung mit 0.5 M KPO<sub>4</sub>-Puffer
- Extraktion ist neutral!
- EE-gesamt-Celites 246 g 407.  
 Gehalt EPO A = 13,92 g A  
 " " B = 8,40 g B
- von den 246 g Rohextrakt wurden 80 g entnommen und einmal mit n-Ketan ausgeschüttet!
- n-Ketanphase: 20 g  
 MeOH-Phase: 60 g 408.

Eissägeser Erhaltet 407 (2/3 davon)  
(2/3 s. 408) T=51

wurden mit Heptan - verteilt 413. Auswagen

Heptanphase: 20.4 g

EPO A 3.0 mg verworfen  
B 19 mg

LH2O - Chromatographie von So 90. 408 900 L 4-52

Teil 1 60g RoberTrakt

1 2 3 E 4 5 6 7 8

8 - Sporangien  
spots for epo-  
rhizone faded

9 10 11 12 E 13 14 15 16

Fractionierung

1 - 3

409. 60g

4 + 5 Sporangien

410.

6 - 12 Sporang. + EPO

411.

13 - Rest (19)

412.

Data File name: C:\HPCHEM\1\DATA\MITTWOCH\A000000->

Method name: C:\HPCHEM\1\METHODS\SCREEN1.M

Sample Name: Fr.6-12  
Injection Time: 4:02:31 PM

Sample Info:

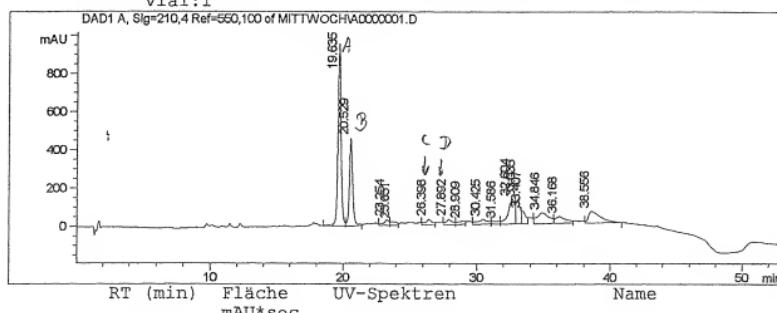
Sequence Name:  
Report Style: screen1  
data acquired by:Antje  
vial:1

4 - 53

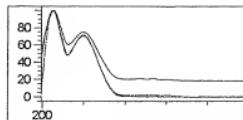
LH2O

on: [REDACTED]

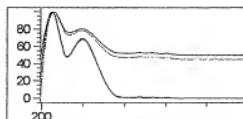
4:02:31 PM



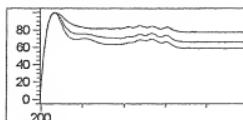
19.63 15304.8



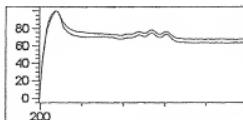
20.53 7617.5



23.25 894.8

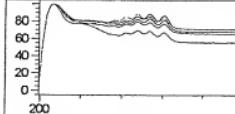


23.65 648.1

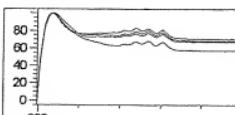


Data File name: C:\HPCHEM\1\DATA\MITTWOCH\A000000->  
Method name: C:\HPCHEM\1\METHODS\SCREEN1.M  
26.40 1092.9

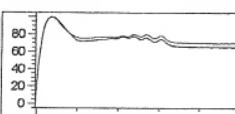
4-54



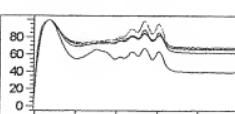
27.89 956.6



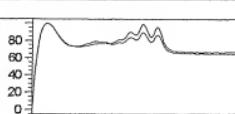
28.91 706.5



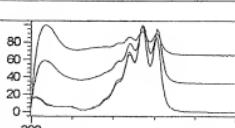
30.42 1476.6



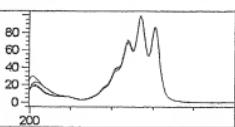
31.59 640.9



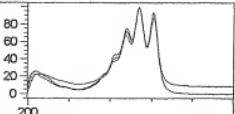
32.60 4815.9



33.04 2642.5

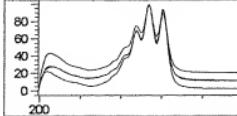


33.41 1459.5

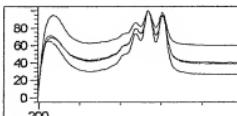


Data File name: C:\HPCHEM\1\DATA\MITTWOCH\A000000->  
Method name: C:\HPCHEM\1\METHODS\SCREEN1.M  
34.85 3627.0

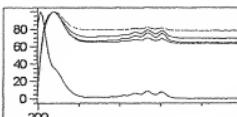
4-55



36.17 2105.6



38.56 4021.5



## Integration Results

4-58

Signal 1: DAD1 A, Sig=210,4 Ref=550,100

Peak#	Time [min]	Type	Area [mAU*s]	Height [mAU]	Width [min]	Start [min]	End [min]	
1	19.635	VV	15304.782	955.700	0.241	18.503	20.154	A
2	20.529	VV	7617.517	457.590	0.249	20.154	21.403	B
3	22.436	VV	533.199	14.543	0.483	21.932	22.681	C
4	23.254	VV	894.821	30.803	0.393	22.681	23.520	D
5	23.651	VV	648.111	19.969	0.421	23.520	24.170	E
6	26.398	VV	1092.884	30.130	0.485	25.898	26.916	F
7	27.892	VV	956.623	28.627	0.448	27.530	28.423	G
8	28.909	VV	706.516	16.989	0.574	28.423	29.178	H
9	30.425	VV	1476.579	27.183	0.694	29.676	31.044	I
10	31.586	VV	640.901	16.239	0.506	31.044	31.743	J
11	32.604	VV	4815.902	130.967	0.544	31.743	32.884	K
12	33.035	VV	2642.511	127.065	0.294	32.884	33.321	L
13	33.407	VV	1459.489	68.039	0.298	33.321	33.810	M
14	34.846	VV	3626.960	57.609	0.901	34.234	35.738	N
15	36.168	VV	2105.642	36.447	0.792	35.738	37.210	O
16	38.556	VV	4021.517	61.308	0.907	38.050	40.871	P

5800 - 2 μg

4.1 mg/ml

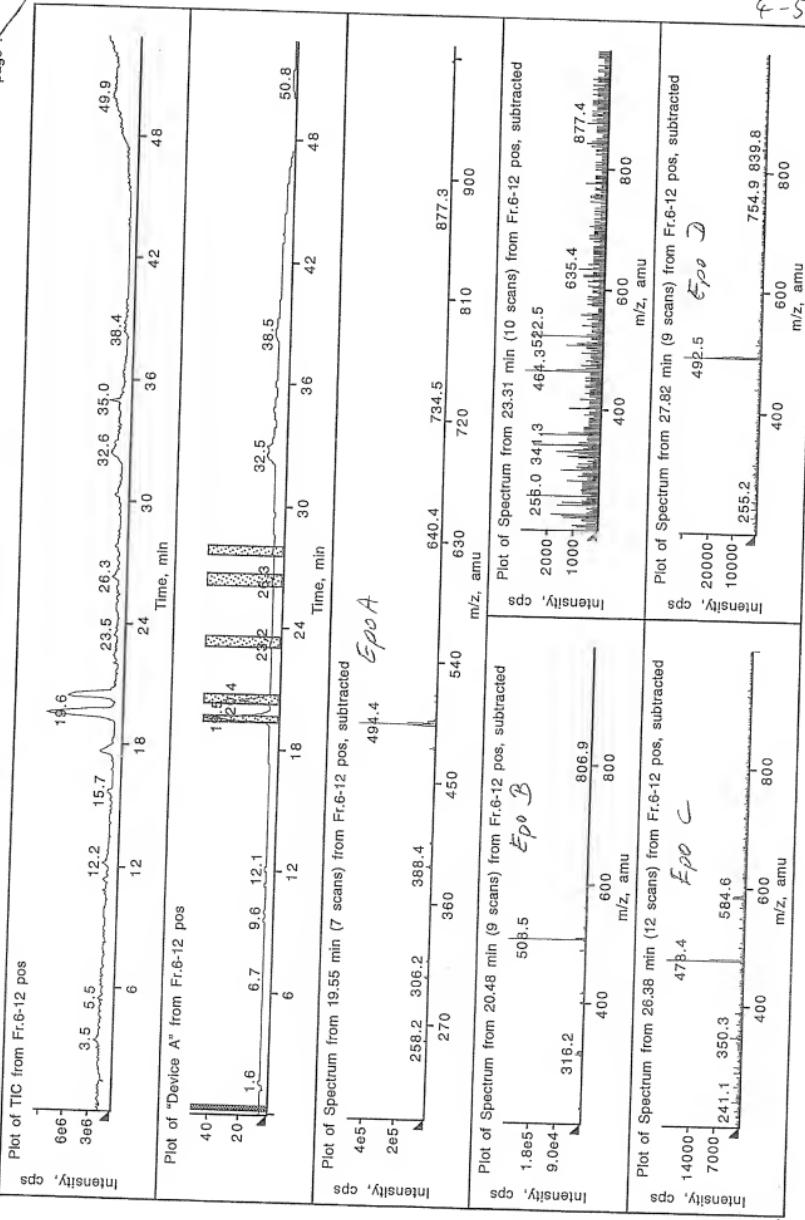
5ml

1000

2.0 μg

2000 + 200 + 5500      400 mg  
5800 + 1000

&gt;



Prop. R.P.-18 Chromatographie (Perck Prop.-bar)

4-57

Sace 90.411 ca 30 g

Probe wurde nicht getrocknet, da sie sich in  $\text{CaOH}_2$  unlöslich lässt.

LM M/W 6:4

Fraktion 1-30 mit Gradientenpumpe auf M/W = 67/33

1 verworfen

2 150 mg 414.

3)

4} verworfen

5)

6 0,521 g 415.

7 1,892 g 416. / ←

8 1,850 g 417. / (250 mg Bristol, 200 mg Boehringer, 1,3 g Silke)  
9} Fraktion verbrannte

10 1,847 g 418.

11 1,486 g 419.

12 ca 0,940 g 420.

13 98 mg 421.

14) verworfen

15)

16) verworfen

17)

18 3,34 mg 422.

19 Gewicht 232 mg, Epof 423.

20}

21 500 mg 424.

22)

Faktion:

22

4-5 g

23

172 mg ~~50 mg~~ 425.

24

Gewicht: 153 mg, Endo < 426.

25 verworfen

26

27)

257 mg 427.

28

Gewicht: 159 mg Endo 428.

29

Gewicht: 103 mg 429.

30 verworfen

4-60

# R.P.18 Chromatogramm

R. 128

$\ell: \eta/\text{W} 6:4$

$\Rightarrow \sim 160 \text{ ml/min}$   
180

R.256,

A

So 90.411 ~ 1. Teil o. 30 g Retardat.

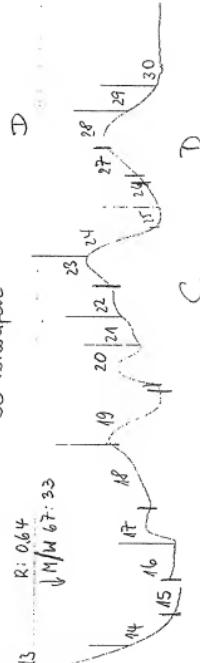
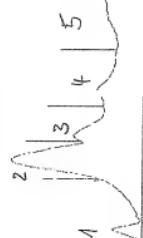
Fractions: 1) 1 verloren  
2) 2  
3 + 4 + 5 verloren

15 + 16 + 17 verloren  
18 + 19  
20 - 22  
23 + 24 C  
25 + 26 + 27 verloren

28  
29  
30 verloren

R: 0.64  
 $\sqrt{M}/M = 67:23$

6



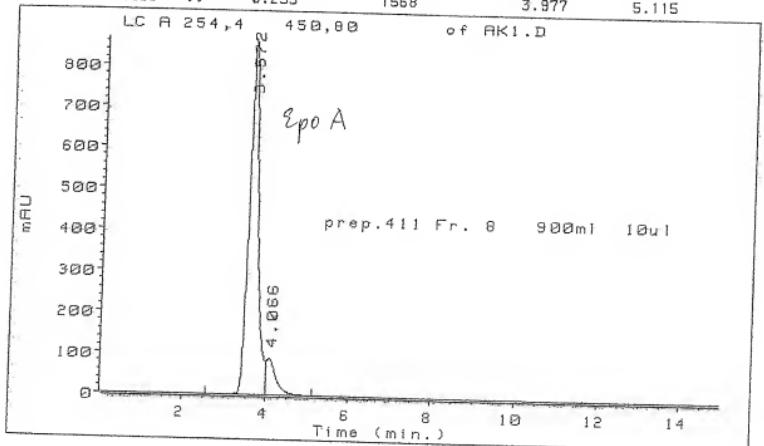
C

D

4-61

LC A 254,4 450,80 of AK1.D  
DATA:AK1.D

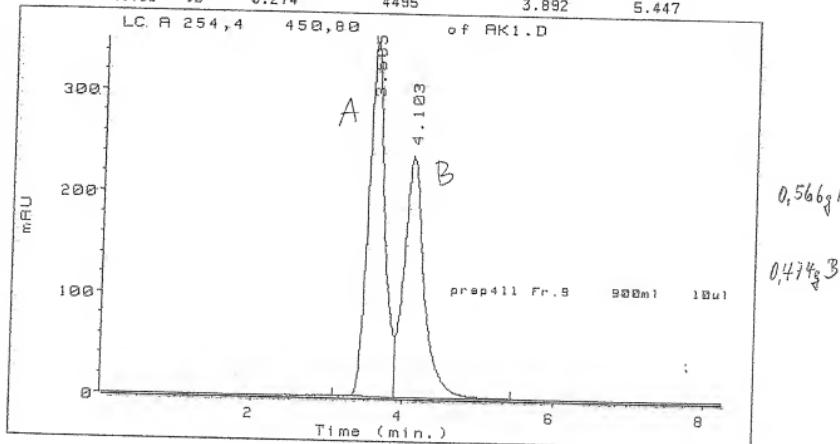
Peak#:	Ret Time	Type	Width	Area	Start Time	End Time
1	3.572	BV	0.234	13828	2.544	3.977
2	4.066	VV	0.255	1568	3.977	5.115



4-62

LC A 254,4 450,80 of AK1.D  
DATA:AK1.D

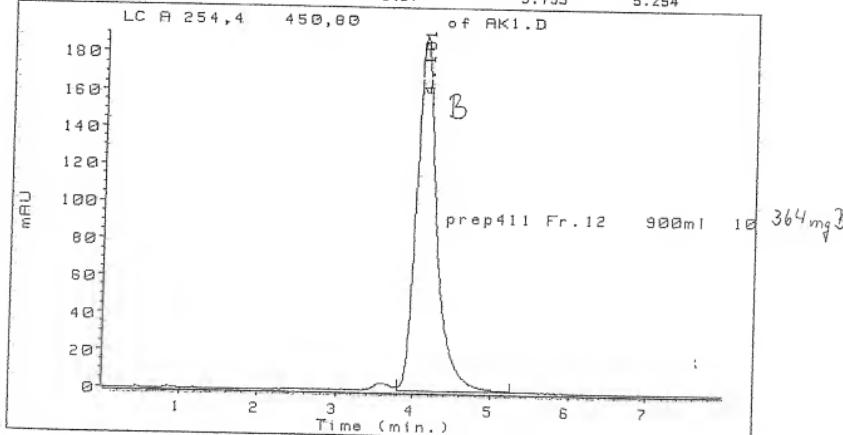
Peak#	Ret Time	Type	Width	Area	Start Time	End Time
1	3.585	BV	0.227	5375	3.079	3.892
2	4.103	VB	0.274	4495	3.892	5.447



4-63

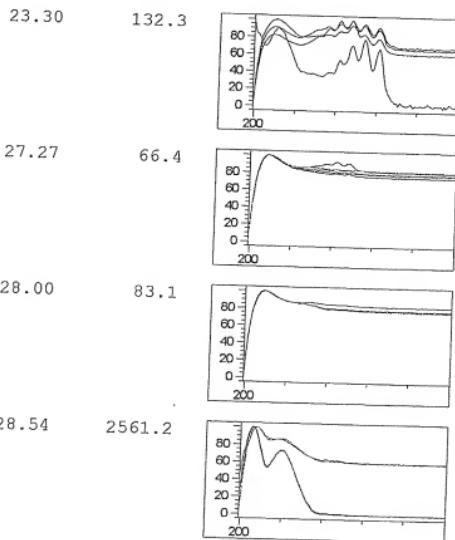
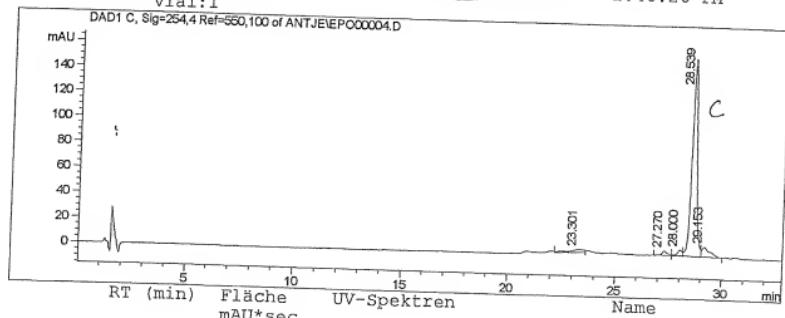
LC A 254,4 450,80 of AK1.D  
DATA:AK1.D

Peak#	Ret Time	Type	Width	Area	Start Time	End Time
1	4.101	UV	0.275	3461	3.795	5.254

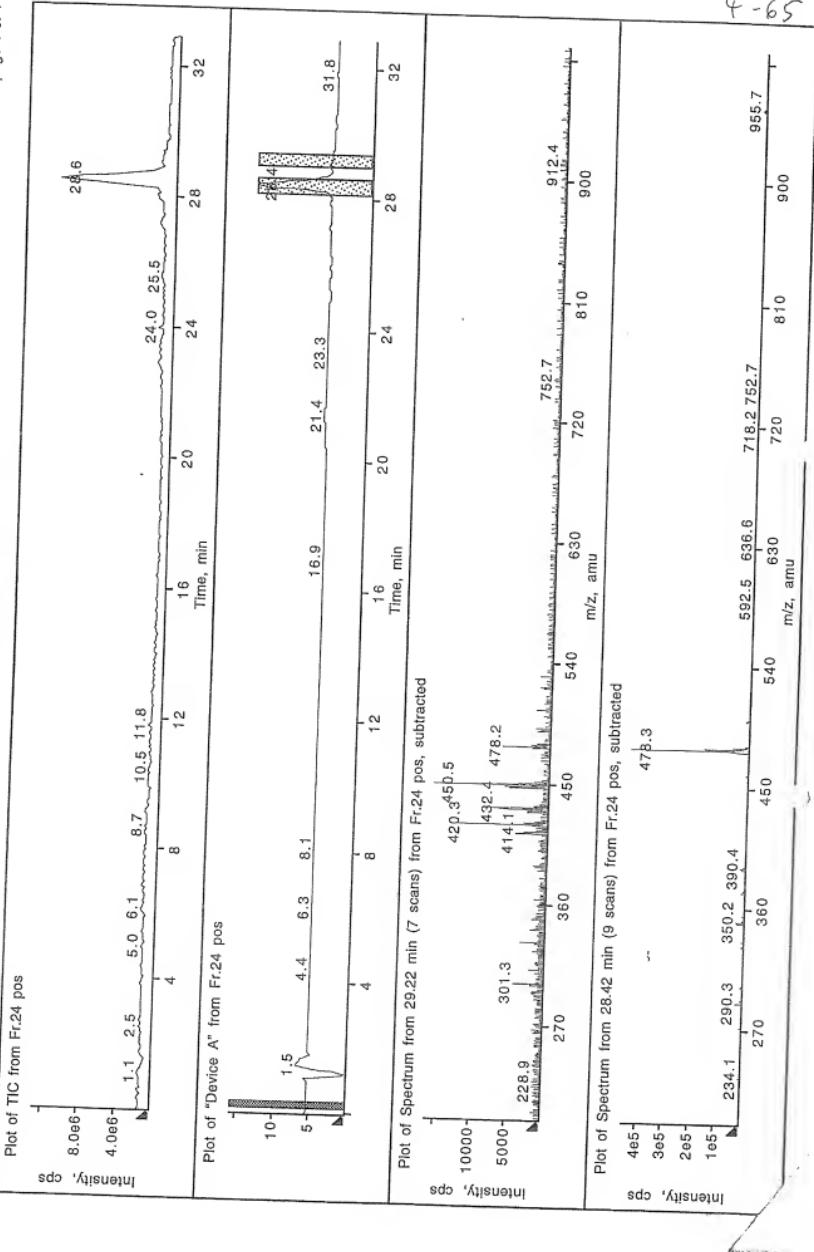


4-64  
Data File name: C:\HPCHEM\1\DATA\ANTJE\EPO00004.D  
Method name: C:\HPCHEM\1\METHODS\SCREEN1.M  
Sample Name: Fr.24 20 $\mu$ L Sample Info: HPLC\_MS ->  
Injection Time: 2:40:26 PM Screening gradient  
Sequence Name:  
Report Style: screenl  
data acquired by:Antje  
vial:1

S090.426  
on [REDACTED] 2:40:26 PM



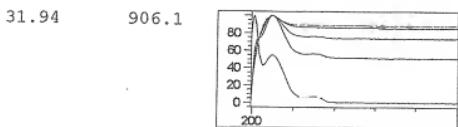
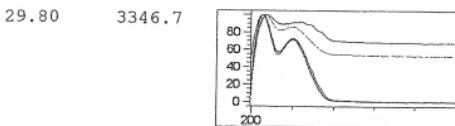
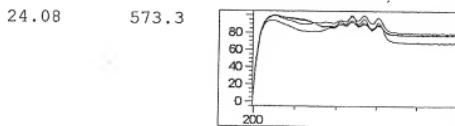
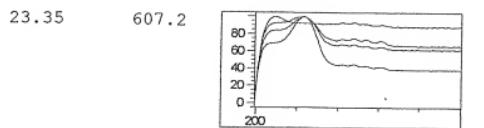
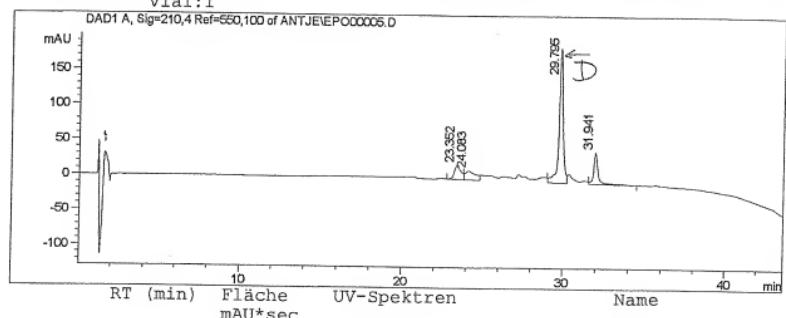
Donnerstag, [REDACTED] 14:57 Uhr

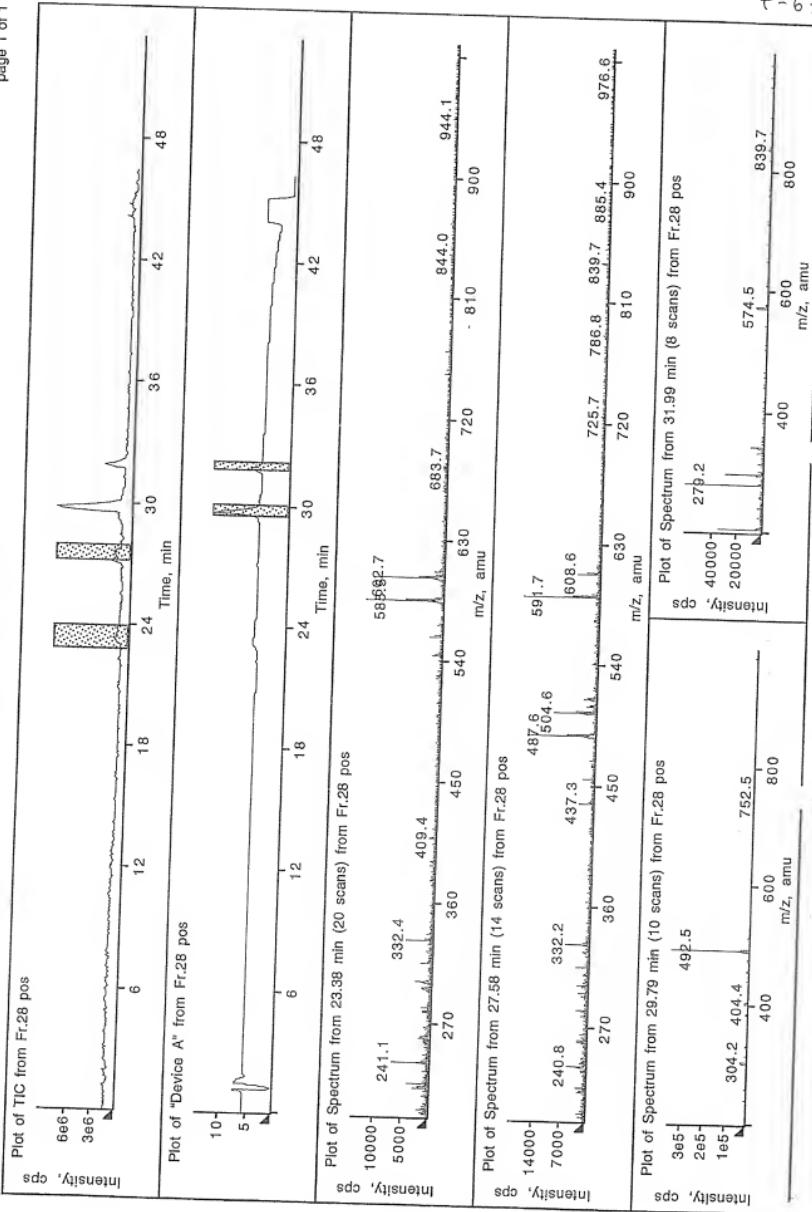


File name: spectra.fpr  
Data File name: C:\HPCHEM\1\DATA\ANTJE\EPO00005.D  
Method name: C:\HPCHEM\1\METHODS\SCREEN1.M  
Sample Name: Fr.28  
Injection Time: 3:27:54 PM  
Sequence Name:  
Report Style: screen1  
data acquired by: Antje  
vial: 1

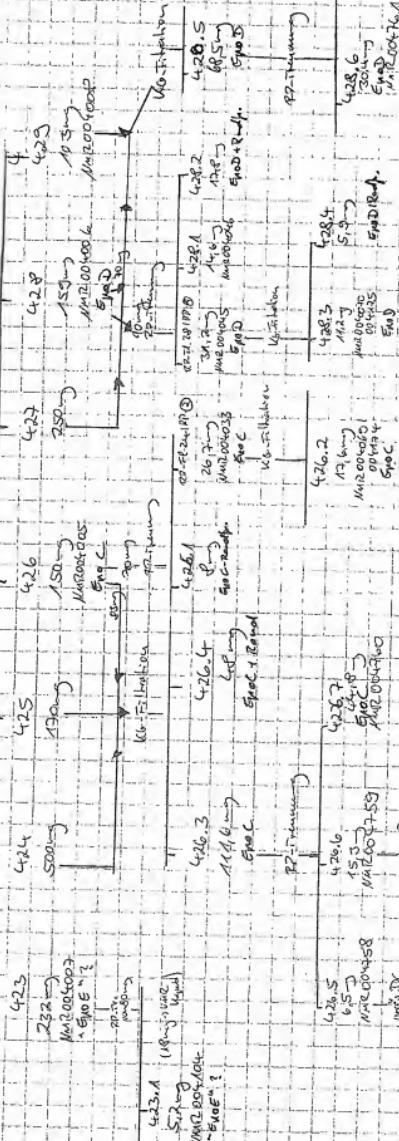
4-66  
So 90.428

on: [REDACTED] 3:27:54 PM





BR - Trennung von SG 90, 441



4-68

RP-Thinlayer von RP-II 24 (Rung Nov 153-a)

$\rightarrow$  20 cm  $\times$  20 cm

H = 65

Säule = Merckil C18, 2 µm      20 x 250 mm

CM = 70 µOH  
 $30 \text{ Na}_2\text{HPO}_4, 0,01 \text{ M}, \text{NH}_3\text{H}_2\text{O}$       umstellen  $\rightarrow$  73 µOH  
 $23 \text{ Na}_2\text{HPO}_4, 0,01 \text{ M}, \text{NH}_3\text{H}_2\text{O}$

Puffer: 200

, Puffer: 5 ml/min

$\lambda$  = 254 nm

, Range: 0,66 - 10

Fraktionen aus der H<sub>2</sub>O-Phase (rechts), 2 x mit EE extrahiert, EE-Phase mit H<sub>2</sub>O gewaschen und mit MgSO<sub>4</sub> getrocknet.

Fraktionierung:

RP-II 24/RP-② - Raudt: Crystall: Rung  $\rightarrow$  Ansatz Ers (17)  
 $\boxed{426 \text{ g}}$

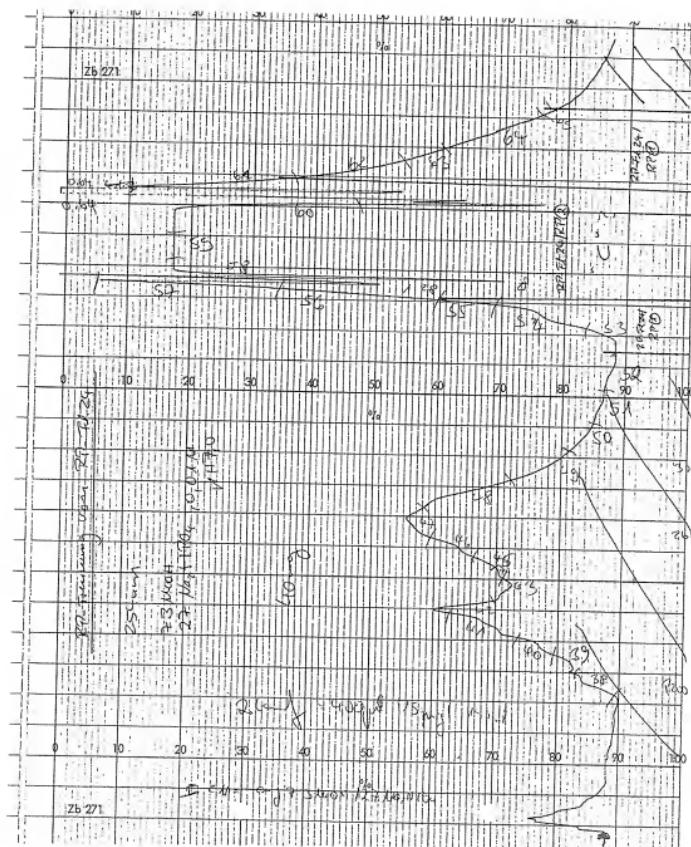
RP-II 24/RP-② - Raudt: " : " : 26,7 mg, NMR 004033, WLS 132 g  
 $\boxed{C}$   $\downarrow$   $\rightarrow$  VLG Filtration (5,11 g)

$\frac{\text{VLG}}{\text{Ers}}$

Dr. 95 45°C 0,1 5 MeOH

Zeugma ① = RP-② - 19,3964 g  
 RP-② = 22,7223 g

4-70



## RP18 Chromatography

silica gel

KG-Filtrations von So 90 GM KTP-Fl.24 KTP-(2)  $\stackrel{?}{=} \text{C}$

4-71

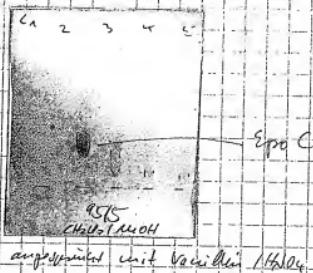
So 90 GM KTP-Fl.24 KTP-(2) = 26,7 mg in  $\text{CH}_2\text{Cl}_2$  aufgetragen

offene Säule = Material = KG 60 - 0,063 mm - 0,200 mm

I 8 cm Höhe, Ø 0,9 cm

$\rightarrow$  was gemacht in 97  $\text{CH}_2\text{Cl}_2$  / 3  $\text{AcOH}$ , eluiert mit

97  $\text{AbCl}_2$  / 3  $\text{AcOH}$



### Fractionierung:

So 90 GM KTP-Fl.24 KTP-(2) / KG = Gewicht: 17,6 mg, NMR 004174, d, 2.3 ppm  
[426.2] C

Durchsatz: NMR 004174, d, 2.3 ppm  
NMR 004069  
Mw. 167 g/mol



Epo C MIC = 50 mg/ml

Längen Wt = 19,4406 g

RP-Trennung von RP-F1.2P / 90mg vs 150mg

4-42

SG 90.411 RP-F1.2P = 90mg von 150mg in 3 Käpfen gleich

Säule - Wundt 1/10, 2µm, 20 ± 250nm

CM = 75% HOH | 25% Na<sub>2</sub>HPO<sub>4</sub> | 0,01 M NH<sub>3</sub>O

Fließzeit = 200

k = 2,5cm

Reinheit Säule/Spur

Range = 0,64 - 0,8

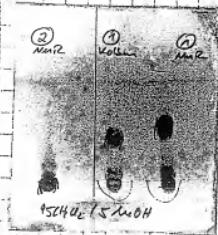
Fractionen aus zw. H<sub>2</sub>O - Phasen eingetragen, 3x mit EE extrahiert, EE-Phase mit H<sub>2</sub>O gewaschen und mit MgSO<sub>4</sub> getrocknet.

Fractionierung:

SG 90.411 RP-F1.2P / RP - ① = 31,2mg, NMR 004045, Mr. 145g/16  
? ② 15240615mH

SG 90.411 RP-F1.2P / RP - ② = 14,6mg, NMR 004046, Mr. 146g/16  
? ③ 1528.1

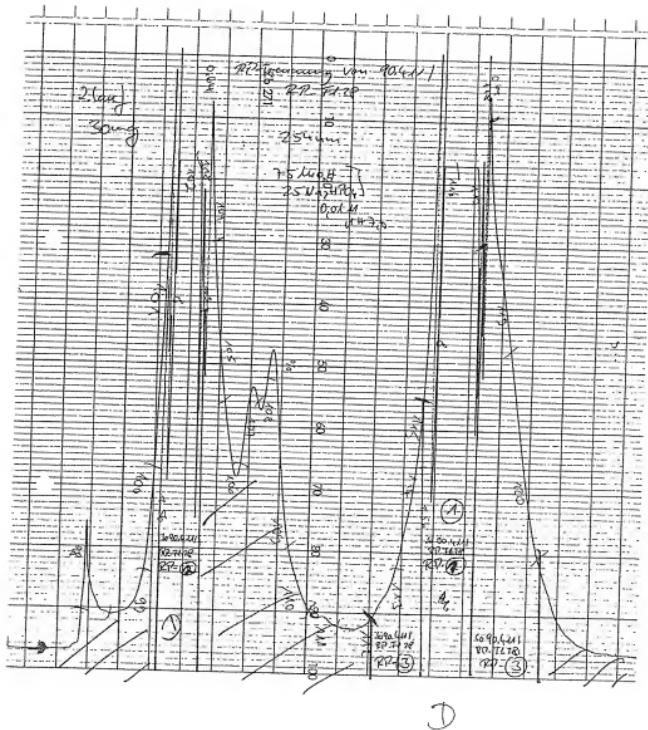
SG 90.411 RP-F1.2P / RP - ③ = 17,8mg  
? 1528.2 Reinheit abhängig



Ergebnisse: RP - ① = 22,1882g

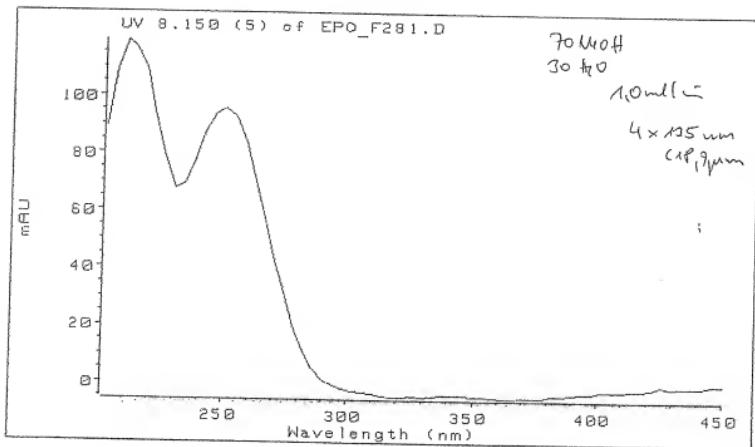
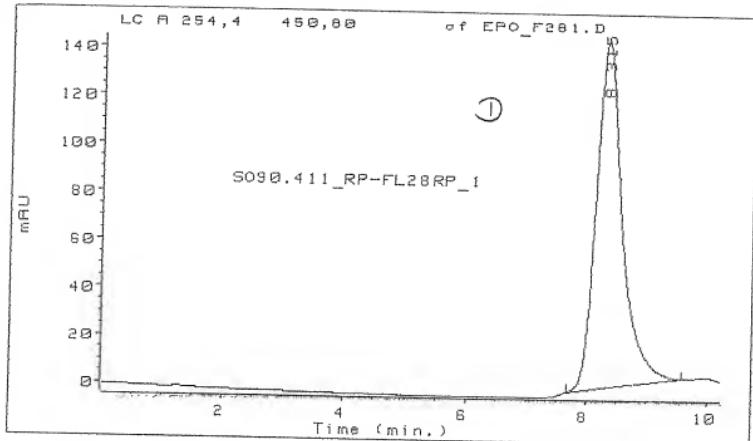
RP - ② = 12,9169g

RP - ③ = 16,9302g



D

RP18 chromatogr.



Silica gel

U.G. Filtration. Cen. No. 90. 4/11 (PP. 7128) 1/PP. (Q = 1)

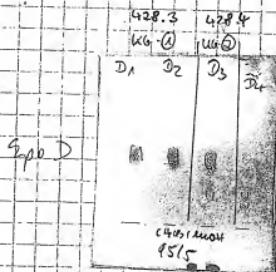
So. 90.411 (P) - Fl. 28 (P) (1) = 31,2 g in 1446 aufgetragen

$$\text{Offene Saule} = \frac{\text{Material}}{\text{Material} + 0,063 \text{ m}} = 0,7 \text{ m}$$

Iron Hole, Oregon

-7 was prepared in 97%  $\text{CH}_2\text{Cl}_2$  / 3%  $\text{MeOH}$ , eluted with

97 23404



Angerichtet = f. Vanillelikörloge

Faktorisierung =

Sp 90-4111(RP) El 28  
478.3 D

Se 90-4-11 (PZ) Tel 2P 187-① 160 (2) = 613 - (and it is 5, long →) Vierung für  
[4284] D

$$E_{NO_2} = M_{NO_2} C = 15 \text{ mg/m}^3$$

Koogwicht - 17,7492 x0-0

4,784 kg 16.6

**132.****NMR-ANTRAG**

GBF — Abt. Molekulare Strukturforschung

4-78Substanz-Bez.: S 90.411 IRP-F124 IRP-(2)1C<sup>b</sup>

Summenformel:

Substanzhersteller: PololanAbteilung: MC (A-A.7) Tel.: 343Kernart(<sup>1</sup>H/<sup>13</sup>C/<sup>31</sup>P, andere?)Substanz-Menge: 20 mg, Molmasse:geeignetes Lösungsmittel: CD<sub>3</sub>OD weitere Messung nach Zugabe vonSubstanz zurück: ja nein 

Strukturvorschlag:

**Allgemeine Angaben**

- Probe lagern im Kühlschrank   
 im Tiefkühlfach   
 im Dunkeln
- Probe auf Abruf beim Hersteller

Radioaktiv  Toxisch 

Signale erwartet zwischen  
 $\delta =$  0 und 9  
 Gewünscht: nur Spektrum   
 plus Integral   
 Interpretation

Zahl der Akkumulationen (falls &gt; 104):

**Art des Experiments**

- <sup>1</sup>H Standardspektrum   
 Entkopplung  Differenz-NOE   
 Differenz-Entkopplung   
 Entkoppler-Frequenz(en): \_\_\_\_\_

<sup>13</sup>C <sup>1</sup>H-Entkopplung:  
 Breitband  selektiv   
 DEPT  ohne

**Plot und Datenmanipulation**

- Gauss-Multiplikation   
 <sup>1</sup>H Linienausdruck

$\delta =$  8.9 bis -0.1 (0.15 ppm/cm)   
11.9 bis -0.1 (0.2 ppm/cm)

Drehungen:  
 10 Hz/cm  von  $\delta =$  \_\_\_\_\_ bis \_\_\_\_\_

- <sup>13</sup>C normal ( $\delta = 220$  bis 0)

anderes Format: \_\_\_\_\_

Sonderwünsche: COSY  <sup>13</sup>C - <sup>1</sup>H Korrel. Direkt  Long-range

- gemessen auf  AM-300  
 ARX-400  
 DMX-600

(Nicht vom Antragsteller auszufüllen)

gespeichert unter Nr. S 1240-33/1012  
10Bitte um Rücksprache 

Kommentar:

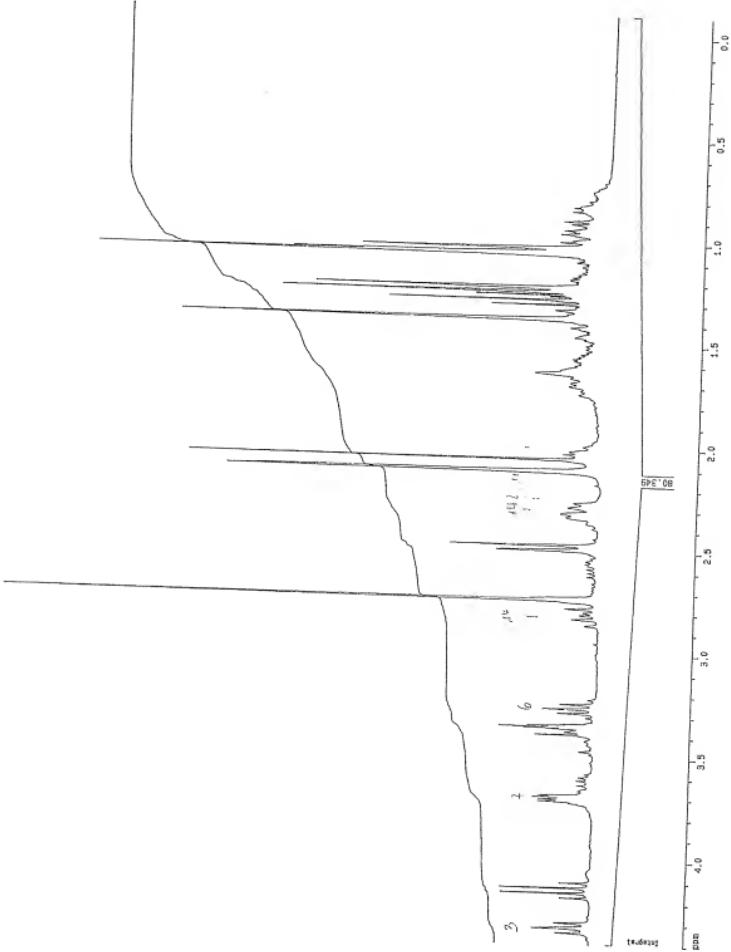
(Unterschrift)

$E_{\text{pollution}}$

So 90.4.4 / 2.7-24 (2.7-②)

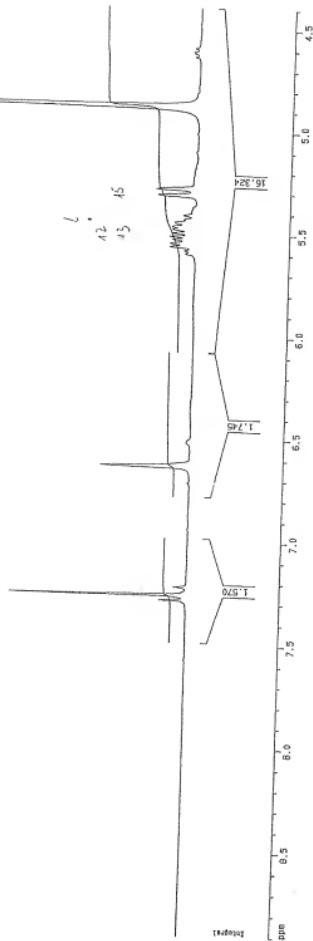
20- $\gamma$  → 26.7- $\gamma$

SIPZ4033 10 1 Ponson



4 - 79

4-80



SIPZ4033 10 1 Pohlan

$\Sigma_{\mu} \text{vol}_{\mu} \text{vol}_{\mu}$

50 90.444 (RP -74.241 RP)  $\frac{\text{d}}{\text{d}t}$

SIPZ033 201 Pohlan

Current Data Parameters

NAME SIPZ033  
EXPT 20  
PRGNO 1

P2 - Acquisition Parameters

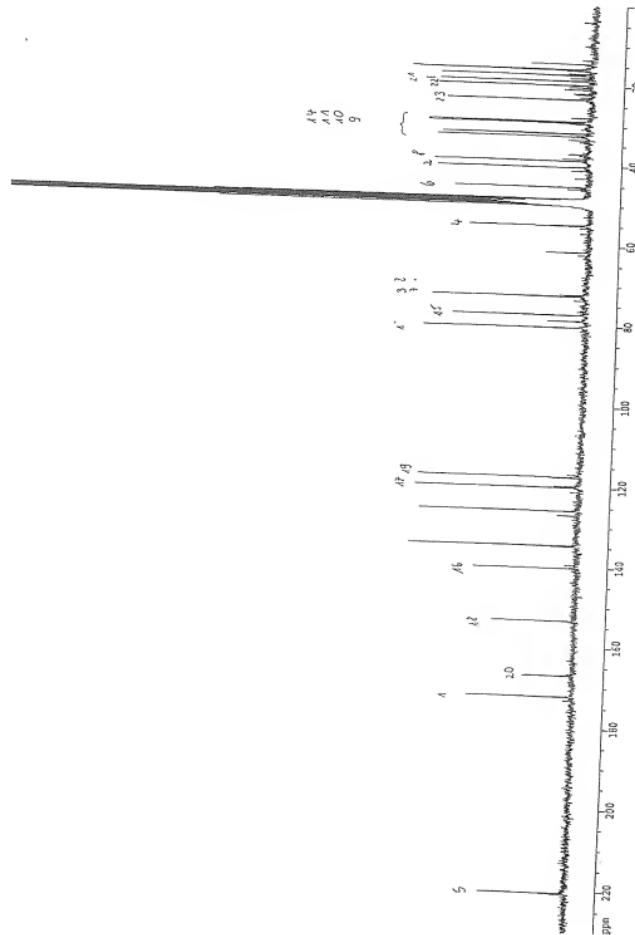
Date 18.21  
Time 18.21  
INSTRUM spect  
PROBOD 5 mm WID 18  
PULPROG zg3j0  
TD 32768  
SOLVENT H2O  
NS 8000  
DS 100  
SWH 24809.521 Hz  
FIDRES 0.074650 Hz  
AQ 0.681390 sec  
RG 2396.8  
DW 21.000 usec  
DE 5.50 usec  
TE 300.0 K  
D1 0.0002000 sec  
T1 1.13  
D2 1.000000 sec  
CPDPRG02  
PCPDQ2  
SP02 300.1312005 MHz  
NUC1 1H  
P1 1.20 dB  
PL1 12.20 dB  
T2 11.00 usec  
D3 5.50 usec  
E1 75.477501 MHz  
W1C 11C  
H1 1.00 dB  
D11 0.0000000 sec

P2 - Processing Parameters

SI 32768  
SF 75.467419 MHz  
DW 0  
EN 0  
LB 0  
GB 0  
FC 1.40  
TP 1.00 Hz

1D NMR parameters

CX 30.00 cm  
F1 230.0000 Hz  
F2 17357.58 Hz  
F3 0.00 Hz  
PHEN 7.68587 ppm/cm  
SENSE 57.93837 ppm/cm



DU=u, USER=chk, NAME=SIPZ4033, EXPNO=20, PROCNO=1  
 F1=230.000ppm, F2=0.000ppm, MI=0.00cm, MAXI=10000.00cm, PC=1.400

4-82

#	ADDRESS	FREQUENCY [Hz]	[PPM]	INTENSITY
1	6711.5	16634.855	220.4237 c 5	2.95
2	11729.2	12988.931	172.1126 c 1	3.44
3	12268.5	12597.046	166.9198 - 20	1.71
4	13677.1	11573.543	153.3577 - 18	2.70
5	15059.4	10569.200	140.0494 - 16	3.46
6	15615.0	10165.478	134.6998	0.86
7	15640.6	10146.885	134.4534 -	5.61
8	16421.5	9579.455	126.9346	0.70
9	16539.5	9493.721	125.7986 -	5.35
10	17145.8	9053.167	119.9609 - 17	5.34
11	17174.2	9032.517	119.6873	0.84
12	17398.9	8869.258	117.5240	0.88
13	17411.1	8850.417	117.4068 - 19	5.22
14	21268.5	6057.571	80.2671 -	5.41
15	21435.0	5936.585	78.6640	1.22
16	21589.0	5824.736	77.1819 - 15 ?	4.28
17	22074.7	5471.765	72.5048	5.04
18	22109.2	5446.690	72.1725	0.87
19	23214.8	4643.369	61.5279	1.35
20	23911.4	4137.193	54.8208 - 4	4.02
21	24427.1	3762.479	49.8555	11.90
22	24455.7	3741.021	49.5712	34.54
23	24486.1	3719.640	49.2879	70.13
24	24515.7	3698.156	49.0032	80.32
25	24545.1	3676.791	48.7201	69.03
26	24574.6	3655.367	48.4362	34.30
27	24604.0	3633.971	48.1527	12.04
28	24859.0	3448.694	45.6977	0.72
29	24909.2	3412.198	45.2141 - 6	4.38
30	25330.7	3105.970	41.1563	0.62
31	25423.8	3038.285	40.2594 - 2	4.95
32	25580.7	2924.324	38.7494 - 8	5.13
33	25632.7	2886.490	38.2481	0.92
34	25754.1	2798.305	37.0795	0.73
35	26126.9	2527.458	33.4906	0.74
36	26224.1	2456.771	32.5540	4.97
37	26298.1	2403.007	31.8416	4.80
38	26550.6	2219.588	29.4111	0.72
39	26578.0	2199.672	29.1472	5.24
40	26607.5	2178.218	28.8629	5.45
41	26699.7	2111.245	27.9755	0.68
42	27183.1	1760.011	23.3214 - 23	4.69
43	27335.5	1649.258	21.8538	0.63
44	27438.5	1574.374	20.8616	0.96
45	27497.0	1531.911	20.2989	0.76
46	27551.4	1492.387	19.7752 - 12	5.09
47	27665.8	1409.260	18.6737 - 24	4.97
48	27735.3	1358.757	18.0045	0.76
49	27819.7	1297.446	17.1921 - 24	4.98
50	27855.0	1271.734	16.8514	0.80
51	27928.3	1218.500	16.1460	0.88
52	27951.2	1201.869	15.9256	5.26
53	27965.0	1191.823	15.7925	5.81
54	28102.7	1091.776	14.4668	2.05

4-83

167.

**NMR-ANTRAG**

GBF — Abt. Molekulare Strukturforschung

+ - 84

Substanz-Bez.: Jo 90.411 RP-F1.241RP-21KG-C

Strukturvorschlag:

Summenformel: \_\_\_\_\_

Substanzhersteller: Polyan

Abteilung: NL (1.1.2) Tel.: 343

Kernart (<sup>1</sup>H, <sup>13</sup>C, <sup>31</sup>P, andere?) \_\_\_\_\_

Substanz-Menge: 17,6 mg, Molmasse: \_\_\_\_\_

geeignetes Lösungsmittel: CD<sub>3</sub>OJ weitere Messung nach Zugabe von \_\_\_\_\_Substanz zurück: ja  nein Radioaktiv  Toxisch **Allgemeine Angaben**

Probe lagern im Kühlschrank   
 im Tiefkühlfach   
 im Dunkeln

Signale erwartet zwischen  
 $\delta =$  0 und 9Probe auf Abruf beim Hersteller Gewünscht: nur Spektrum   
 plus Integral   
 Interpretation 

Zahl der Akkumulationen (falls &gt; 104): \_\_\_\_\_

**Art des Experiments**

<sup>1</sup>H Standardspektrum   
 Entkopplung  Differenz-NOE   
 Differenz-Entkopplung   
 Entkoppler-Frequenz(en): \_\_\_\_\_

<sup>13</sup>C <sup>1</sup>H-Entkopplung:

Breitband  selektiv   
 DEPT  ohne

**Plot und Datenmanipulation**Gauss-Multiplikation Linienausdruck <sup>1</sup>H

$\delta =$  8.9 bis -0.1 (0.15 ppm/cm)   
 11.9 bis -0.1 (0.2 ppm/cm)

Drehungen:  
 10 Hz/cm  von  $\delta =$  \_\_\_\_\_ bis \_\_\_\_\_

<sup>13</sup>C normal ( $\delta =$  220 bis 0) 

anderes Format: \_\_\_\_\_

Sonderwünsche: COSY <sup>13</sup>C—<sup>1</sup>H Korrel.  Direkt  Long-range 

(Nicht vom Antragsteller auszufüllen)

gespeichert unter Nr. SLP 24069/10

gemessen auf

- AM-300
- ARX-400
- DMX-600

Bitte um Rücksprache 

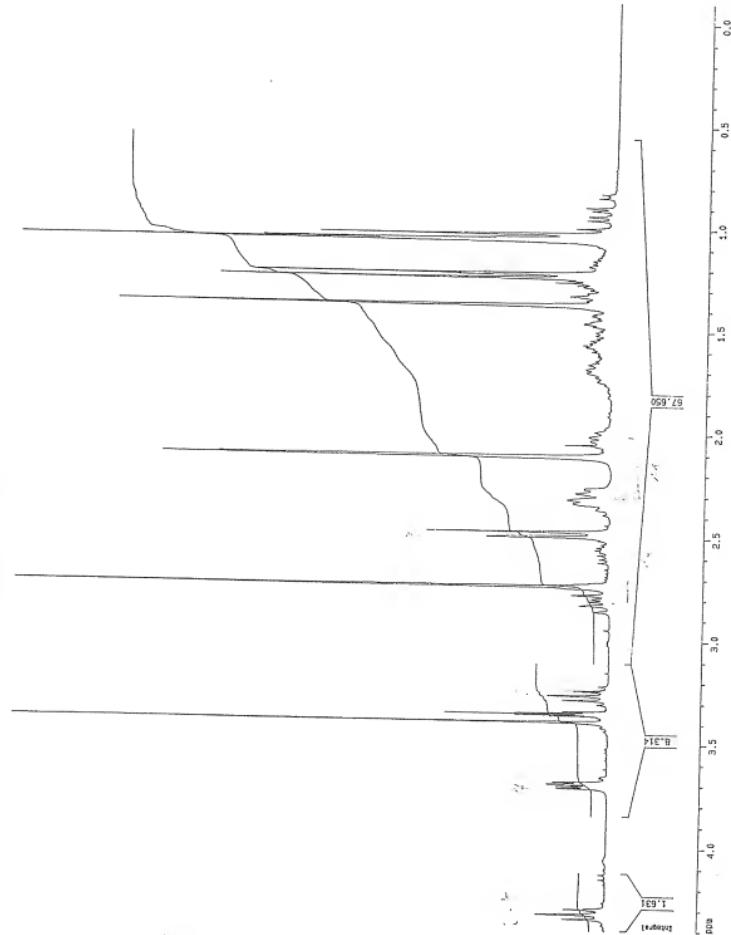
Kommentar:

(Unterschrift)

S 90.414 177-74.24 (EPD) / LC

EVO C  
[426.2]

SIP24069 10 1 Pohlman



Current Data Parameters

SWP4069

10

1

F2 = Acquisition Parameters

Data-

Time

5 sec

Repetition

5 sec

TE (sec)

1.0

TD

32768

SWF

64

NS

0

SHM

6172.839 Hz

SWINES

0.183600 Hz

AU

2.652590 sec

SW

1.01

DM

81.00 sec

DE

4.5°

TE

300.0 sec

D1

1.000000 sec

P1

15.00 usec

DE

4.50 usec

SWD1

30.138634 Hz

DE1

5.0 Hz

PL1

-4.00 dB

PC

1.00

1D NMR Parameters

CK

15384

SF

300.129862 Hz

NOV

no

SSB

0

L1

0.00 Hz

OB

0

PC

1.00

2D NMR Plot Parameters

CK

30.00 ch

FP

4.400 cps

F1

120.57 Hz

F2

>100 cps

SW

-30.01 Hz

PPM

0.15000 cps/cm

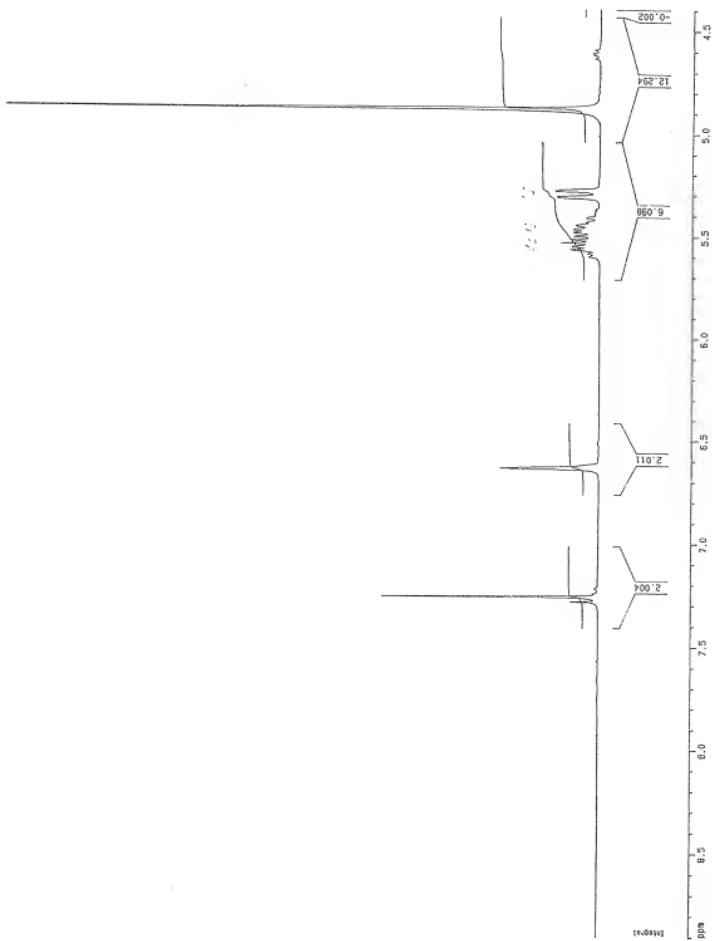
HEM

-45.0169 Hz/cm



4-85

4 - 86



SIPZ4069 10 1 Pohlan

Einlieferungsdatum: \_\_\_\_\_

Spektren-Nr.: 004174

273.

## NMR-ANTRAG

GBF — Abt. Molekulare Strukturforschung

4-87

Substanz-Bez.: Epo C 150 90.426.2

Strukturvorschlag:

Summenformel: \_\_\_\_\_

Substanzhersteller: Pololan

Abteilung: NC (1.1.2) Tel.: 343

Kernart (<sup>1</sup>H, <sup>13</sup>C, <sup>31</sup>P, andere?) \_\_\_\_\_

Substanz-Menge: 5 mg, Molmasse: \_\_\_\_\_

geeignetes Lösungsmittel: DMDO - d<sub>6</sub> weitere Messung

nach Zugabe von

Substanz zurück: ja Radioaktiv  Toxisch nein 

## Allgemeine Angaben

- Probe lagern im Kühlschrank   
 im Tieffühlfach   
 im Dunkeln
- Probe auf Abruf beim Hersteller

Signale erwartet zwischen  
 $\delta$  = \_\_\_\_\_ und \_\_\_\_\_  
 Gewünscht: nur Spektrum   
 plus Integral   
 Interpretation

Zahl der Akkumulationen (falls &gt; 104): \_\_\_\_\_

## Art des Experiments

- Standardspektrum   
 Entkopplung  Differenz-NOE   
 Differenz-Entkopplung   
 Entkoppler-Frequenz(en): \_\_\_\_\_

- <sup>13</sup>C <sup>1</sup>H-Entkopplung:  
 Breitband  selektiv   
 DEPT  ohne

## Plot und Datenmanipulation

- Gauss-Multiplikation   
 <sup>13</sup>C Linienausdruck

$\delta$  = 8.9 bis -0.1 (0.15 ppm/cm)   
 11.9 bis -0.1 (0.2 ppm/cm)

Drehungen: 10 Hz/cm  von  $\delta$  = \_\_\_\_\_ bis \_\_\_\_\_

<sup>13</sup>C normal ( $\delta$  = 220 bis 0)  anderes Format: \_\_\_\_\_

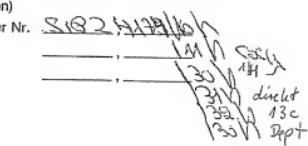
Sonderwünsche: COSY  <sup>13</sup>C - <sup>1</sup>H Korrel.  Direkt  Long-range

(Nicht vom Antragsteller auszufüllen)

- gemessen auf  AM-300  
 ARX-400  
 DMX-600  
 gespeichert unter Nr. S182 H2B10/

Bitte um Rücksprache 

Kommentar:



(Unterschrift)

5030 426-2

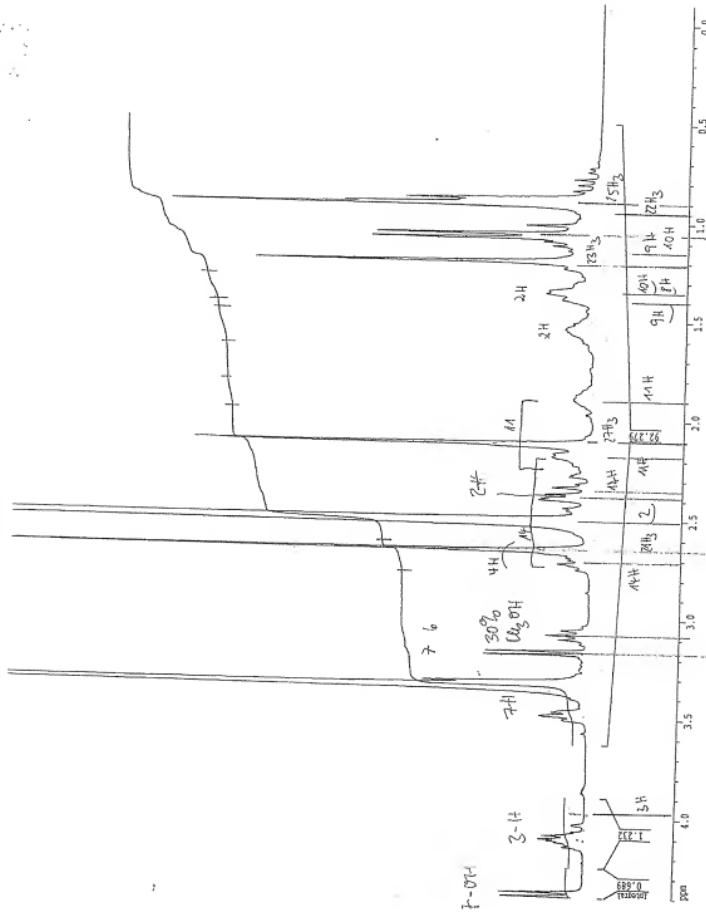
Evolution C

5-2

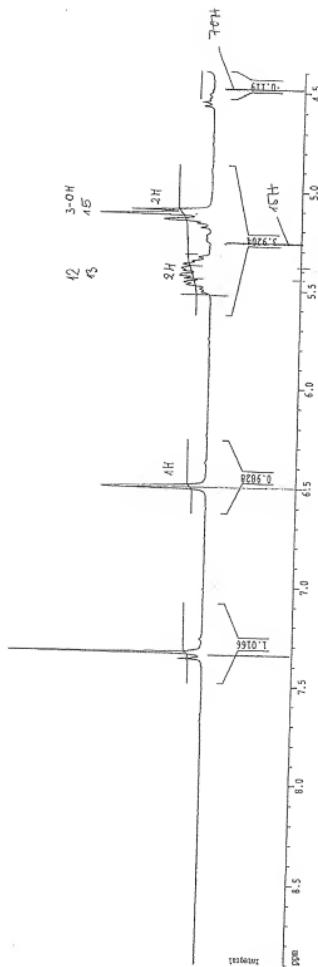
DHSO

SIE24174 101

4 - 88



DMSO



SIP64174 10 1

EPO, C

Mr. D. M. CO

SIP24174 32 1

Current Data Parameters

NAME : S1P24174  
EXPNO : 32  
PROCNO : 1

F2 - Acquisition Parameters

TD : 1024 sec

TE : 5.000 sec

TMDE : 0.000 sec

FAUC : 15.000 sec

SW1 : 1.000 sec

SW2 : 1.000 sec

RG : 64.000 usec

DM : 32768 Hz

DE : 5.50 usec

TE : 30.00 sec

TM : 0.000 sec

DL : 0.0000000 sec

PL1 : 25.00 dB

PL2 : 11.00 usec

P1 : 5.50 usec

D1 : 75.472501 MHz

DD : 1.000 sec

FC : 30.000000 sec

SI : 0.0000000 sec

F2 - Processing parameters

SZ : 32768

SP : 75.457734 MHz

RW : 1.00 sec

DM : 2.00 Hz

TC : 0

TD : 1.40

1D DMR plot parameters

CF : 30.00 cm

SP : 22.000 ppm

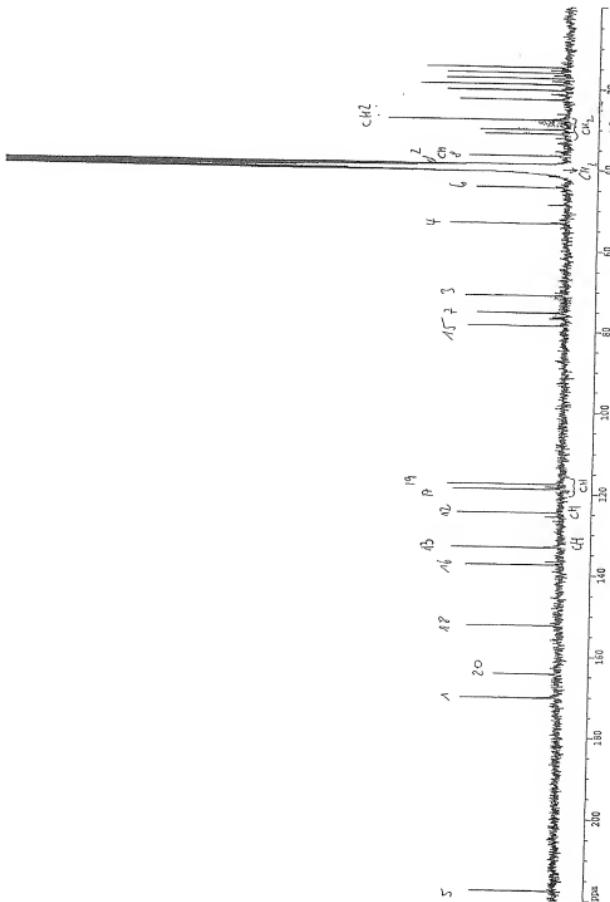
TP : 1662.51 Hz

TZ : 0.000 ppm

T2 : 7.3333 ppm/cm

PR1C : 553.13042 Hz/cm

PR2C : 553.13042 Hz/cm



/u/data/chk/nmr/SIPZ4174/32/pdata/1/screen

Fri [REDACTED] :53:32 [REDACTED]

DU=u, USER=chk, NAME=SIPZ4174, EXPNO=32, PROCNO=1  
 F1=220.000ppm, F2=0.000ppm, MI=0.00cm, MAXI=10000.00cm, PC=1.400

# ADDRESS FREQUENCY INTENSITY

		[Hz]	[PPM]	
1	6816.6	16416.988	217.5364*	2.93
2	11741.3	12838.661	170.1211*	3.38
3	12351.2	12395.488	164.2487*	2.24
4	13895.5	11491.410	152.2691*	3.28
5	15141.4	10368.112	137.3846*	3.32
6	15584.0	10046.493	133.1229* <sup>12</sup> *	3.68
7	16473.1	9400.500	124.5631* <sup>13</sup> *	3.50
8	17077.2	8961.576	118.7470*	3.67
9	17205.5	8868.332	117.5115*	3.99
10	21259.5	5922.664	78.4794*	3.38
11	21602.4	5673.510	75.1779*	3.04
12	22047.1	5350.393	70.8964*	3.37
13	23883.2	4016.285	53.2185*	3.94
14	24807.3	3344.793	44.3208*	3.11
15	25221.4	3043.879	40.3335	22.30
16	25250.1	3023.054	40.0575	58.88
17	25278.9	3002.137	39.7804	108.85
18	25307.6	2981.238	39.5034	119.63
19	25336.4	2960.312	39.2262	97.81
20	25365.2	2939.395	38.9490	47.04
21	25394.1	2918.407	38.6709*	15.56
22	25613.2	2759.223	36.5616*	3.35
23	26182.3	2345.693	31.0820*	2.84
24	26292.8	2266.400	30.0181*	2.99
25	26542.5	2083.948	27.6137*	6.08
26	27070.1	1700.635	22.5346*	3.69
27	27306.2	1529.078	20.2613*	4.11
28	27448.7	1425.549	18.8895*	5.04
29	27601.3	1314.677	17.4204*	4.15
30	27743.0	1211.706	16.0559*	4.09
31	27885.2	1108.357	14.6865	4.79

9 + 11

EPO C<sup>4</sup>  
H

in DMSO

Einlieferungsdatum: \_\_\_\_\_

Spektren-Nr.: \_\_\_\_\_

004045

145.

**NMR-ANTRAG**

GBF — Abt. Molekulare Strukturforschung

4-92

Substanz-Bez.: 50 90.411 RP-F1 2P 1RP-①Summenformel: (?)

Strukturvorschlag:

Substanzhersteller: PolarisAbteilung: NC (1.1.2) Tel.: 343Kernart  $^{1}H$   $^{31}P$ , andere?Substanz-Menge: 10.5 mg, Molmasse:geeignetes  
Lösungsmittel: CD<sub>3</sub>OD weitere Messung  
nach Zugabe vonSubstanz zurück: ja   
nein Radioaktiv  Toxisch **Allgemeine Angaben**Probe lagern im Kühlschrank   
im Tiefkühlfach   
im Dunkeln Probe auf Abruf beim Hersteller Signale erwartet zwischen  
 $\delta = 0$  und 9  
Gewünscht: nur Spektrum   
plus Integral   
Interpretation 

Zahl der Akkumulationen (falls &gt; 104):

**Art des Experiments** $^1H$  Standardspektrum   
Entkopplung  Differenz-NOE   
Differenz-Entkopplung   
Entkoppler-Frequenz(en): \_\_\_\_\_  $^1H$ -Entkopplung:Breitband  selektiv   
DEPT  ohne **Plot und Datenmanipulation**Gauss-Multiplikation Linienausdruck  $^1H$  $\delta = 8.9$  bis  $-0.1$  (0.15 ppm/cm) 

Drehungen:

11.9 bis  $-0.1$  (0.2 ppm/cm) 10 Hz/cm  von  $\delta =$  \_\_\_\_\_ bis \_\_\_\_\_ $^{13}C$  normal ( $\delta = 220$  bis 0) 

anderes Format: \_\_\_\_\_

Sonderwünsche: COSY  $^{13}C - ^1H$  Korrel. Direkt  Long-range 

(Nicht vom Antragsteller auszufüllen)

gemessen auf

gespeichert unter Nr. 51P24045/10

- 
- AM-300
- 
- 
- ARX-400
- 
- 
- DMX-600

130  
131Bitte um Rücksprache 

Kommentar:

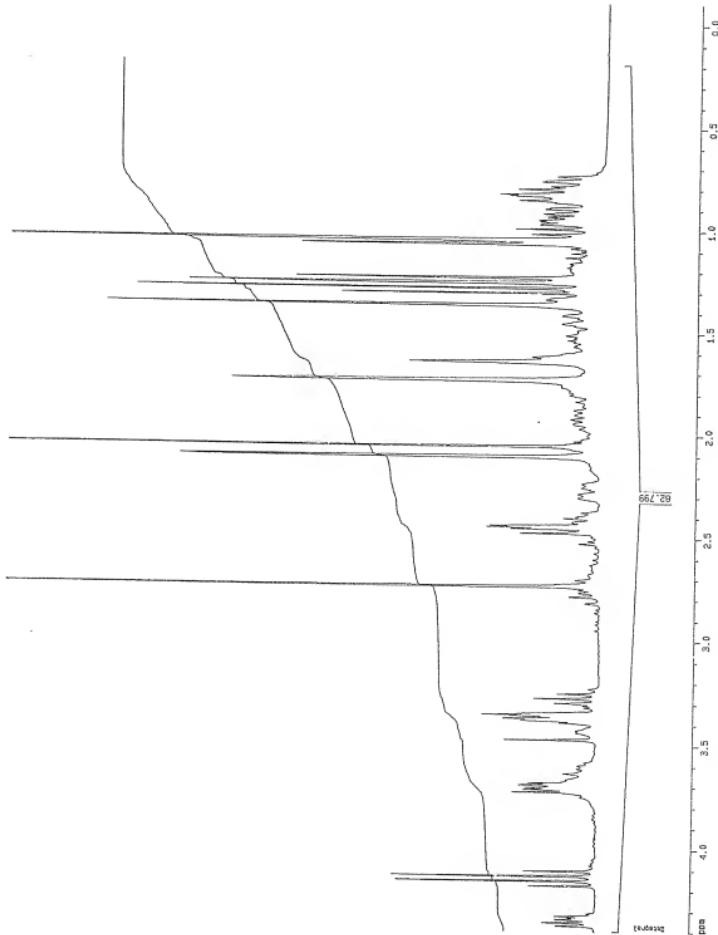
(Unterschrift)

$E_{\text{vol}}^{(1)}$

50.00044 (F0-F1) 20 (F0-1)

$\frac{1}{2} \int_{t_1}^{t_2} S_{\text{mag}} \rightarrow 2.4 \cdot 2$

SIPZ4045 10 1 Pohlman



Current Data Parameters

ST 30PZ405

ETW 10

PRGNO 1

PSGRD 1

TD 1024

SW1 10

SW2 10

DE 10

TE 10

TM 10

DS 10

SWH 0

FIDRES 6172.639 Hz

NUC1 0.10830 Hz

NUC2 2.654250 sec

NUC3 2.65

NUC4 0.000000

NUC5 4.00

NUC6 4.00

NUC7 300.0 K

NUC8 1.0000000 sec

NUC9 15.00 usec

NUC10 4.50 usec

NUC11 300.1380534 Hz

NUC12 1.00

NUC13 -4.00 db

NUC14 0.000000

NUC15 163.04

NUC16 300.129924 MHz

NUC17 no

NUC18 0

NUC19 0.00 Hz

NUC20 0

NUC21 1.00

NUC22 1.00

NUC23 30.00 cb

NUC24 4.400 ppm

NUC25 1120.57 Hz

NUC26 -0.10 ppm

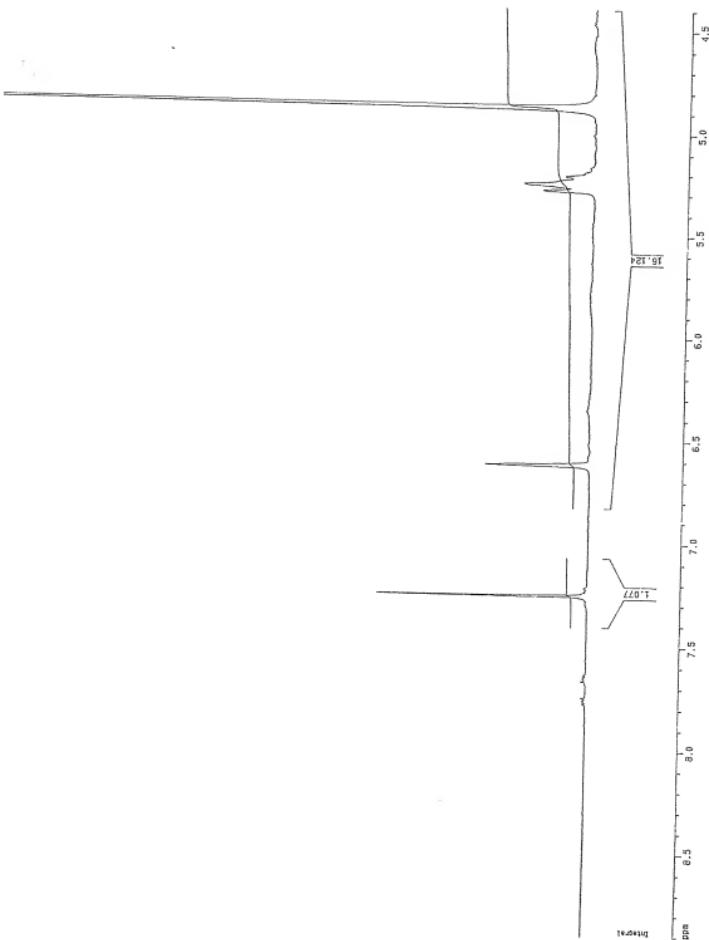
NUC27 -36.01 Hz

NUC28 0.1500 ppm/cm

NUC29 45.01950 Hz/cm

4 - 93

4 - 94



SIPZ4045 10 1 Pohlan

692.441 2D FID (R2-1)

1  
2  
3

SIP24045 20 1 Pohlman

Current Data Parameters

NAME SIP24045

SEPRO 20

PRICON 1

F2 - Acquisition Parameters

Data\_

T1ar 11.15

INSTRUM spect

PULPROG 5 ms QP 1H

TD 209768

SOLVENT MeOH

NS 3760

DS 2869

SWH 53.3 Hz

FTDHES 0.72659 Hz

TDRES 0.6861780 sec

AL 2048

Re 21.000 usec

DE 4.50 usec

TE 300.0 K

0.0002000 sec

R1 0.000250.00

D1 0.800000 sec

COPRME2 0.44115 sec

CPDPME2 0.44115 sec

SP02 300.132005 MHz

NMR2 1H

R12 -3.00 dB

P12 12.20 usec

P1 11.20 usec

DE 4.50 usec

SP24 75.472001 MHz

NP1 13C

R11 -3.00 dB

D11 0.0000000 sec

F2 - Processing Parameters

S1 32768

SF 75.467434 MHz

EW 0

SSB 0

LB 2.00 Hz

SB 0

PC 0

TD 1.00

2D NMR plot parameters

CPX 30.00 cps

SP 200.00 cps

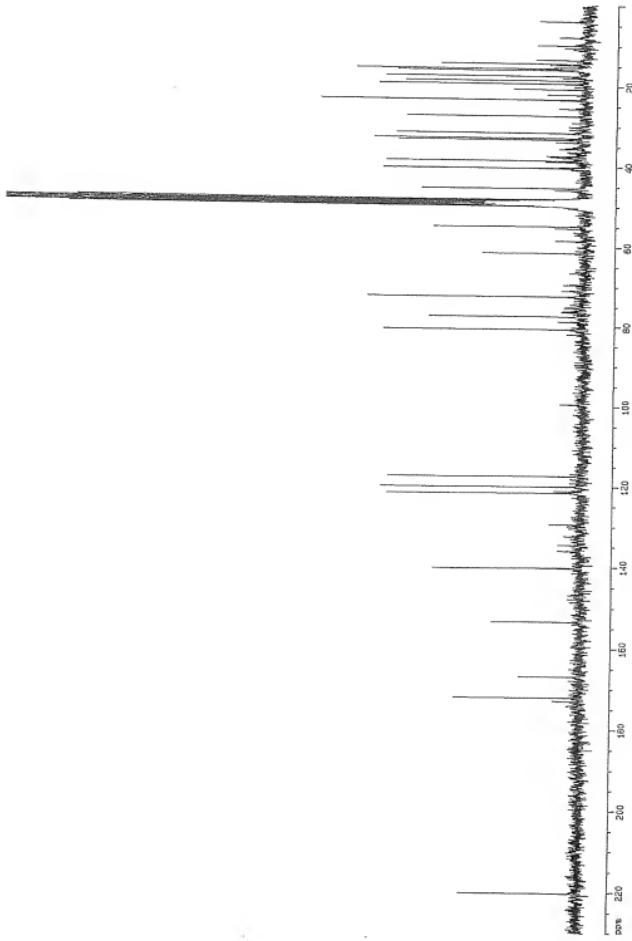
F1 17357.56 Hz

0.000 spin

F2 0.00 Hz

SPMECH 57.6687 ppm/cps

PECD 57.63827 ppm/cps



DU=u, USER=chk, NAME=SIPZ4045, EXPNO=20, PROCNO=1 F1=285.042ppm, F2=-30.451ppm, MI=0.00cm, MAXI=10000.00cm, PC=1.000	#	ADDRESS	FREQUENCY [Hz]	INTENSITY [PPM]	Y - 96
	1	6727.1	16623.523	220.2735	3.78
	2	11639.8	13053.866	172.9730	0.87
	3	11728.8	12989.188	172.1160	4.05
	4	12268.2	12597.304	166.9232	1.96
	5	13675.7	11574.554	153.3711	2.89
	6	15038.5	10584.390	140.2507	4.37
	7	15046.4	10578.604	140.1740	4.90
	8	15482.8	10261.529	135.9726	0.76
	9	15633.7	10151.841	134.5191	0.76
	10	15860.8	9986.855	132.3329	0.57
	11	16164.2	9766.376	129.4114	1.05
	12	16979.5	9174.034	121.5625	6.44
	13	17026.3	9139.974	121.1112	0.94
	14	17142.8	9055.376	119.9902	6.49
	15	17413.0	8859.035	117.3885	6.20
	16	19273.8	7506.939	99.4723	0.74
	17	21223.3	6090.396	80.7021	6.53
	18	21426.0	5943.124	78.7506	0.84
	19	21563.9	5842.914	77.4228	4.94
	20	21672.9	5763.763	76.3740	0.73
	21	21702.0	5742.604	76.0936	0.69
	22	21782.6	5684.032	75.3175	0.66
	23	22079.0	5468.641	72.4634	6.90
	24	22226.1	5361.791	71.0475	0.71
	25	22380.5	5249.614	69.5611	0.68
	26	23214.8	4643.351	61.5277	3.28
	27	23532.2	4412.754	58.4721	0.95
	28	23849.3	4182.324	55.4188	0.98
	29	23899.7	4145.718	54.9337	4.93
	30	24427.1	3762.483	49.8556	16.56
	31	24456.7	3741.021	49.5712	46.76
	32	24486.1	3719.649	49.2880	92.59
	33	24515.7	3698.168	49.0034	105.80
	34	24545.1	3676.783	48.7200	92.28
	35	24574.6	3655.310	48.4355	45.95
	36	24604.1	3633.926	48.1521	16.24
	37	24831.9	3468.352	45.9581	0.99
	38	24886.7	3428.535	45.4305	5.26
	39	25410.1	3048.276	40.3918	6.45
	40	25435.5	3029.783	40.1468	0.86
	41	25569.3	2932.605	38.8591	1.30
	42	25601.9	2908.881	38.5447	6.36
	43	25693.4	2842.427	37.6642	1.16
	44	25729.8	2815.970	37.3136	1.27
	45	25834.2	2740.097	36.3082	0.61
	46	25910.7	2684.506	35.5716	0.85
	47	25932.5	2668.660	35.3616	0.67
	48	26078.1	2562.849	33.9596	0.97
	49	26144.2	2514.872	33.3238	6.00
	50	26188.5	2482.672	32.8972	6.95
	51	26319.9	2387.194	31.6320	6.05
	52	26484.0	2267.948	30.0519	0.56
	53	26750.9	2074.054	27.4827	5.74
	54	26942.3	1934.968	25.6397	0.88
	55	27169.2	1770.080	23.4548	8.54
	56	27172.5	1767.651	23.4226	7.38
	57	27303.7	1672.336	22.1596	1.28
	58	27438.6	1574.322	20.8609	2.43

59	27582.0	1470.167	19.4808	6.62
60	27666.0	1409.089	18.6714	5.77
61	27735.5	1358.635	18.0029	0.80
62	27784.2	1323.231	17.5338	6.44
63	27929.8	1217.439	16.1319	6.08
64	27959.4	1195.924	15.8468	2.67
65	27973.0	1186.054	15.7161	7.35
66	28015.2	1155.338	15.3090	1.07
67	28070.7	1115.056	14.7753	1.22
68	28102.7	1091.755	14.4665	4.71
69	28199.8	1021.210	13.5318	1.65
70	28503.1	800.822	10.6115	0.73
71	28571.0	751.523	9.9582	1.60
72	28776.3	602.322	7.9812	0.91
73	29178.2	310.304	4.1118	1.55

4-97

168.

## NMR-ANTRAG

GBF — Abt. Molekulare Strukturforschung

4 - 98

Substanz-Bez.: Jo 90.411/PP-Fl.28PP-Q1K6f1

Strukturvorschlag:

Summenformel:  $\text{C}_6\text{H}_{12}$  = 1)Substanzhersteller: PolarisAbteilung: NC (1-1.7) Tel.: 343Kernat (<sup>1</sup>H, <sup>13</sup>C, <sup>31</sup>P, andere?)Substanz-Menge: 11.2 mg, Molmasse:geeignetes Lösungsmittel: (D<sub>2</sub>O) weitere Messung

nach Zugabe von

Substanz zurück: ja Radioaktiv nein Toxisch 

## Allgemeine Angaben

Probe lagern im Kühlschrank   
 im Tiefkühlfach   
 im Dunkeln

Probe auf Abruf beim Hersteller

Signale erwartet zwischen  
 $\delta = 0$  und 9  
 Gewünscht: nur Spektrum   
 plus Integral   
 Interpretation

Zahl der Akkumulationen (falls > 104):

## Art des Experiments

<sup>1</sup>H Standardspektrum   
 Entkopplung  Differenz-NOE   
 Differenz-Entkopplung   
 Entkoppler-Frequenz(en): \_\_\_\_\_

<sup>13</sup>C <sup>1</sup>H-Entkopplung:  
 Breitband  selektiv   
 DEPT  ohne

## Plot und Datenmanipulation

Gauss-Multiplikation   
<sup>1</sup>H  Linienausdruck

$\delta = 8.9 \text{ bis } -0.1 \text{ (0.15 ppm/cm)}$   Drehungen:  
 11.9 bis -0.1 (0.2 ppm/cm)  10 Hz/cm  von  $\delta =$  \_\_\_\_\_ bis \_\_\_\_\_

<sup>13</sup>C normal ( $\delta = 220 \text{ bis } 0$ )  anderes Format: \_\_\_\_\_

Sonderwünsche: COSY  <sup>13</sup>C - <sup>1</sup>H Korrel.  Direkt  Long-range

(Nicht vom Antragsteller auszufüllen)

gemessen auf  AM-300  
 ARX-400  
 DMX-600gespeichert unter Nr. 5192.4070KOBitte um Rücksprache 

Kommentar:

(Unterschrift)

SIP24070 10 1 Rohlan

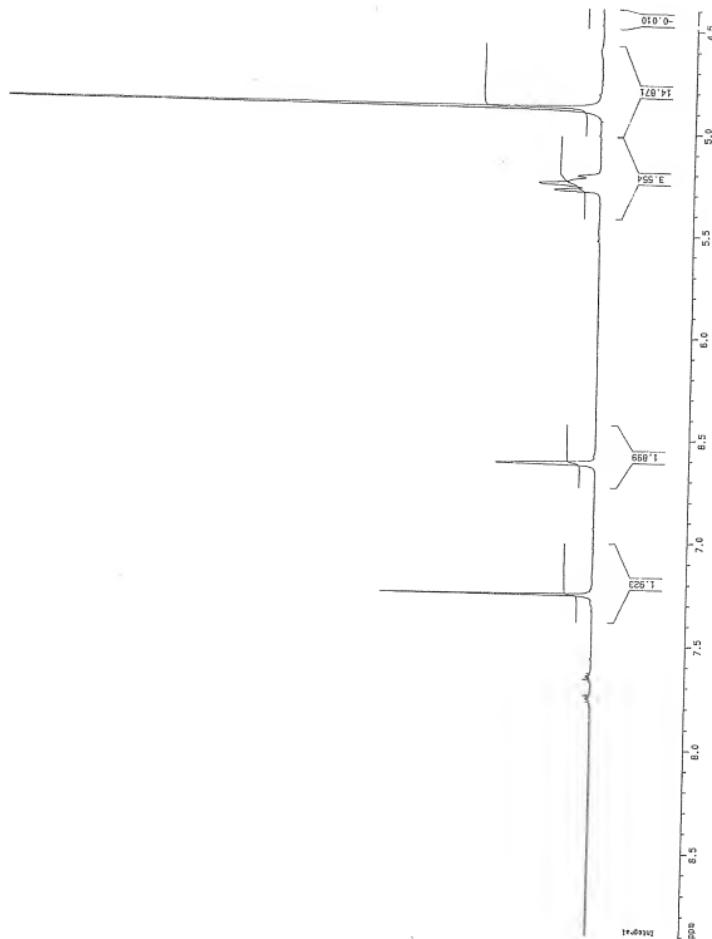
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428.3

11.2-0



4 - 100



SIPZ4070 10 1 Pohlan



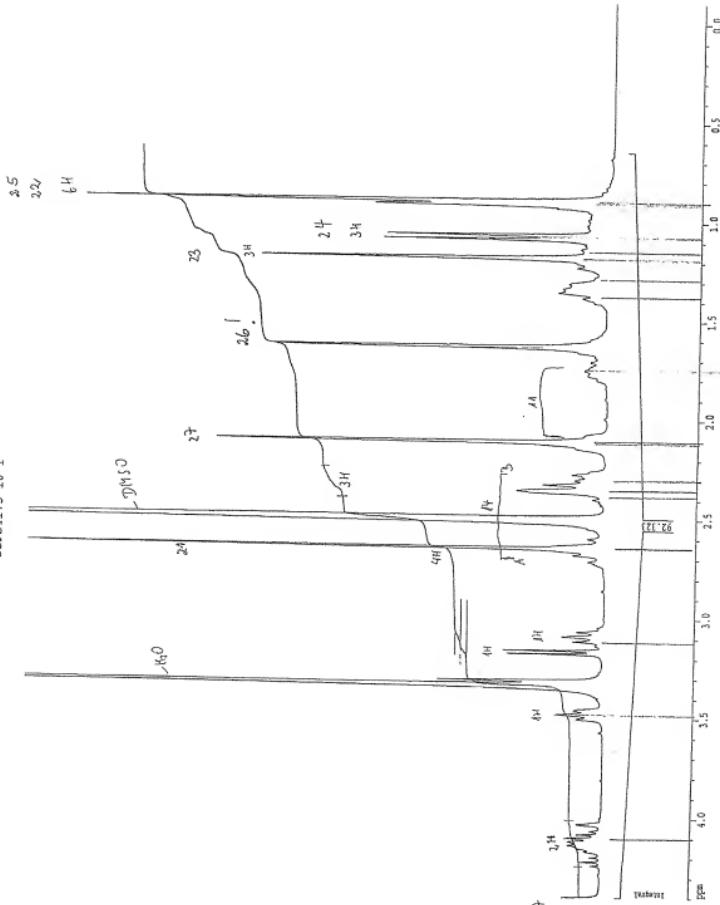
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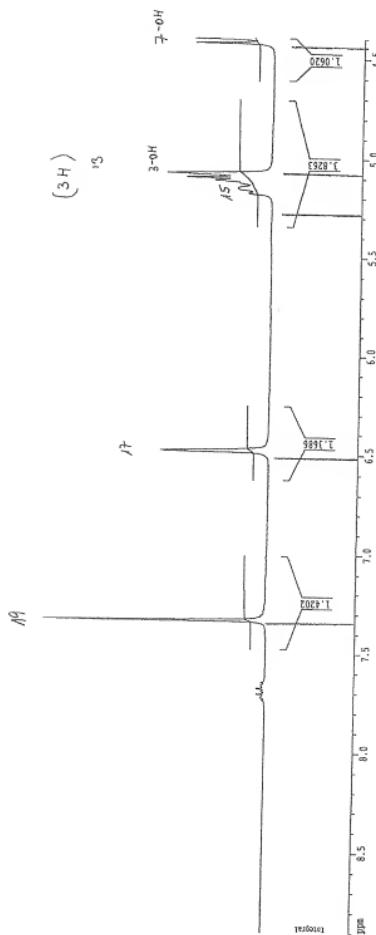
4-102

STIPZ4175 10 1



4 - 103

STPZ4175 10 1



SIPR4175 201

EPO D

4 · 10<sup>4</sup>

Current Data Parameters

NAME

SIPR4175

EXENO

1

FSCONN

RF - Acquisition Parameters

Date\_

Time

INSTRUME

5 mm QW

TD

250000

SCAL/DIV

NS

2800

DS

840

SWF

33331.332 Hz

CPDENS

0.03575 dB

AD

0.03575 AEC

DW

15.000 usc

DE

21.43 usc

TE

300.0 K

DL2

0.0000200 sec

DL6

1.000000 sec

DL

0.000000 sec

CPDRG

75.00 usc

V11

0.0000000 sec

DL5

15.00 db

PA

10.00 usc

TR

100.00000 sec

SPOL

100.00000 sec

NCPLANS

11C

NCPL

11C

EPO D

/u/data/beate/nmr/SIPR4175/20/pdata/1/screen

Thu 11:00:25

DU=u, USER=beate, NAME=SIPR4175, EXPNO=20, PROCNO=1  
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#	ADDRESS	FREQUENCY [Hz]	[PPM]	INTENSITY
1	7281.0	21874.760	217.4152 - 5	2.07
2	7869.0	21276.707	211.4711	0.67
3	7890.0	21255.285	211.2582	0.75
4	7910.4	21234.568	211.0523	0.74
5	8761.3	20368.973	202.4491	0.63
6	11965.3	17109.715	*170.0550 - 1	2.13
7	12546.3	16518.658	*164.1805 - 20	1.74
8	13727.1	15317.464	*152.2417 - 18	2.20
9	15100.4	13920.527	*138.3574 - 19	2.29
10	15178.4	13841.204	*137.5690 - 16	2.18
11	16887.6	12102.428	*120.2871 - 13	2.50
12	17037.1	11950.432	*118.7764 - 17	2.78
13	17170.7	11814.513	*117.4255 - 19	2.95
14	20978.3	7941.236	*78.9287	2.64
15	21325.2	7588.323	*75.4210 - 7	1.94
16	21783.3	7122.308	*70.7893 - 3	2.42
17	23516.1	5359.594	*53.2695 - 4	3.09
18	23983.1	4884.557	48.5481	0.46
19	24390.8	4469.850	*44.4262 - 6	2.11
20	24816.1	4037.134	40.1254	6.66
21	24836.8	4016.094	39.9163	18.85 *
22	24857.5	3995.087	39.7075	36.05 *
23	24878.1	3974.093	39.4989	42.10
24	24898.8	3953.056	39.2898	35.53
25	24919.4	3932.073	39.0812 - 2	17.61
26	24939.8	3911.324	*38.8750	6.66
27	25192.9	3653.922	*36.3167 - 8	2.51
28	25633.0	3206.134	*31.8661 - * 11	2.02 *
29	25662.2	3176.465	*31.5712 - 14	2.13 *
30	25827.4	3008.435	*29.9011 - 9	2.36
31	26223.3	2605.679	*25.8981 - 10	2.41
32	26515.7	2308.261	.22.9420 - 26	3.60
33	26556.8	2266.417	.22.5261 - 23	2.95
34	26819.3	1999.370	*19.8719 - 22	3.18
35	26921.3	1895.664	*18.8412 - 21	3.07
36	26945.8	1870.694	*18.5930	0.43
37	27036.9	1778.058	*17.6723 - 25	2.90
38	27182.0	1630.464	*16.2053 + 24	2.54
39	27348.0	1461.631	*14.5273 - 27	3.11

Kennen verantwortlich

**Reply to the**  
**Opposition Statement against EP-B-1186606**  
concerning the identity of epothilones C and D

by Gerhard Höfle

GBF, September 8, 2005

Contributions by Dr. K. Gerth, H. Steinmetz (GBF),

Prof. D. Schinzer (University of Magdeburg)

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## Introduction

In 1990/1991 epothilones A and B have been produced for the first time on the gram-scale with *Sorangium cellulosum* So ce90 wild strain. A patent was filed for epothilones A and B November 19, 1991, and the strain was deposited at the German Strain Collection DSMZ under the code DSM 6773. At that time during large scale isolation work more lipophilic epothilones were observed during RP chromatography of epothilones A and B<sup>1)</sup> which however were not isolated because of the small amounts present and, later lack of interest in epothilones.

After the tubulin activity was published by Bollag et al. in 1995 work was resumed, and a number of other *Sorangium cellulosum* strains were identified to produce epothilones A and B. From these strain So ce1198 was selected for further work because of low abundance of other unwanted metabolites which otherwise interfere with isolation. As side products from this strain epothilones C and D were isolated in pure state and the structures elucidated in June 1996 as documented already. In September/October a 350 L fermenter with strain So ce1198 was run for the production of epothilones A and B. From this as side products several hundred milligrams of epothilones C and D were isolated. With this material a complete set of NMR spectra in DMSO-D<sub>6</sub> was obtained, and the chromatographic behavior determined as basis for the patent application November 18, 1996 which represents the first description of epothilones C and D. Later epothilones C and D were obtained by total synthesis by the Danishefsky, Nicolaou and Schinzer groups. Interestingly, in papers by Danishefsky et al. they were named desoxyepothilones A and B<sup>2)</sup>. From natural sources epothilones C and D were re-isolated using So ce90/B2, a mutant with improved epothilone A and B production (Hardt et al.<sup>3)</sup>, and P450 knock-out mutants obtained by UV-irradiation (Gerth et al.<sup>4)</sup>) or genetic engineering (Lau et al.<sup>5)</sup>. To demonstrate feasibility of epothilone A and B total synthesis via C and D, epoxidation using dimethyl dioxirane and *m*-chloroperbenzoic acid were performed in June 1996 and in more detail in November/ December 1996 (Höfle et al.<sup>6)</sup>.

In the present Opposition Statement of Sloan Kettering Institute for Cancer Research it is claimed that the compounds described in the GBF patent EP-B-1186606<sup>(7)</sup> are not epothilones C and D but rather other epothilones of non-defined structure. This conclusion is based on two observations:

1. Certain signals in the proton and carbon NMR spectra taken from MSKCC epothilones C and D differ significantly from those given in EP-B-1186606 (Prof. J. D. Roberts),
2. Attempts to obtain epothilones C and D by cultivation of *Sorangium cellulosum* strain So ce90 obtained as DSM6773 from the DSMZ failed (Dr. P. J. Licari, KOSAN).

In the following it is clearly proven that the compounds isolated in 1996 had the structures claimed in EP-B-1186606, today known as epothilones C and D.

It is further demonstrated that by re-fermentation of strain DSM6773 and isolation as described indeed epothilones C and D are obtained.

Prof. Schinzer confirms that epothilones C and D obtained in 1996 from GBF were identical with his synthetic compounds.

1) EP-B-07 129 32a9  
2) So ce. 90 = DSM 6773

### NMR spectroscopy of epothilones C and D

From the first proton NMR spectra recorded in June 1996 (as documented before) and biosynthetic considerations the structures of epothilones C and D were unequivocally derived. When larger amounts of the compounds became available in Oct./Nov. complete sets of 1D and 2D spectra were recorded in DMSO-D<sub>6</sub>. The particular solvent was chosen to allow observation of hydroxy proton signals and couplings, and to facilitate comparison with the published data for epothilones A and B (Höfle et al.<sup>7</sup>). In the appendix NMR Request Forms, shift records and 1D proton and carbon spectra of epothilones C and D are given. In Tab. 1 and 2 carbon shifts, in Tab. 3 and 4 proton shifts determined November 14 and 15, 1996,<sup>8</sup> are compared with those from recent samples measured May 18, 2005 at GBF, and KOSAN (Opposition Statement, p. 54-60).

#### <sup>13</sup>C shifts for epothilone C (Tab. 1)

The shifts for all carbons except C1 and C2 are found within +/- 0.1 ppm. C2 deviates by 0.2 ppm due to partial overlap with solvent signals, whereas carbonyl C1 is by 0.5 ppm too high in the KOSAN spectrum. This may be attributed to a solvent induced shift, which is common with carbonyl carbons.

#### <sup>13</sup>C shifts for epothilone D (Tab. 2)

The shifts for all carbons except C2 are in excellent agreement within +/- 0.1 ppm. C2 deviates by 0.3-0.4 ppm due to overlap with solvent signals. The values reported by KOSAN are consistently high by 0.2 ppm which is attributed to an offset of the reference.

#### <sup>1</sup>H shifts for epothilone C (Tab. 3)

In general most proton NMR signals of complex natural products are complex because of multiple couplings and signal overlap. Under these circumstances the shift differences of +/- 0.03 ppm between GBF, Nov. 96 and KOSAN measurements indicate excellent Übereinstimmung.

#### <sup>1</sup>H shifts for epothilone D (Tab. 4)

The majority of shifts are identical for GBF, Nov. 96 and KOSAN measurements, and only few deviate up to +/- 0.3 ppm.

The above comparison of chemical shift data unequivocally prove that the epothilones isolated in 1996 were indeed epothilones C and D.

How can the deviating values in the table of EP-B-1186606 be explained although they were extracted from the spectra measured November 14/15, 1996 which contain the correct ones ?

As basis for writing the table for the patent application Mr. Steinmetz used an existing table with the data for epothilones A and B and replaced the values atom for atom with the corresponding values from the epothilone C and D spectra. Obviously, he started with the signals around the 12,13 double bond and epoxide, respectively, and others differing significantly in the olefin and epoxide series. These values are marked in blue in Tab. 1-4. Later, he apparently forgot to adjust also the slightly deviating values. They are marked in red like those for epothilones A and B in Tab. 1-4. When I checked the table fabricated by Mr. Steinmetz for plausibility before submission of the patent application I had no chance to discover the small differences.

(a) after 8405 DE 19542 986 17.11. 1995,

Coming back to the claim on p. 39 of the Opposition Statement that the compounds described in the patent were actually isomers of epothilones C and D with the same molecular mass, viz. m/z 477 and 491, respectively. This can be ruled out by comparison of the  $^{13}\text{C}$  shifts for e.g. the known epothilone C isomers, 12E-epothilone C, epothilones D1 and D2. As shown in Tab. 5 shift differences of 2 up to 6.6 ppm are observed which is by far above the (slightly wrong) values in the patent.

Even though the values given in EP-B-1186606 deviate slightly more than is generally observed as experimental error, they are not misleading in a structural assignment. To demonstrate the variability of chemical shifts for complex natural products published data for epothilone C in  $\text{CDCl}_3$  from different authors are summarized in Tab. 6.

### **Production of epothilones C and D with *Sorangium cellulosum* DSM 6773**

Epothilones C and D are the primary products of epothilone biosynthesis. After release from the polyketide synthase complex they are modified by so-called "decorating enzymes" to the epoxides, epothilone A and B<sup>4,8,9)</sup>, and then to the 21-hydroxy derivatives, epothilones E and F<sup>10)</sup>.

Thus any *Sorangium* strain capable of epothilone A and/or B synthesis has to produce as intermediates epothilones C and/or D. (Molnar et al.<sup>8)</sup> and Tang et al.<sup>9)</sup>). Whether these intermediates can be observed and isolated from a culture depends on a variety of preconditions which are not well defined and mostly unknown. Certainly the harvest time, media composition, export activity of the organism and presence of XAD adsorber resin are essential factors. It is not surprising for the expert that in a single run these compounds may be missed as they are minor side products with wild strains or mutants generated for production of epothilones A and B. Only P450 knock-out mutants produce reliably high amounts of epothilones C and D (Gerth et al.<sup>4)</sup>, Lau et al.<sup>9)</sup>).

KOSAN ordered strain DSM6673 from DSMZ three times, November 26, 1999, March 9, 2000 and May 18, 2004. From this and data in the Opposition Statement (Appendix 4, p.1-2) it follows that the second shipment of March 9, 2000 was used for the attempt to reproduce the production of epothilones C and D. No information is given whether and how the strain was preserved or kept in culture for several years until the experiments were performed in August-November 2004. It is well known that myxobacteria like other microorganisms change their properties during extended cultivation due to clonal selection or unfavourable conditions for preservation. Thus without an analytical check for epothilone production on the shake flask level it was high-risk to start with a 70 L batch. Even though the procedure in the patent could be reproduced yielding 167 g of crude extract (180 g in the patent). This material was separated on LH-20 under supposedly the same conditions as described in the patent. The fraction eluting between 240-300 minutes was collected without checking the presence of epothilones by TLC or HPLC. The fraction contained only 35 mg instead of 72 g in the patent. From the fact that epothilones A, B, C and D co-elute from Sephadex LH-20 it must be concluded at this point that the right fraction was missed. This is however not too surprising, as it is common experience that retention times are very sensitive to a number of parameters which, particularly in large scale chromatography, cannot be controlled. The expert in the field in such case certainly would have checked adjoining fractions for the presence of epothilones before discarding them and not continued tedious work on a tiny fraction (2,250-times less than expected). In addition, this fraction was not analysed for the presence of epothilones C and D but stupidly processed further without a result. Obviously, this was the actual purpose of the exercise.

It is important to notice at this point that KOSAN reported the isolation of epothilone C and D from a not specified *Sorangium cellulosum* (wild)strain: "They are secreted as minor products during the fermentation process with a combined yield of about 0.4 mg/L" (Lau et al.<sup>5</sup>).

To demonstrate that wild strain DSM 6673 indeed produces epothilones C and D it was newly ordered from DSMZ, and obtained May 24, 2005. The culture (now coded as So ce90wild DSM 6773) on slant agar was propagated on agar plates and taken into liquid culture as described by Gerth et al.<sup>11</sup> and in epothilone A/B patents.<sup>12/13</sup>

In detail,

1. agar plates with probion medium<sup>13</sup> were inoculated on May 24, and propagated,
2. H medium<sup>12</sup> plus 1.2% HEPES buffer (500 mL) was inoculated on June 16, and the culture propagated
3. 22 shaking flasks with H medium<sup>12</sup> plus 1.2% HEPES buffer (550 mL each) were inoculated on July 26,
4. a 150 L fermentor with H medium<sup>12</sup> (100 L) and 2 Kg of wet XAD-16 adsorber was inoculated with 10 l of the above culture on August 1 (pH adjustment with 10% aq. acetic acid, and 10% aq. KOH, 32°C, 30% oxygen saturation, see also Figure 1),
5. the adsorber resin was harvested by sieving on August 15 and immediately processed further as described below.

When the production of epothilones C and D was determined on the shake flask level a constantly high proportion of spirangiens was observed and only very little of epothilones A-D. This unfavourable production profile may be due to the short time of adaption of the strain to the liquid medium. It was later reproduced with the production fermentor containing 2.4 g of spirangiens A and C, and only 3.1 mg of epothilone A, 1.8 mg of epothilone B, 1.4 mg of epothilone C, and 0.5 mg of epothilone D (Figure 3 - 7). To facilitate the isolation of such small amounts of epothilones in presence of co-eluting spirangiens an additional extraction step with sodium carbonate solution was introduced which removed most of the spirangiens as carboxylic acid salts.

The entire isolation process from wet XAD adsorber resin to pure epothilones C and D is given in Figures 2a and 2b. It should be noted that the presence of epothilones in LH20 and RP-silica gel chromatography fractions was monitored by HPLC/MS. Thus no loss of material occurred, and the expected amounts of 1.4 mg of epothilone C and 0.5 mg of epothilone D were obtained in pure state. From physical data, in particular proton and carbon NMR spectra, the identity of the compounds is equivocally proven (Table 7).

Thus, So ce90wild DSM 6773 (patent strain of DE 4138042) is indeed producing Epothilones C and D.

### Statement from Prof. Schinzer

In 1996 Dieter Schinzer was Professor for Organic Chemistry at the University of Braunschweig and a colleague of mine. Like other synthetic chemists he obtained the absolute configuration of epothilone A and B around November 1995. He developed plans for a total synthesis and discussed certain crucial steps with me. In summer 1996 I mentioned to him the isolation of epothilones A and B and my preliminary experiments on the epoxidation to give preferably the desired stereoisomer. In October he received samples of ca. 5 mg each for comparison purposes. Both were found to be identical with his compounds from total synthesis. This was acknowledged for epothilone C in a paper on epothilone A total synthesis.<sup>14</sup>

From my recent contacts with Prof. Schinzer I know that he is willing to witness this.

### References

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- 8) I. Molnar et al. *Chemistry & Biology* **7**, 97, 2000.
- 9) L. Tang et al., *Science*, **2000**, 287, 640.
- 10) Gerth, K. et al., *J. Antibiot.*, **55**, 41, 2002.
- 11) Gerth, K. et al., *J. Antibiot.*, **49**, 560, 1996.
- 12) H medium is the production medium used in DE 4138042 (Nov. 19, 1991).
- 13) Pradella et al. *Arch Microbiol.* **178**, 484, 2002.
- 14) D. Schinzer et al., *Chem. Eur. J.* **5**, 2483, 1999

Tab. 1  $^{13}\text{C}$ -NMR chemical shifts of epothilone C in DMSO- $\text{D}_6$ 

C-Atom	Epo A <sup>1</sup>	EP-B-1186606 18.11.96	GBF <sup>3</sup> 15.11.96	GBF <sup>4</sup> 18.5.05	Kosan <sup>5</sup>
1	170.3	170.3	170.1	170.0	170.6
2	38.4	38.4	38.7	38.9	38.8
3	71.2	71.2	70.9	70.8	70.8
4	53.1	53.1	53.2	53.2	53.2
5	217.1	217.1	217.5	217.5	217.5
6	45.4	45.4	44.3	44.2	44.3
7	75.9	75.9	75.2	75.1	75.1
8	35.4	35.4	36.6	36.6	36.6
9	29.6	27.6	27.6	27.5	27.6
10	23.6	30.0	30.0	30.0	30.0
11	27.2	27.6	27.6	27.6	27.6
12	56.6	133.1 <sup>2</sup>	133.1	133.0	133.1
13	54.4	124.6 <sup>2</sup>	124.6	124.6	124.5
14	32.1	31.1	31.1	31.1	31.1
15	76.3	76.3	78.5	78.4	78.4
16	137.3	137.3	137.4	137.4	137.3
17	119.1	119.1	118.7	118.7	118.7
18	152.1	152.1	152.3	152.2	152.3
19	117.7	117.7	117.5	117.4	117.5
20	164.2	164.2	164.2	164.2	164.2
21	18.8	18.8	18.9	18.8	18.9
22	20.8	20.8	20.3	20.1	20.2
23	22.6	22.6	22.5	22.4	22.5
24	16.7	16.7	16.1	15.9	16.0
25	18.4	18.4	17.4	17.3	17.5
26	-	-	-	-	-
27	14.2	14.2	14.7	14.7	14.7

## References and comments:

1. G. Höfle et al. Angew. Chem. Int. Ed. Engl. 1996, 35, 1567-1569.
2. Misalignment corrected.
3. Spectrum taken Nov. 15, 1969 from a sample of epothilone C isolated Oct./Nov. 1996.
4. Recent sample of epothilone C.
5. Opposition Statement, p. 55-56.

## Conclusion:

Chemical shifts for C1-C8 and C15-C27 in EP-B-1186606 are identical with epothilone A (red), those for C9-C14 are identical with epothilone C (blue).

Tab. 2  $^{13}\text{C}$ -NMR chemical shifts of epothilone D in  $\text{DMSO-D}_6$ 

C-Atom	Epo B <sup>1</sup>	EP-B-1186606 18.11.96	GBF <sup>2</sup> 14.11.96	GBF <sup>3</sup> 17.5.05	Kosan <sup>4</sup>
1	170.1	170.1	170.1	170.1	170.3
2	38.2	39.0	39.0	38.7	39.1
3	70.0	70.8	70.8	70.8	71.0
4	53.2	53.2	53.3	53.3	53.5
5	217.4	217.4	217.4	217.5	217.6
6	44.9	44.4	44.4	44.4	44.7
7	75.5	75.5	75.4	75.4	75.6
8	35.6	36.3	36.3	36.3	36.5
9	29.6	29.9	29.9	29.9	30.1
10	23.0	25.9	25.9	25.9	26.1
11	32.1	31.6	31.6	31.6	31.8
12	61.0	138.3	138.4	138.4	138.6
13	61.5	120.3	120.3	120.3	120.5
14	33.0	31.9	31.9	31.9	32.1
15	76.6	76.6	78.9	79.0	79.1
16	137.2	137.2	137.6	137.6	137.8
17	119.2	119.2	118.8	118.8	119.0
18	152.1	152.1	152.2	152.3	152.5
19	117.7	117.7	117.4	117.4	117.7
20	164.3	164.3	164.2	164.2	164.4
21	18.9	18.9	18.8	18.9	19.1
22	19.7	19.7	19.9	19.9	20.1
23	22.5	22.5	22.5	22.6	22.7
24	16.4	16.4	16.1	16.2	16.4
25	18.4	18.4	17.7	17.7	17.9
26	22.1	22.9	22.9	23.0	23.2
27	14.1	14.1	14.5	14.6	14.7

**References and comments:**

1. G. Höfle et al. Angew. Chem. Int. Ed. Engl. 1996, 35, 1567-1569.
2. Spectrum taken Nov. 14, 1969 from a sample of epothilone D isolated Oct./Nov. 1996.
3. Recent sample of epothilone D.
4. Opposition Statement, p. 59-60.

**Conclusion:**

Chemical shifts for C7, C15-C25, and C27 in EP-B-1186606 are identical with epothilone B(red), those for C1-C6, C8-C14, and C26 are identical with epothilone D (blue).

Tab. 3  $^1\text{H}$ -NMR chemical shifts of epothilone C in DMSO- $\text{D}_6$ 

H-Atoms	Epo A <sup>1</sup>	EP-B-1186606 18.11.96	GBF <sup>2</sup> 15.11.96	Kosan <sup>3</sup>
2a	2.38	2.38	2.35	2.35
2b	2.50	2.50	2.41	2.43
3	3.97	3.97	4.11	4.14
3OH	5.12	5.12	5.10	-
6	3.07	3.07	3.08	3.10
7	3.49	3.49	3.48	3.51
7OH	4.46	4.46	3.18	-
8	1.34	1.34	1.35	1.38
9a	1.15	1.15	1.03	1.05
9b	1.40	1.40	1.55	1.56
10a	1.15	1.15	1.15	1.19
10b	1.46	1.35	1.35	1.37
11a	1.35	1.90	1.88	1.90
11b	1.66	2.18	2.21	2.22
12	2.84	5.38	5.44	5.48
13	3.06	5.44	5.39	5.40
14a	1.76	2.35	2.15	2.14
14b	2.10	2.70	2.70	2.71
15	5.27	5.27	5.12	5.10
17	6.50	6.50	6.50	6.52
19	7.35	7.35	7.33	7.34
21	2.65	2.65	2.65	2.67
22	0.94	0.94	0.91	0.93
23	1.21	1.21	1.20	1.21
24	1.06	1.06	1.06	1.06
25	0.90	0.90	0.89	0.88
26	-	-	-	-
27	2.10	2.10	2.12	2.14

**References and comments:**

1. G. Höfle et al. Angew. Chem. Int. Ed. Engl. 1996, 35, 1567-1569.
2. Spectrum taken Nov. 15, 1996 from a sample of epothilone C isolated Oct./Nov. 1996.
3. Opposition Statement, p. 54-55.

**Conclusion:**

Chemical shifts for C1-C8 and C15-C27 in EP-B-1186606 are identical with epothilone A, those for C9-C14 are identical with epothilone C.

Tab. 4  $^1\text{H}$ -NMR chemical shifts of epothilone D in  $\text{DMSO-D}_6$ 

H-Atoms	Epo B <sup>1</sup>	EP-B-1186606 18.11.96	GBF <sup>3</sup> 15.11.96	Kosan <sup>5</sup>
2a	2.35	2.35	2.32	2.34
2b	2.38	2.38	2.37	2.34
3	4.10	4.10	4.15	4.14
3OH	5.08	5.08	5.10	-
6	3.11	3.11	3.09	3.09
7	3.48	3.48	3.49	3.48
7OH	4.46	4.46	3.18	-
8	1.29	1.29	1.34	1.33
9a	1.14	1.14	1.15	1.15
9b	1.38	1.38	1.35	1.35
10a	1.14	1.14	1.02	1.02
10b	1.43	1.35	1.65	1.65
11a	1.31	1.75	1.76	1.75
11b	1.61	2.10	2.30	2.29
12	-	-	-	-
13	2.84	5.08	5.10	5.14
14a	2.05	2.30	2.12	2.12
14b	1.84	2.65	2.66	2.66
15	5.29	5.29	5.10	5.09
17	6.51	6.51	6.48	6.48
19	7.35	7.35	7.33	7.33
21	2.65	2.65	2.65	2.65
22	0.90	0.90	0.90	0.90
23	1.19	1.19	1.18	1.18
24	1.07	1.07	1.08	1.08
25	0.91	0.91	0.91	0.91
26	1.19	1.63	1.64	1.64
27	2.11	2.11	2.11	2.11

## References and comments:

1. G. Höfle et al. Angew. Chem. Int. Ed. Engl. 1996, 35, 1567-1569.
2. Spectrum taken Nov. 15, 1969 from a sample of epothilone D isolated Oct./Nov. 1996.
3. Recent sample of epothilone D.
4. Opposition Statement, p. 58-59.

## Conclusion:

Chemical shifts for C1-C8 and C15-C27 in EP-B-1186606 are identical with epothilone A, those for C9-C14 are identical with epothilone C.

Tab. 5  $^{13}\text{C}$ -NMR chemical shifts of epothilone isomers (Epos) with molecular mass m/z = 477 in  $\text{CDCl}_3$

Nr.	Epo C Hardt <sup>1</sup>	trans-Epo C Schinzer <sup>2</sup>	trans-Epo C Danishefsky <sup>3</sup>	Epo D <sub>1</sub> Hardt <sup>1</sup>	Epo D <sub>2</sub> Hardt <sup>1</sup>	Max. delta > 2.0
1	220.6	219.9	219.9	217.0	216.8	3.6
2	170.4	170.5	170.5	169.7	170.4	
3	165.0	164.9	165.0	165.0	165.9	
4	152.1	152.1	152.0	152.2	152.3	
5	138.7	137.1	137.1	138.5	139.8	
6	133.5	134.3	134.4	137.7	137.5	4.2
7	125.0	125.7	125.7	120.7	120.5	4.8
8	119.5	119.8	119.8	121.1	119.2	
9	115.8	116.0	116.0	116.3	116.3	
10	78.5	76.6	77.6	78.8	80.8	2.3
11	74.2	75.8	75.8	77.2	74.3	3.0
12	72.4	72.4	72.4	67.7	69.7	4.7
13	53.4	52.5	52.5	52.5	48.6	4.8
14	41.8	43.6	43.6	46.5	48.4	6.6
15	39.3	38.9	38.8	30.6	39.9	
16	38.6	37.7	37.8	37.6	36.6	
17	31.8	36.2	36.2	32.3	32.7	4.4
18	31.5	32.4	32.5	31.8	32.2	
19	27.6	30.5	30.6	29.5	30.9	3.3
20	27.5	27.2	27.3	25.5	26.0	
21	22.7	21.0	21.0	22.1	23.6	
22	19.1	20.7	20.7	19.2	19.2	
23	18.7	19.1	19.0	16.6	17.1	2.1
24	15.9	16.4	16.4	15.5	15.4	
25	15.5	15.7	15.7	14.5	12.7	2.8
26	13.5	14.8	14.8	9.7	12.4	3.8

#### References and comments:

5. I. H. Hardt et al., J. Nat. Prod. 2001, 64, 847- 856.
6. D. Schinzer et al., Chem. Eur. J. 1999, 5, 2483- 2491.
3. PCT/US97/22381; D. Meng et al., J. Am Chem. Soc. 1997, 119, 10073- 10092.

#### Conclusion:

Chemical shifts for individual carbon atoms vary by 2.1 up to 6.6 ppm.

Tab. 6  $^{13}\text{C}$ -NMR chemical shifts of epothilone C in  $\text{CDCl}_3$ 

Nr.	Danishefsky Original <sup>1,2</sup>	Danishefsky Corrected <sup>3</sup>	Nicolaou <sup>4</sup>	Nicolaou <sup>5</sup>	Schinzer <sup>6</sup>	Hardt <sup>7</sup>	Max. delta
1	226.5	220.4	220.6	220.2	220.5	220.6	0.4
2	176.5	170.4	170.4	170.6	170.3	170.4	0.3
3	171.1	165.0	165.0	165.4	165.0	165.0	0.4
4	158.2	152.1	151.9	153.8	152.0	152.1	1.8 <sup>7</sup>
5	144.7	138.6	138.7	139.2	138.6	138.7	0.6
6	139.6	133.5	133.4	134.1	133.4	133.5	0.7
7	131.1	125.0	125.0	126.1	125.0	125.0	1.1
8	125.7	119.6	119.4	120.4	119.5	119.5	1.0
9	122.0	115.9	115.8	116.9	115.8	115.8	0.8
10	84.6	78.5	78.4	79.2	78.4	78.5	0.8
11	80.2	74.1	74.1	74.9	74.1	74.2	0.8
12	78.6	72.5	72.3	73.2	72.4	72.4	0.9
13	59.4	53.3	53.3	54.2	53.3	53.4	0.9
14	47.9	41.8	41.7	42.5	41.8	41.8	0.8
15	45.4	39.3	39.2	40.3	39.2	39.3	1.1
16	44.6	38.5	38.5	39.5	38.5	38.6	1.0
17	38.5	32.4	32.4	32.9	32.5	31.8	1.1
18	37.9	31.8	31.7	32.6	31.7	31.5	1.1
19	33.7	27.6	27.6	28.6	27.6	27.6	1.0
20	33.6	27.5	27.4	28.4	27.5	27.5	1.0
21	28.7	22.6	22.7	23.3	22.7	22.7	0.7
22	25.1	19.0	19.0	19.3	19.0	19.1	0.3
23	25.0	18.9	18.6	19.1	18.7	18.7	0.5
24	21.9	15.8	15.9	16.4	15.8	15.9	0.6
25	21.7	15.6	15.5	16.3	15.5	15.5	0.8
26	19.6	13.5	13.5	14.4	13.5	13.5	0.9

## References and comments:

- PCT/US97/22381
- D. Meng et al., J. Am Chem. Soc. 1997, 119, 10073- 10092.
- Offset of 6.1 ppm.
- K. C. Nicolaou et al., J. Amer. Chem. Soc. 119, 7960, 1997.
- K. C. Nicolaou et al., J. Amer. Chem. Soc. 119, 7974, 1997.
- D. Schinzer et al., Chem. Eur. J. 1999, 5, 2483- 2491.
- I. H. Hardt et al., J. Nat. Prod. 2001, 64, 847- 856.

## Conclusion:

Chemical shifts for individual carbon atoms vary by 0.3 up to 1.1 ppm.

Tab. 7  $^1\text{H}$ - and  $^{13}\text{C}$ -NMR chemical shifts of epothilones C and D in DMSO-D<sub>6</sub>

Epothilone C		Epothilone D		Epothilone C		Epothilone D	
H - Atoms	GBF <sup>1</sup> 1. 9. 05	Kosan <sup>2</sup>	GBF <sup>1</sup> 1. 9. 05	Kosan <sup>2</sup>	C - Atoms	GBF <sup>1</sup> 1. 9. 05	Kosan <sup>2</sup>
2a	2.34	2.35	2.34	2.34	1	170.08	170.6
2b	2.41	2.43	2.37	2.34	2	38.77	38.8
3	4.11	4.14	4.14	4.14	3	70.85	70.8
3OH	5.10	-	5.08	-	4	53.18	53.2
6	3.08	3.10	3.09	3.09	5	217.50	217.5
7	3.49	3.51	3.48	3.48	6	44.28	44.3
7OH	-	-	4.41	-	7	75.13	75.1
8	1.36	1.38	1.34	1.33	8	36.53	36.6
9a	1.03	1.05	1.15	1.15	9	27.57	27.6
9b	1.55	1.56	1.35	1.35	10	29.98	30.0
10a	1.16	1.19	1.01	1.02	11	27.57	27.6
10b	1.36	1.37	1.66	1.65	12	133.08	133.1
11a	1.89	1.90	1.76	1.75	13	124.54	124.5
11b	2.21	2.22	2.30	2.29	14	31.05	31.1
12	5.47	5.48	-	-	15	78.44	78.4
13	5.38	5.40	5.15	5.14	16	137.35	137.3
14a	2.15	2.14	2.12	2.12	17	118.72	118.7
14b	2.69	2.71	2.66	2.66	18	152.25	152.3
15	5.13	5.10	5.09	5.09	19	117.48	117.5
17	6.50	6.52	6.48	6.48	20	164.20	164.2
19	7.33	7.34	7.34	7.33	21	18.86	18.9
21	2.65	2.67	2.66	2.65	22	20.22	20.2
22	0.91	0.93	0.90	0.90	23	22.49	22.5
23	1.19	1.21	1.18	1.18	24	16.01	16.0
24	1.06	1.06	1.08	1.08	25	17.37	17.5
25	0.89	0.88	0.91	0.91	26	-	-
26	-	-	1.64	1.64	27	14.65	14.7
27	2.12	2.14	2.11	2.11			

#### References and comments:

- 1 New isolates from So ce90wild DSM 6773 (produced August 1 – 31, 2005).
- 2 Opposition Statement, p. 54-55.

**Conclusion:** All signals for GBF and Kosan samples are identical within the experimental error. The maximal shift differences of 0.52 and 0.22 ppm are observed for C-1.